

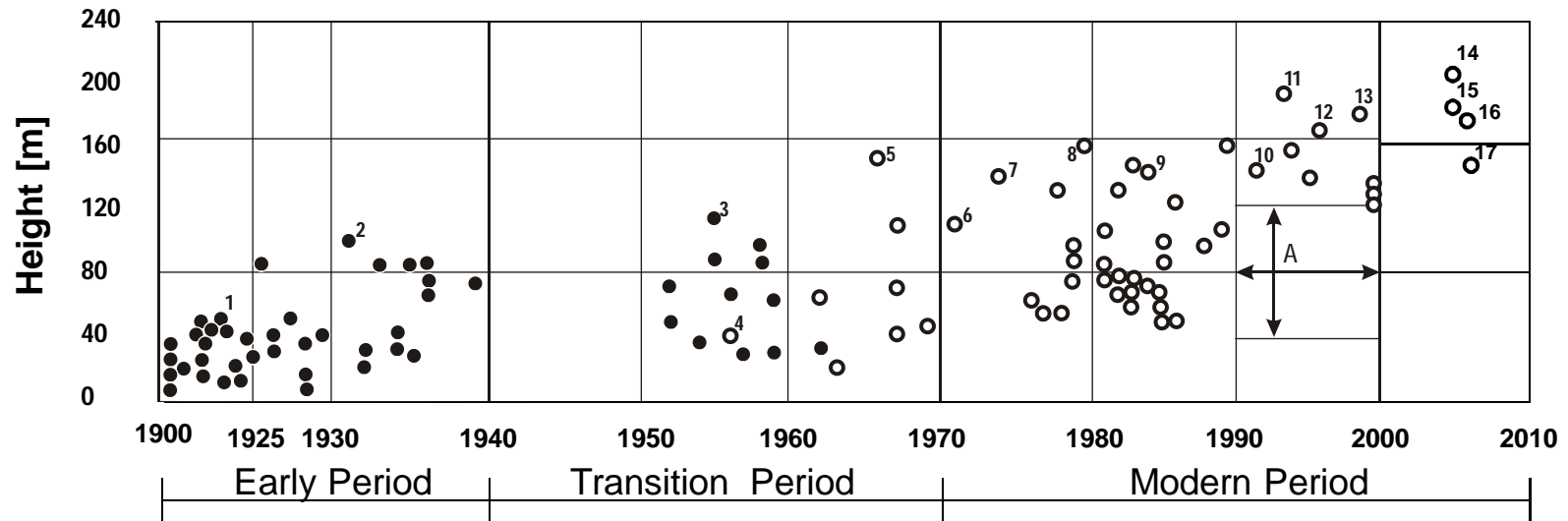
*April 28 - 2015
Virginia, United States*

THE EVOLUTION OF THE CFRD DAM

ALBERTO MARULANDA



TREND IN HEIGHT OF CFRD DAMS WITH TIME

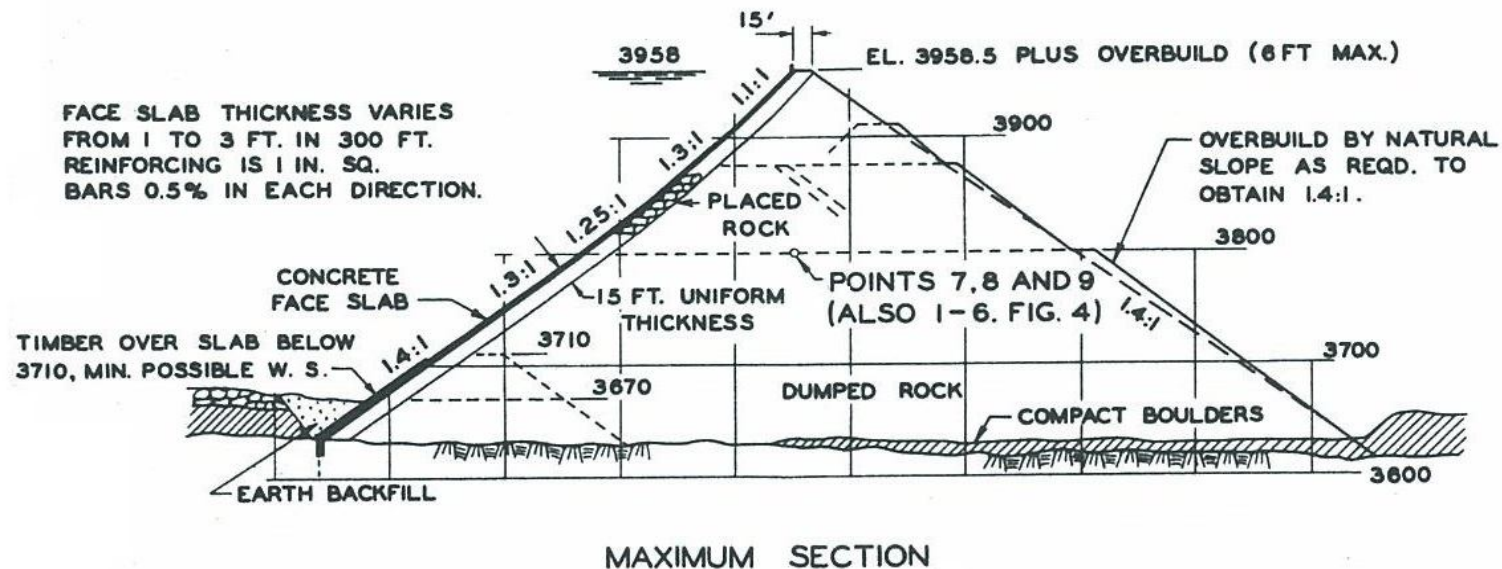


(Cooke, 1997, extended to 2006)

- | • <i>Dumped Rockfill</i> | 0 | <i>Compacted Rockfill</i> |
|--------------------------|-----------------|---------------------------|
| 1 Strawberry Creek | 2 Salt Springs | |
| 3 Paradela | 4 Quioch | |
| 5 New Exchequer | 6 Cethana | |
| 7 Anchicaya | 8 Areia | |
| 9 Khao Laem | 10 Segredo | |
| 11 Aguamilpa | 12 Yacambu | |
| 13 Tianshenqiao | 14 Campos Novos | |
| 15 Barra Grande | 16 Cajon | |
| 17 Mohale | | |

A 68 CFRDs completed between 1990 and 2006, height 40 to 120 m

SALT SPRINGS DAM

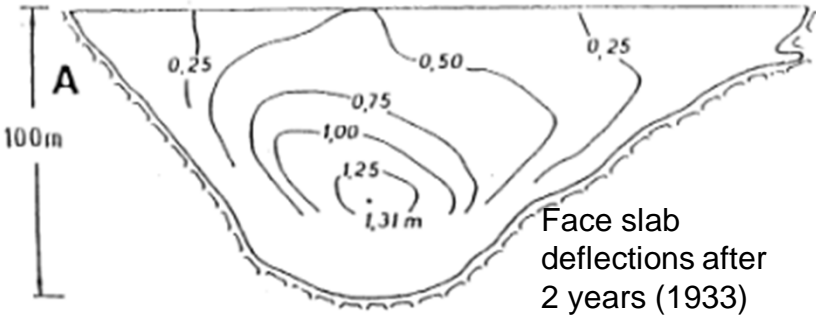


For this dam, that was the tallest in the world for 23 years, vertical joints with openings of one inch were included and horizontal joints were built as construction joints.

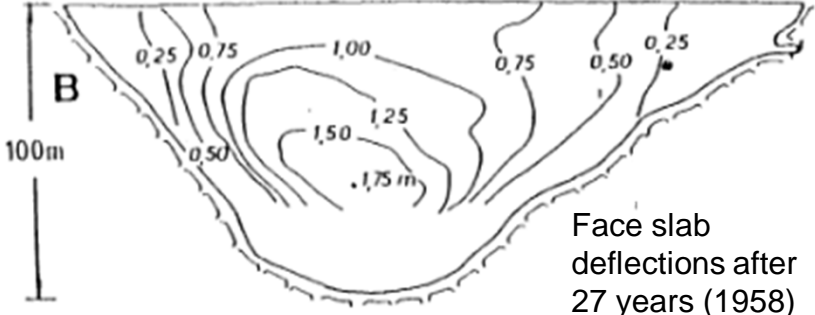
SALT SPRINGS DAM

Eight of the central vertical joints closed completely, and in three the concrete failed by crushing. Some of the horizontal joints also experienced concrete crushing. At the moment, it was believed that the major source of leakages were the cracks near the union with the abutment, where no perimeter joint was built. The cracks in the central compression zone have similarities with the ones observed in the recent incidents of the Brazilian dams of Barra Grande and Campos Novos and in the Mohale dam in Lesotho where severe cracking occurred during the first filling of the reservoir. Leakage in Salt Springs reached 450 l/s. The empirical solution adopted after Salt Springs consisted in increasing the number of joints and in introducing compressible materials, as done in Bear Creek [1].

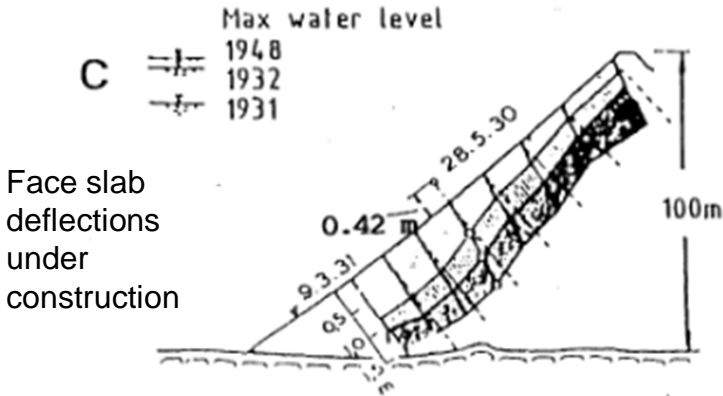
SALT SPRINGS DAM



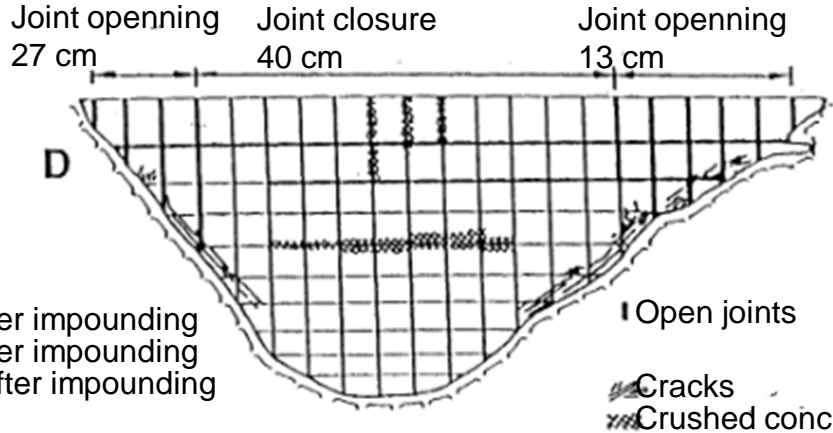
Face slab deflections after 2 years (1933)



Face slab deflections after 27 years (1958)



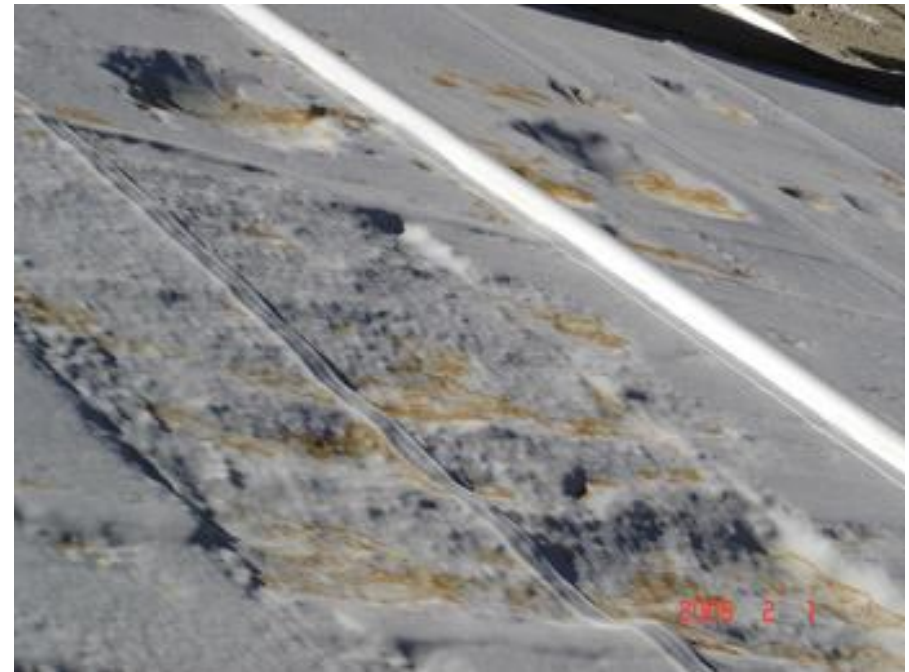
Face slab deflections under construction



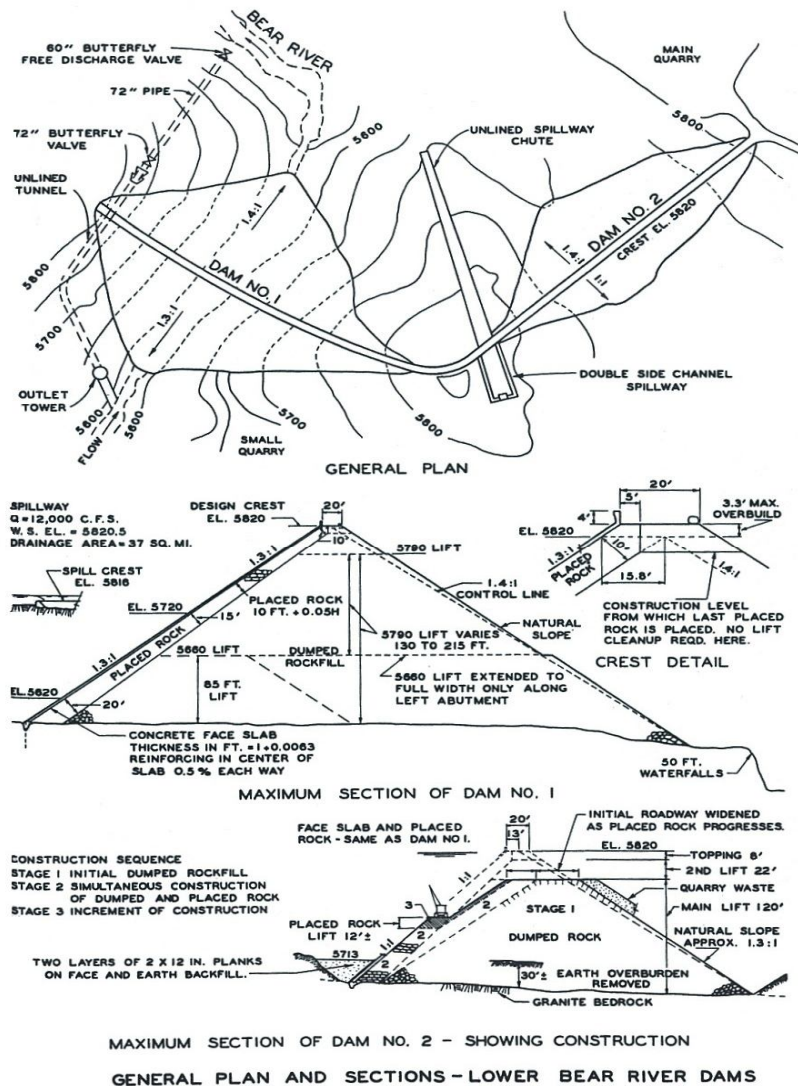
- 1931, 1 yr after impounding
- ▨ 1932, 2 yr after impounding
- ▩ 1957, 27 yr after impounding

- | Open joints
- ▨ Cracks
- ▩ Crushed concrete

SALT SPRINGS DAM

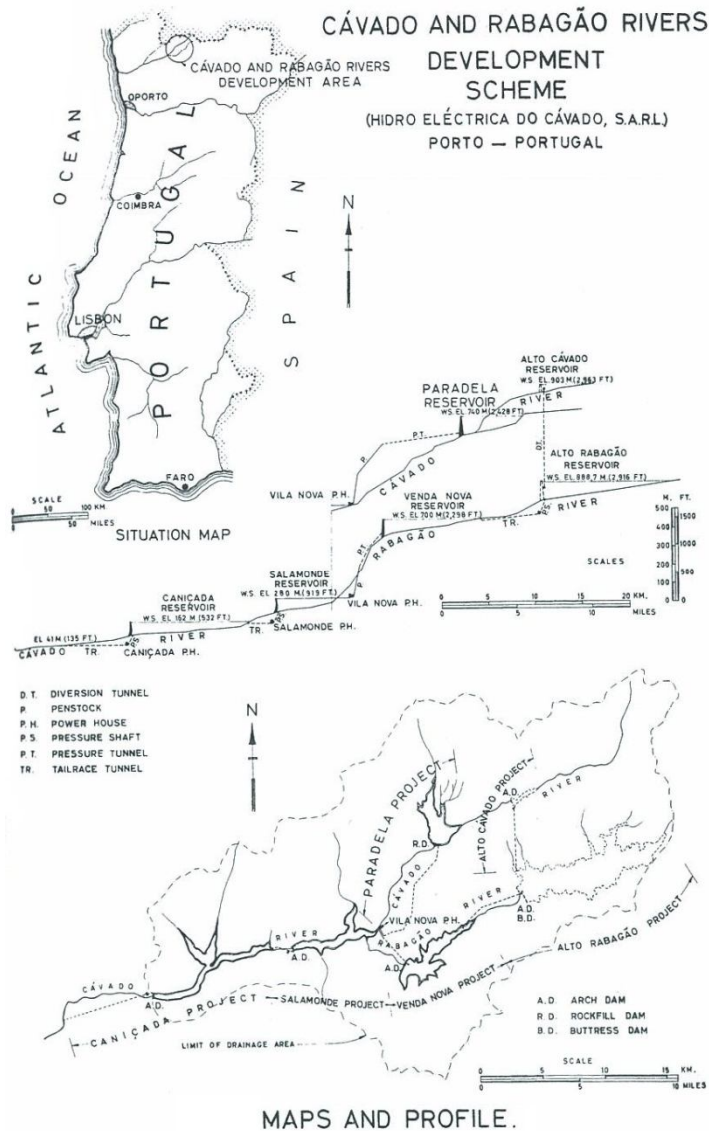


BEAR CREEK DAM



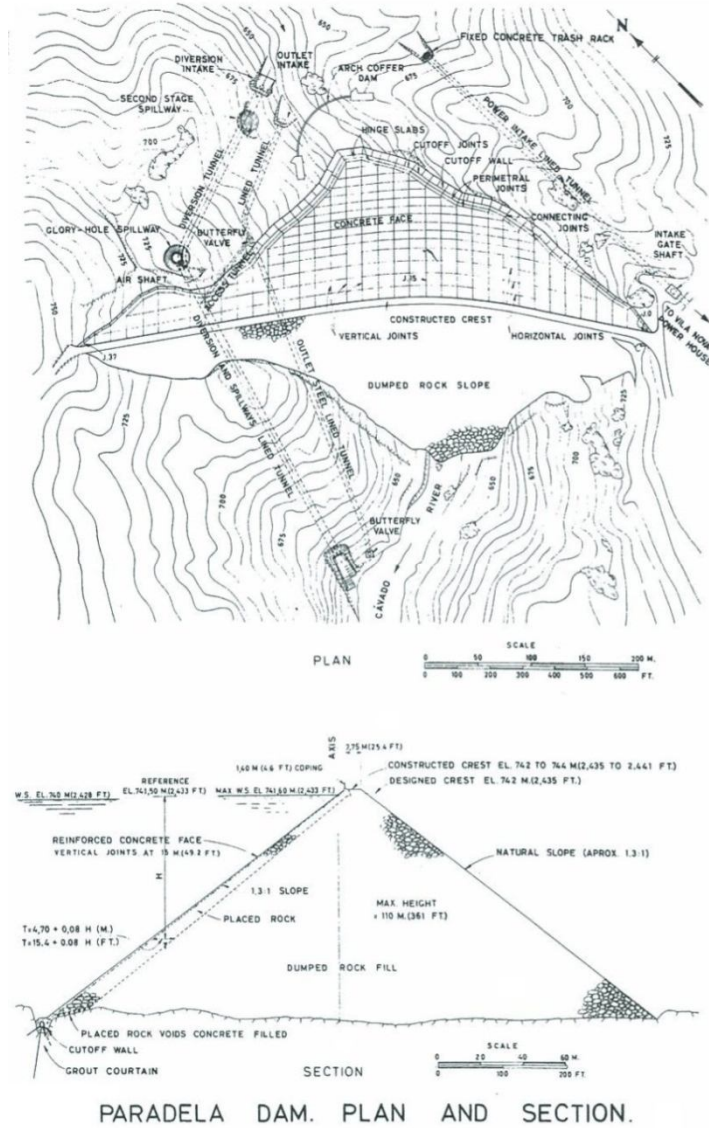
The empirical solution adopted after Salt Springs consisted in increasing the number of joints and in introducing compressible materials, as done in Bear Creek. In addition, a perimeter joint and a hinges Slab parallel to the canyon were included to decrease the demands on the slab near the abutments. In the Bear Creek dam, leakage was reduced considerably (112 l/s) and also the cracking was limited to some cases where superficial spalling occurred in the walls of the joint.

PARADELA DAM



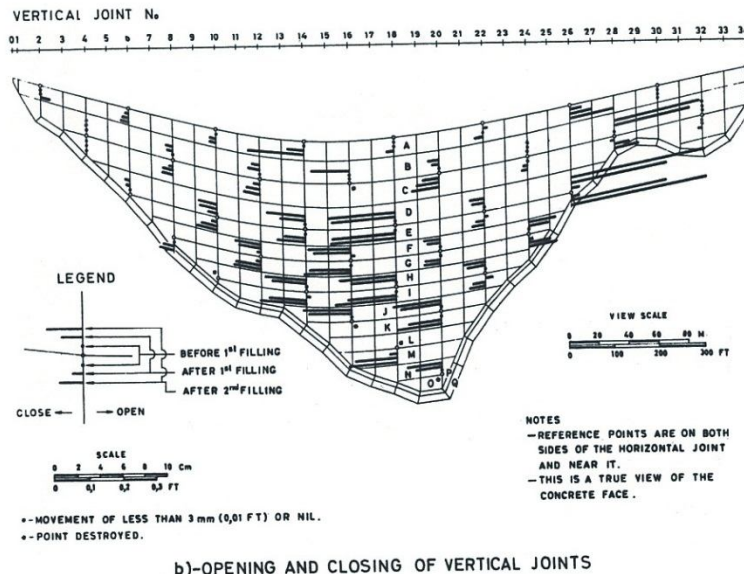
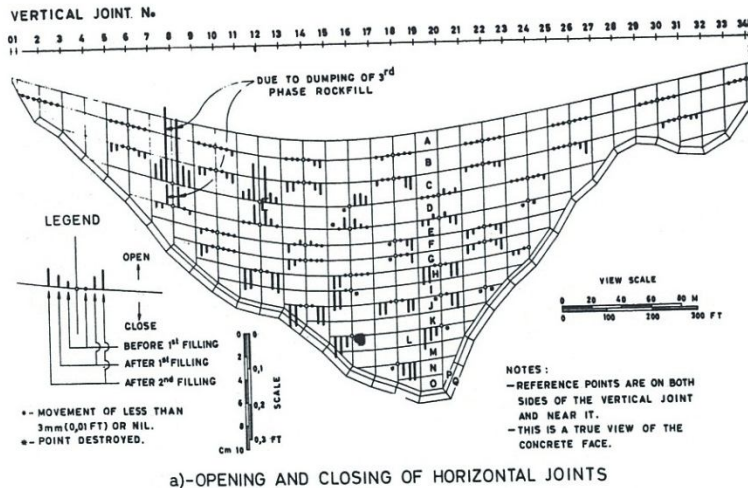
The Paradela Dam (120 m) is the tallest structure built with the technology known until the 1950s. In reference [2] the behavior of the dam and the concepts considered for its design are presented. The design was absolutely empirical and based on additional elements that included the creation of new perimeter joints (two perimeter slabs were built, like the ones used in Bear Dam), opening of vertical joints with compressible elements (7 cm) and of 3 cm in the horizontal joints.

PARADELA DAM



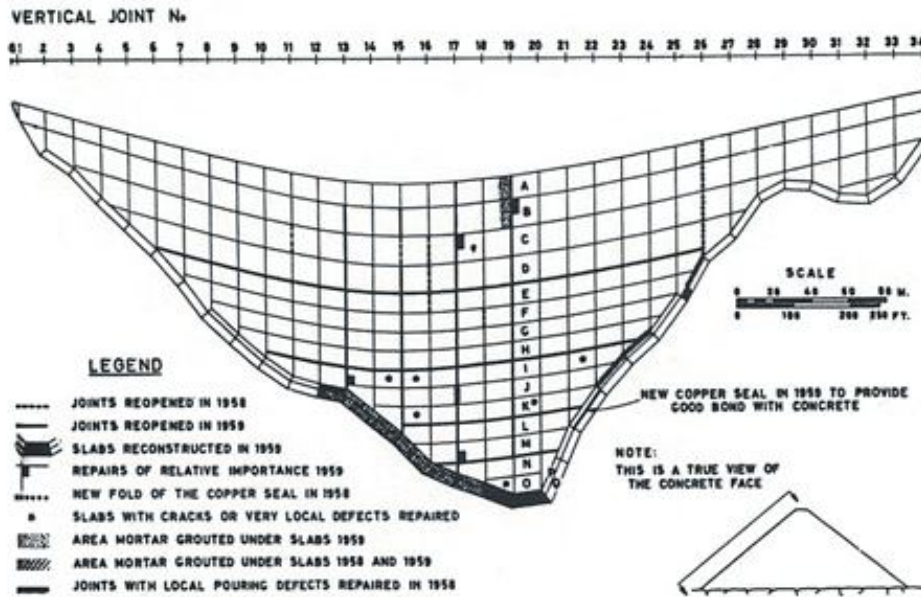
During the repair after the first reservoir impounding, joint openings were further increased by cutting the border of the joints to widen the space for movements trying to relief the compression stresses in the concrete face. The materials used in the fillings were so compressible that, even before the reservoir impounding, it was observed that the joints between the slabs were closing as a result of the deformations in the filling by their own weight. With the reservoir load the deformations reached a value of 2.04 m in the direction normal to the face.

PARADELA DAM

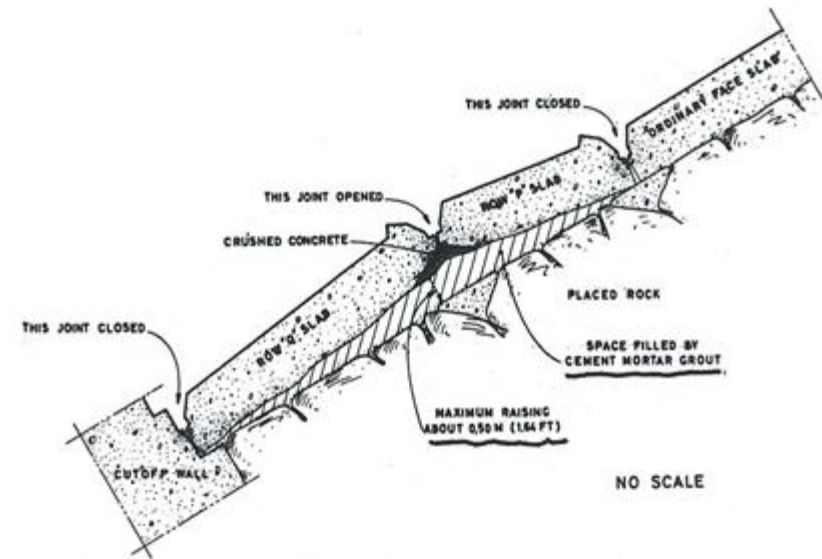


Excessive stresses generated by movements in the first and second impounding produced some cracks in the borders of the slabs. However, the largest cracks were reported in the perimeter slabs. The leakage reported in the first years of operation exceeded 3 m³/s; confirming the capacity of the fill to manage high levels of leakage without the risk of failure of the structure.

PARADELA DAM



MAIN REPAIRS AND JOINTS REOPENEI



MOVEMENT OF PERIMETRAL SLABS

LESSONS LEARNED FROM THE FIRST GENERATION OF CFRDS

- The relevant lessons from the first generation of these dams referred to the effects that the excessive movements of the fill generated on the face slabs. The deformations were associated with the low deformation modules that were obtained from the placement process. The experience in these dams seemed to indicate that in the evolutionary process of trying to eliminate the cracks, by compression, with the creation of more deformable joints, the cracks were reduced but the leakage increased as a result of the greater number of joints and the opening of those that did not closed. This is a very relevant assessment for modern dams that will be further discuss later in this paper.

LESSONS LEARNED FROM THE FIRST GENERATION OF CFRDS

- After the construction of the Foz de Areia Dam the construction of several concrete face dams with heights below 130 m and rockfills basically composed of basalts started in Brazil. The process of placement and compaction was relatively homogenous in these dams with materials lifts in the dam of 1 m in the upstream shell and 2 m for downstream shell. All of these dams were considered successful experiences, even though, leakage between 300 and 500 l/s were recorded. Some of the dams, like in the Xingo case, experienced cracking in specific places that illustrated the relevance of precluding sudden changes in the deformation pattern of the slab, avoiding hard points behind the face (Marulanda and Pinto).

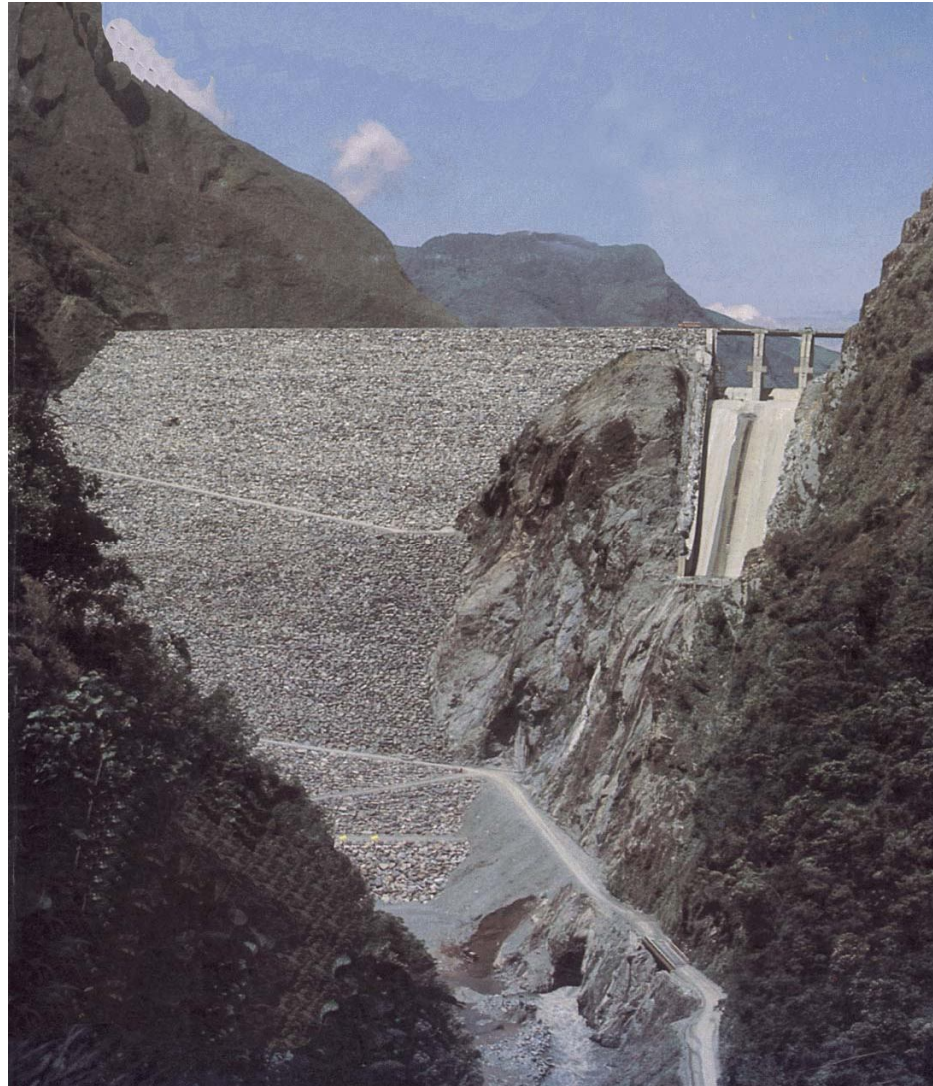
GENERAL TRENDS OF RECENT HIGH DAMS

- Between 1975 and 1990, central core rockfill dams of great heights and in very narrow canyons were built in Mexico (Chicoasen dam, 260m) and in Colombia (Chivor 238m and Guavio 248m dam).

GUAVIO DAM (248m)



CHIVOR DAM(238M)



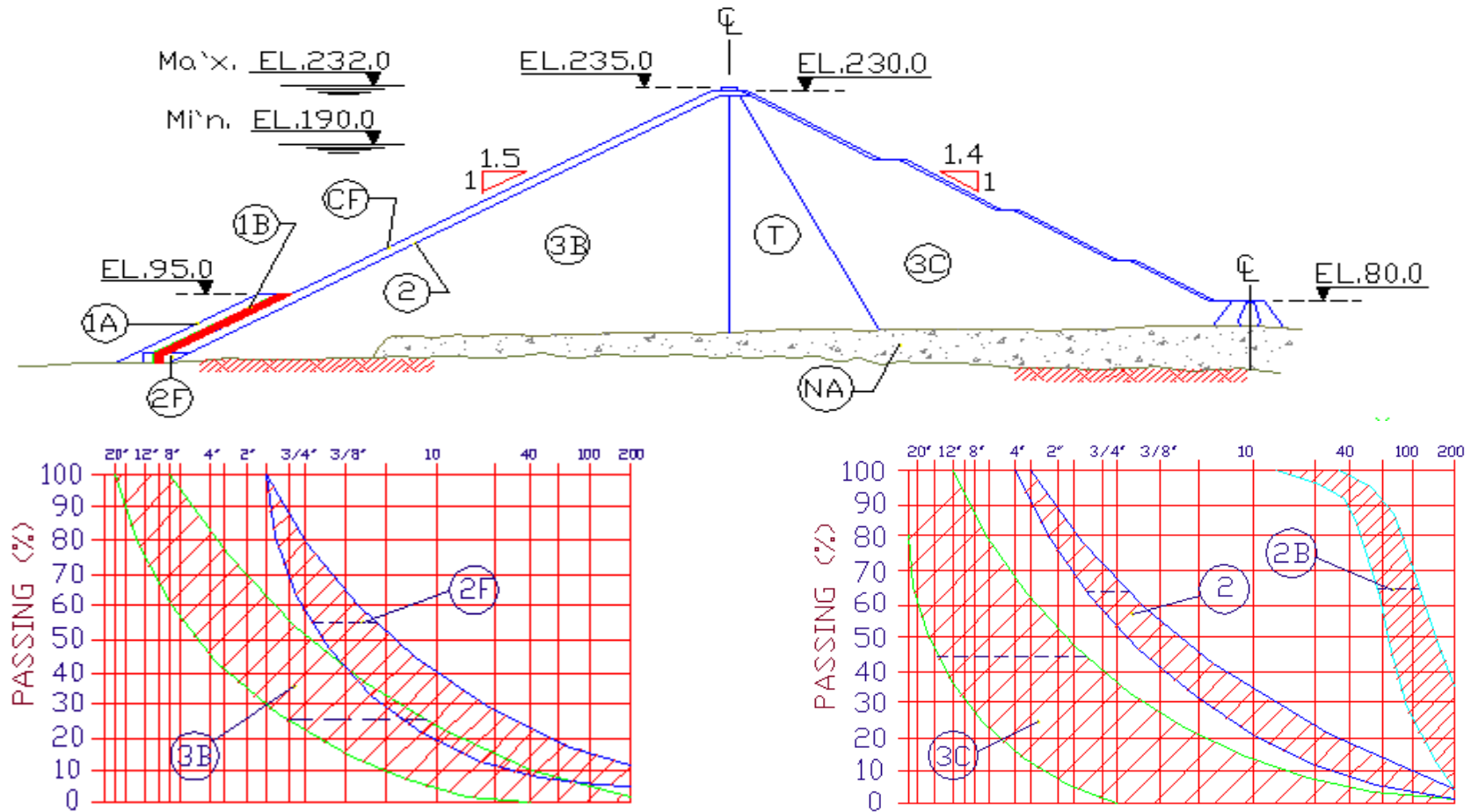
- The behavior of these Colombian and Mexican dams demonstrated the fundamental concepts of the rockfill behavior postulated since the 70's by Marsal [3]. The strength of a rockfill depends on the hardness of its particles, but its compressibility depends much more on gradation and compaction process. Materials with particles of less strength could have less compressibility if they are properly gradated and compacted. The process of grain breakage substantially decreases by adding water during compaction and by the presence of good gradation where the finest materials fill the gaps between grains.

AGUAMILPA

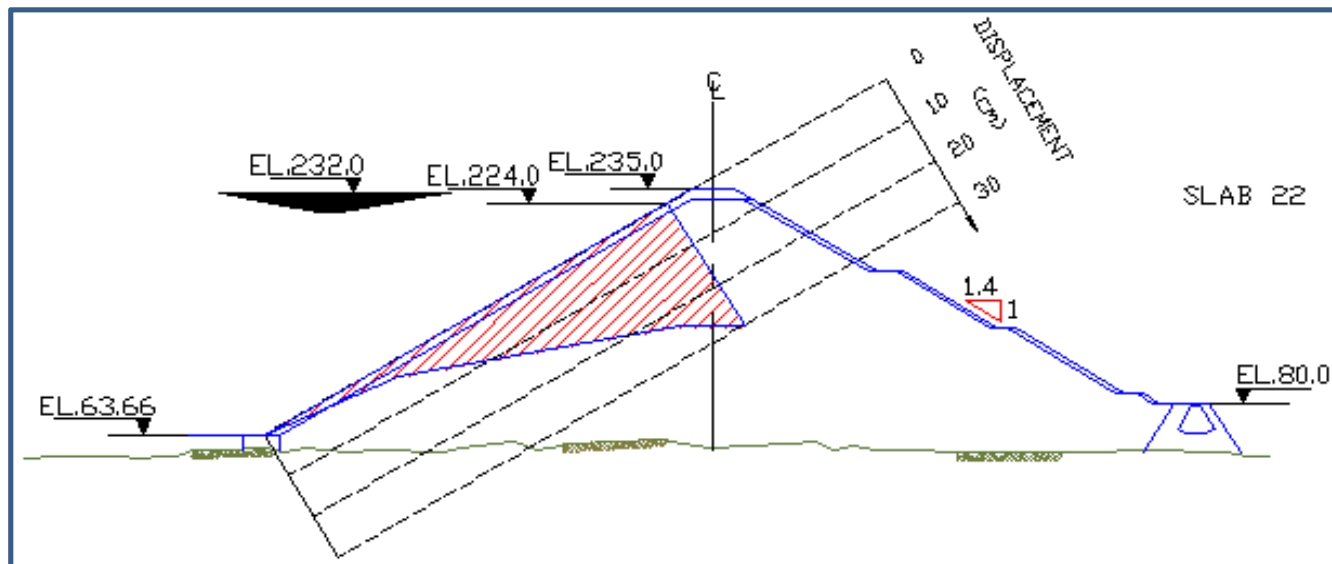
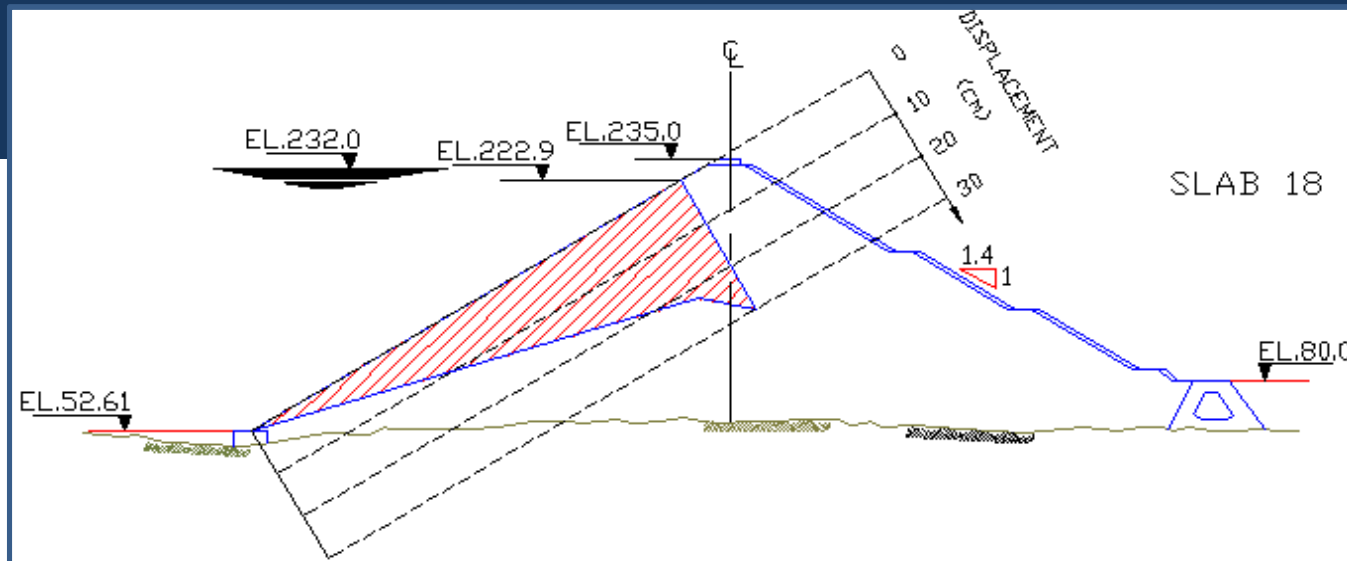


Aguamilpa Dam that for more than 15 years was the tallest dam(190m) of its type in the world. Even though the shell upstream of the dam was built with gravels of high deformation modulus, the greater compressibility of the rockfill used in the downstream shell generated an unusual situation by introducing a non-uniform pattern of deformations in the upper part of the face

AGUAMILPA

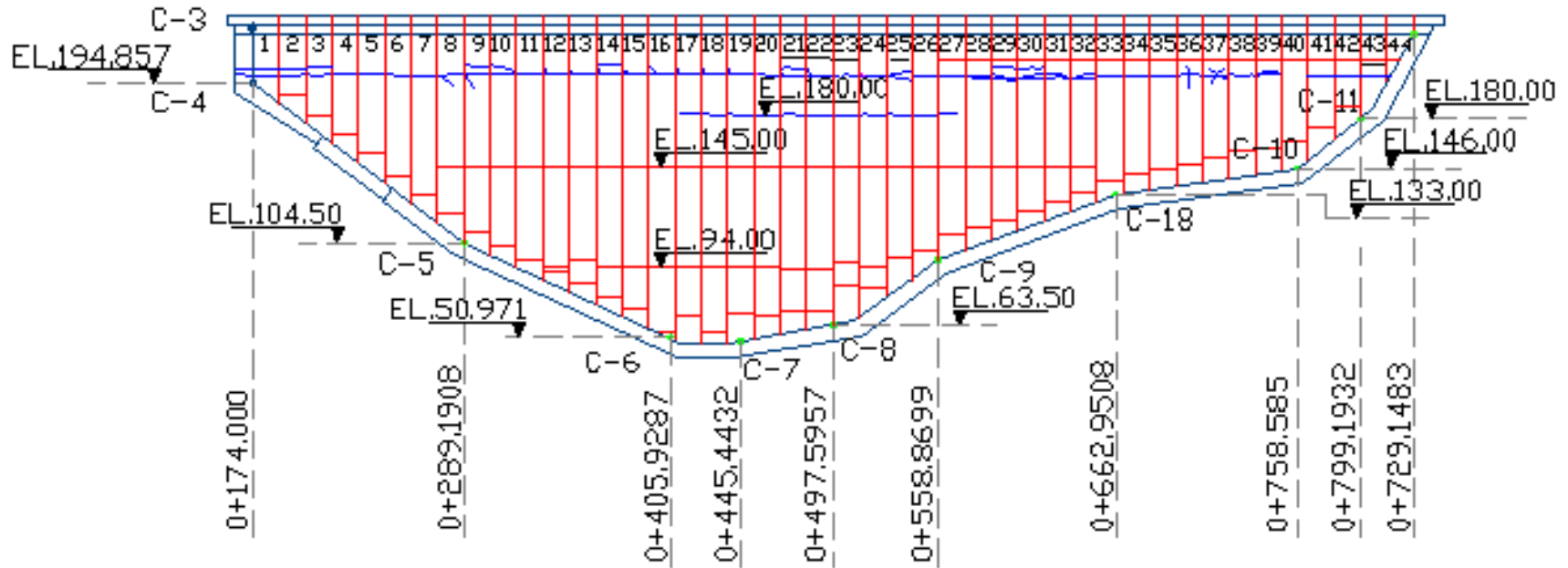


AGUAMILPA DAM
Maximum Section and Material Gradations

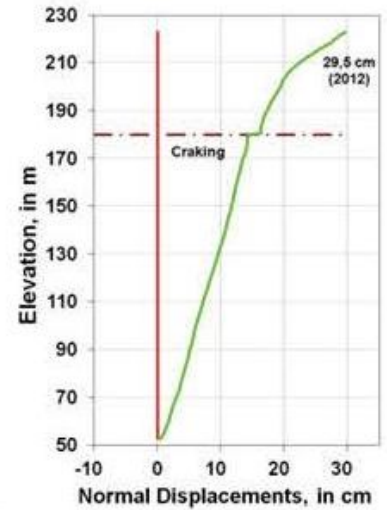
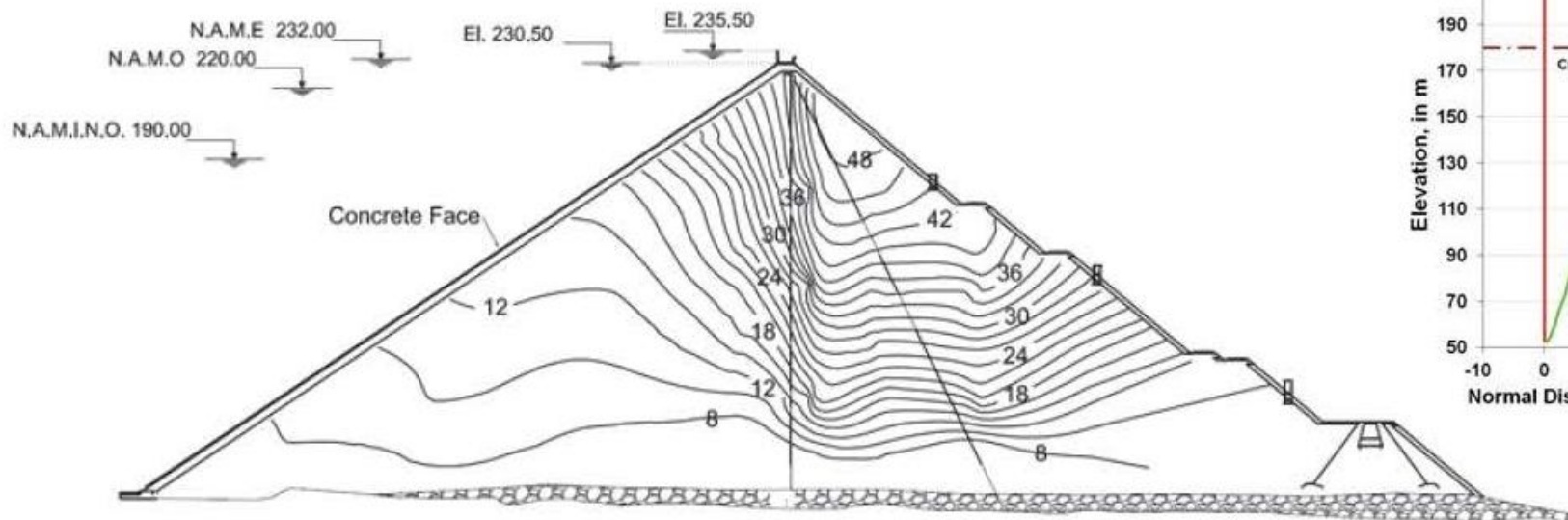


AGUAMILPA DAM
Normal Face Displacements

AGUAMILPA



AGUAMILPA DAM
Cracks in the Concrete Face



Settlement contours at Aguamilpa Dam as of October 2011
(First filling is included)

Towards the final years of the last century there was a clear tendency to consider that the concrete face dams could be viable for heights of more than 200 m, basically without mayor changes in the configuration and design procedures commonly used. In some cases it was considered the ideal dam, and therefore, to some people there was no limit to its height.

Sherard & Cooke 1985 CFRD ASCE Symposium:

“The CFRD is an appropriate type in the future for the very highest dams. For a 300m high CFRD constructed of most all rock types, acceptable performance can be predicted, based on reasonable extrapolation of measurements on existing dams”

Sherard & Cooke 1985 CFRD ASCE Symposium:

“For CFRD with compacted rockfill and a compacted upstream face, the thickness increment was decreased to $0.003H$, and even to $0.002H$ or less. These slabs have given satisfactory performance, and there is a current general trend toward thinner slabs.”

Sherard , 1985 CFRD ASCE Symposium:

"...The writer believes that it is likely that the not distance future evolution of the CFRD could arrive at a constant slab thickness of the order of 8 to 10 inches, even for high dams, with simpler and more economical joint seals."

Cooke 2000 Beijing Symposium:

"There has since been no experience to change that conclusion. There have been leakage incidents, and for the CFRD "acceptable performance" can include a leakage incident."

"Experience with existing dams has not identified areas in design which require significant change in design practice for the next generation of higher dams, 190-230m"

- Towards the end of the last century, a new stage in the evolution of CFRD dams started. Considering that the height limitations for a dam of this type were overcome, the more or less simultaneous construction of very high dams started in China (TQ1), Brasil (Barra Grande and Campos Novos) and Lesotho (Mohale).

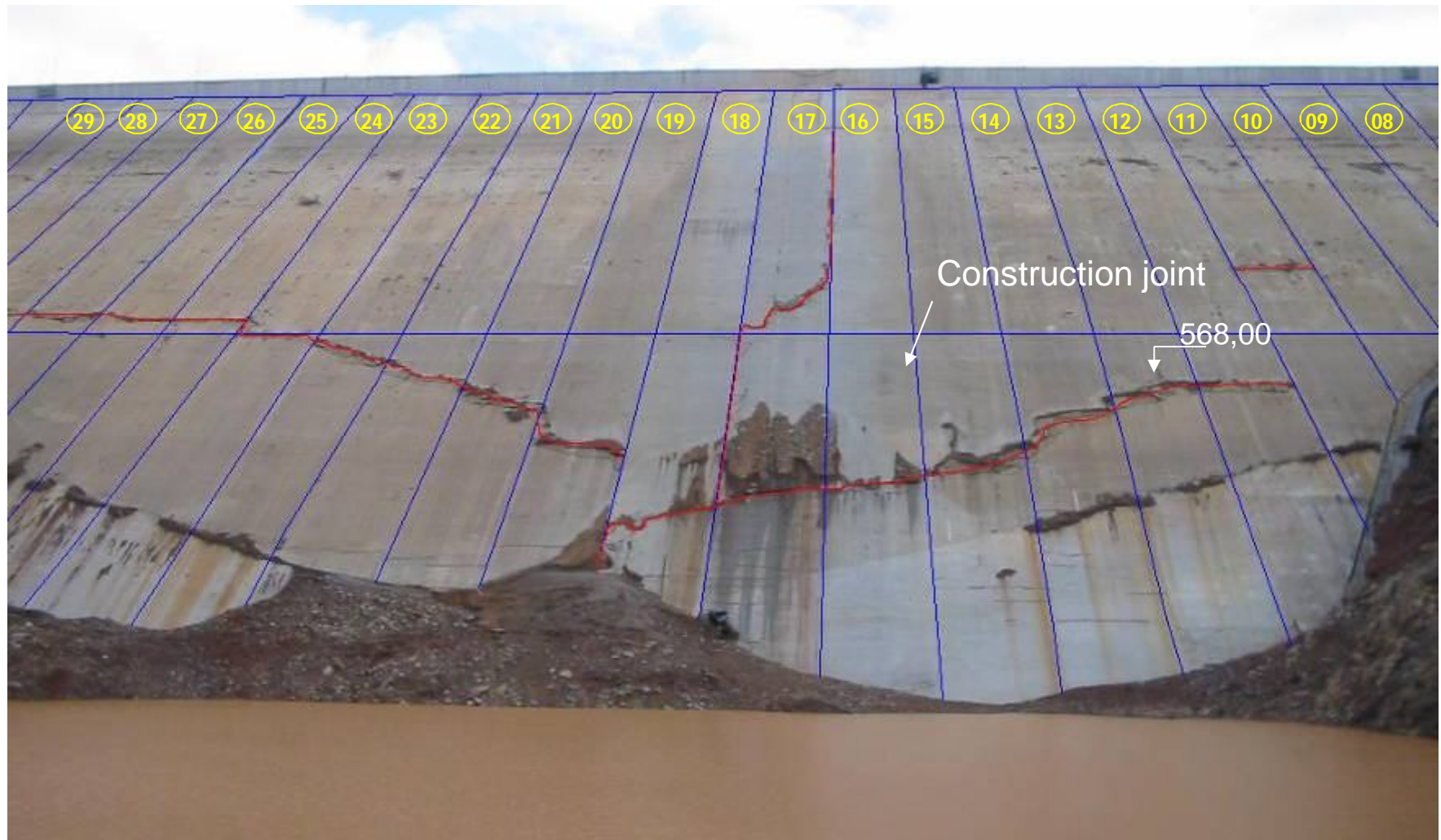
GENERAL TRENDS OF HIGH CFRD's in 1998-2005

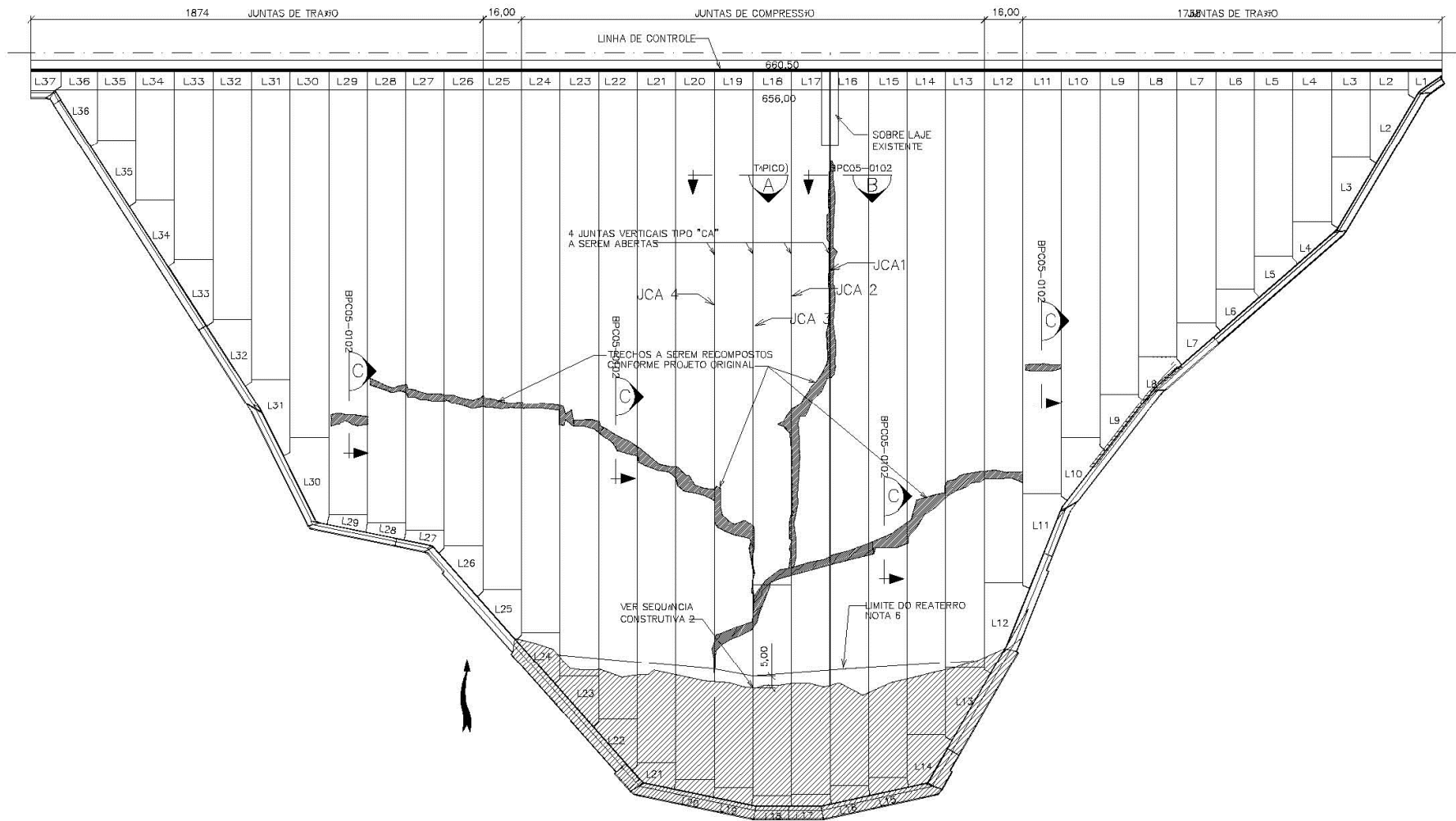
- About 190 m high
- Without anti-spalling reinforcement along compression joints
- Thickness reduction of the concrete slab
- In low-seismicity areas, outer slopes increased to 1.3 to 1 and 1.25 to 1.
- Use of an extruded concrete curb as surface protection before placing the slab
- Aguamilpa, a gravel fill dam, is not an adequate precedent for the behavior of high rock fill dams. Settlements were very low due to high modulus of fill

CAMPOS NOVOS DAM



CAMPOS NOVOS: GENERAL CONCRETE FAILURE MAPPING





VISTA SUPERIOR
 1:1000
 EM VERDADEIRA GRANDEZA

Campos Novos CFRD, Brasil, 2006

JOINT 16 - 17



CONCRETE RAISED UP -26 CM



ZONE CLOSE TO THE INCLINED CRACK IN SLAB 17

TRANSVERSAL CRACK

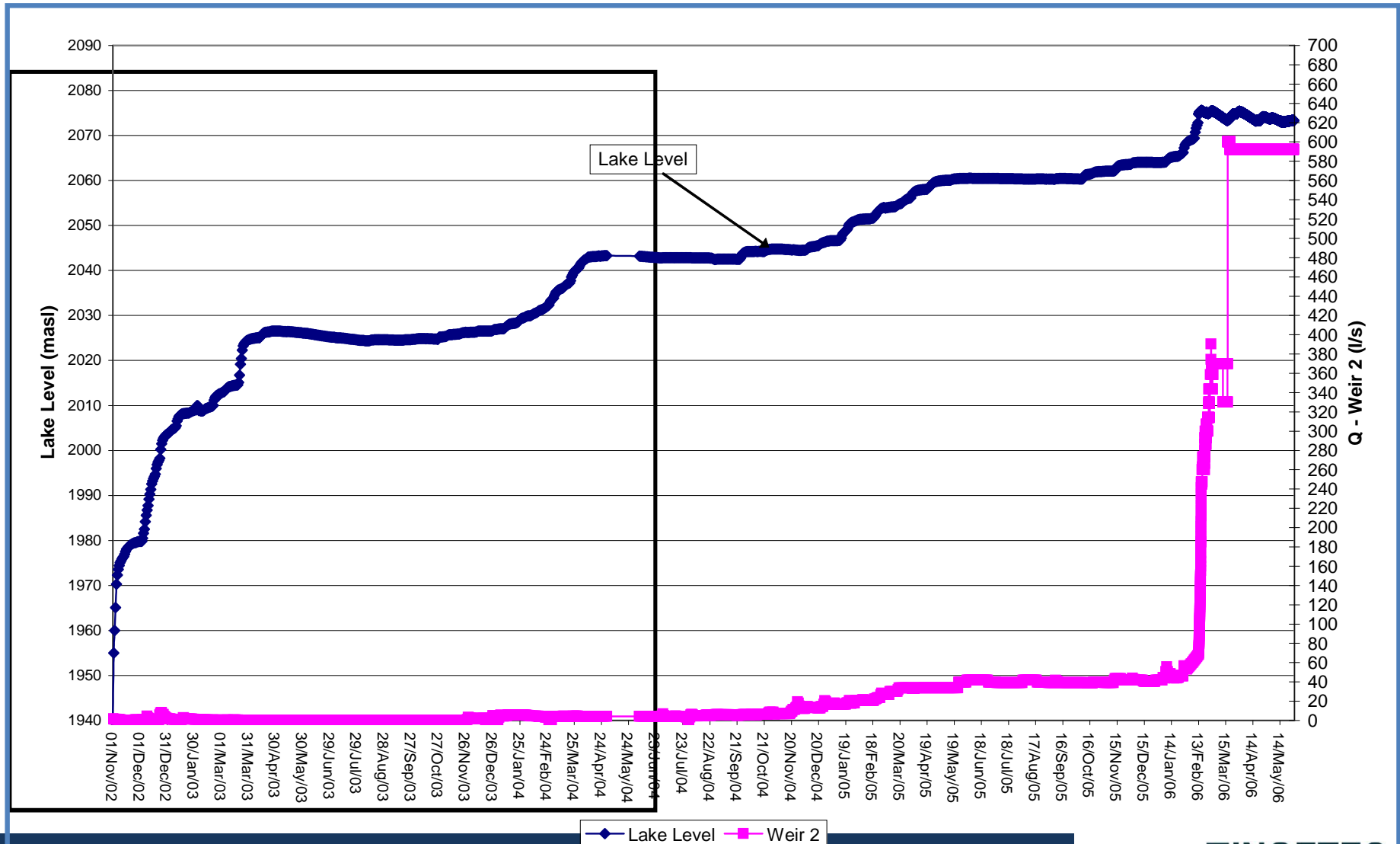


Inclined cracks in slabs 19, 20, 21, 22

Mohale dam embankment: face slab



Incident at the Mohale Dam (2006)

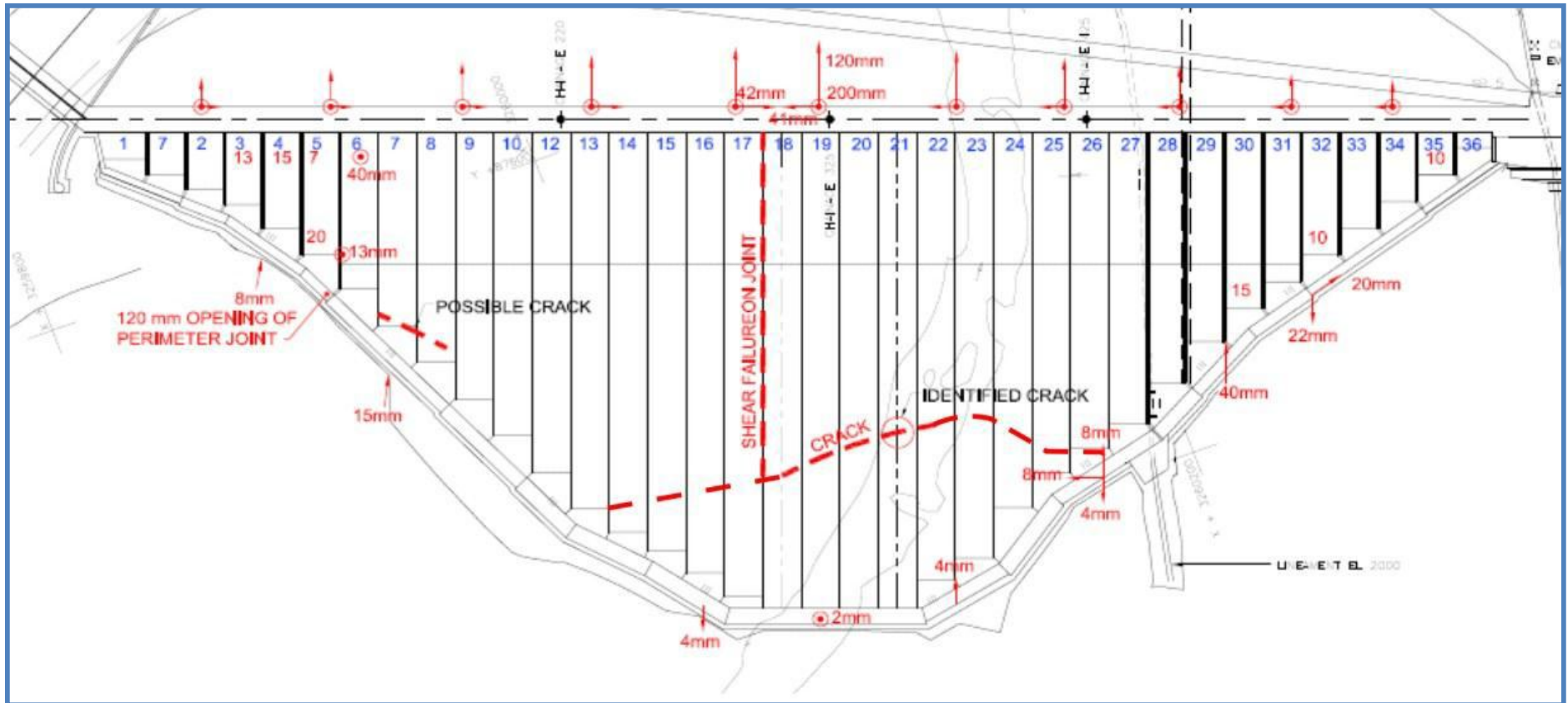


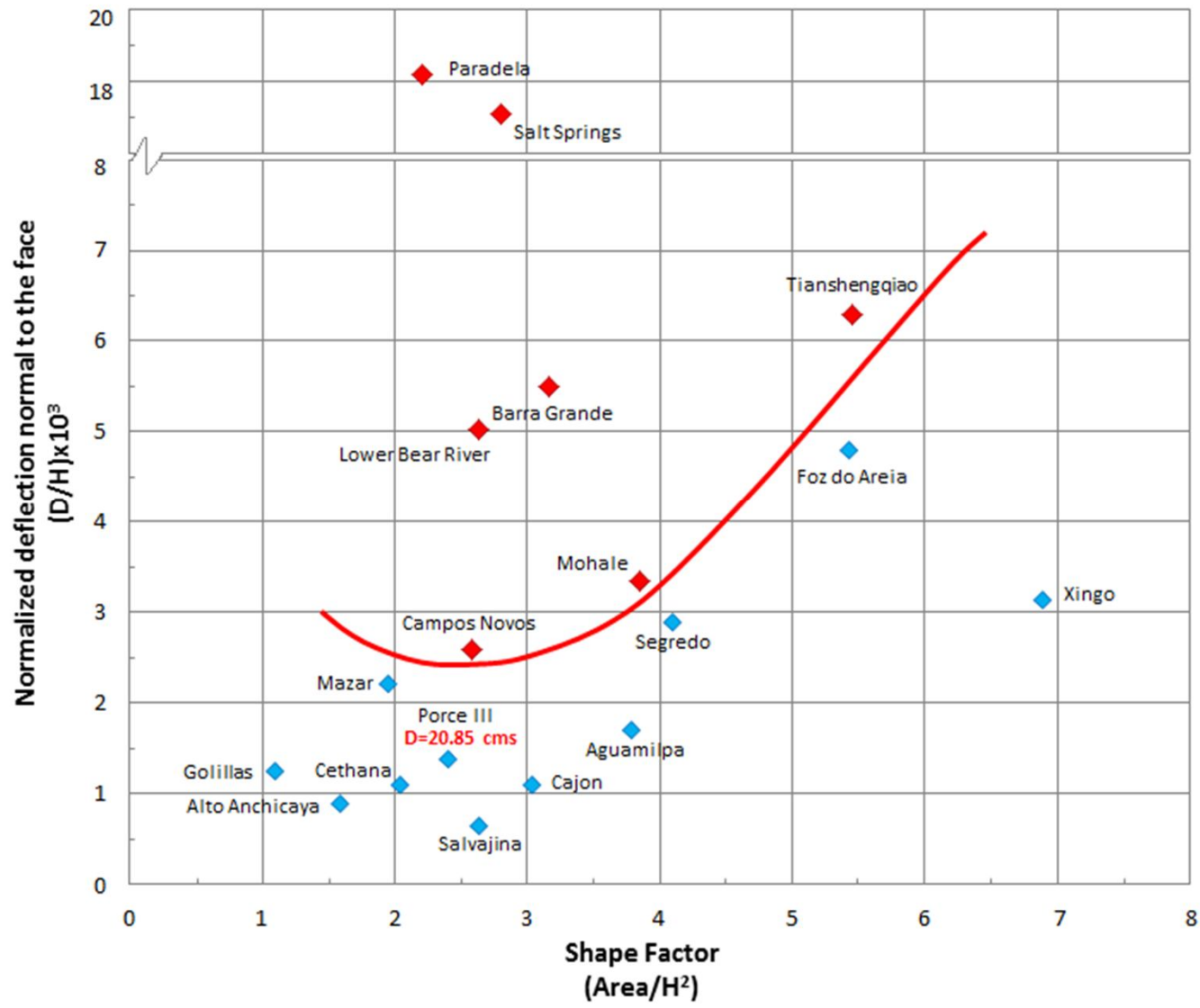


Shear failure along joint between Slabs 17/18



Location of cracks and failed joint





- When the three serious incidents of the dams in Brasil and Lesoto took place, two very high dams were being built, one in Mexico (Cajón, 188m) and one in Island (Karajnukar, 200 m). The rockfill materials used in these dams were different from the ones used in the problematic cases.

- Concept of obtaining required modulus between certain limits and with good gradation depending on compaction effort. Low strength particles can still produce and acceptable rockfill if well graded.
- Modulus between 100MPa and 50 MPa can be obtained even with weak particles. Compaction effort in terms of number of passes, thickness of layers and weight of vibrating roller. Water sluicing is also a must.
- Obtaining good gradation with hard rocks is very difficult and expensive. In basalts is even more difficult if they are columnar basalts.

- Most difficult aspect to evaluate is the effect of compaction in the materials characteristics. How much does it degrade.
- Fill test is advisable. Degradation is easily measured. Compaction parameters can be evaluated using odometer and plate load tests not to obtain final modulus but differences among them.
- Fill design should be optimized based on available materials. Hauling distances should be optimized. This is standard practice even for dams in narrow canyons where variable rock conditions are expected in quarries.

CAJON CFRD: MEXICO



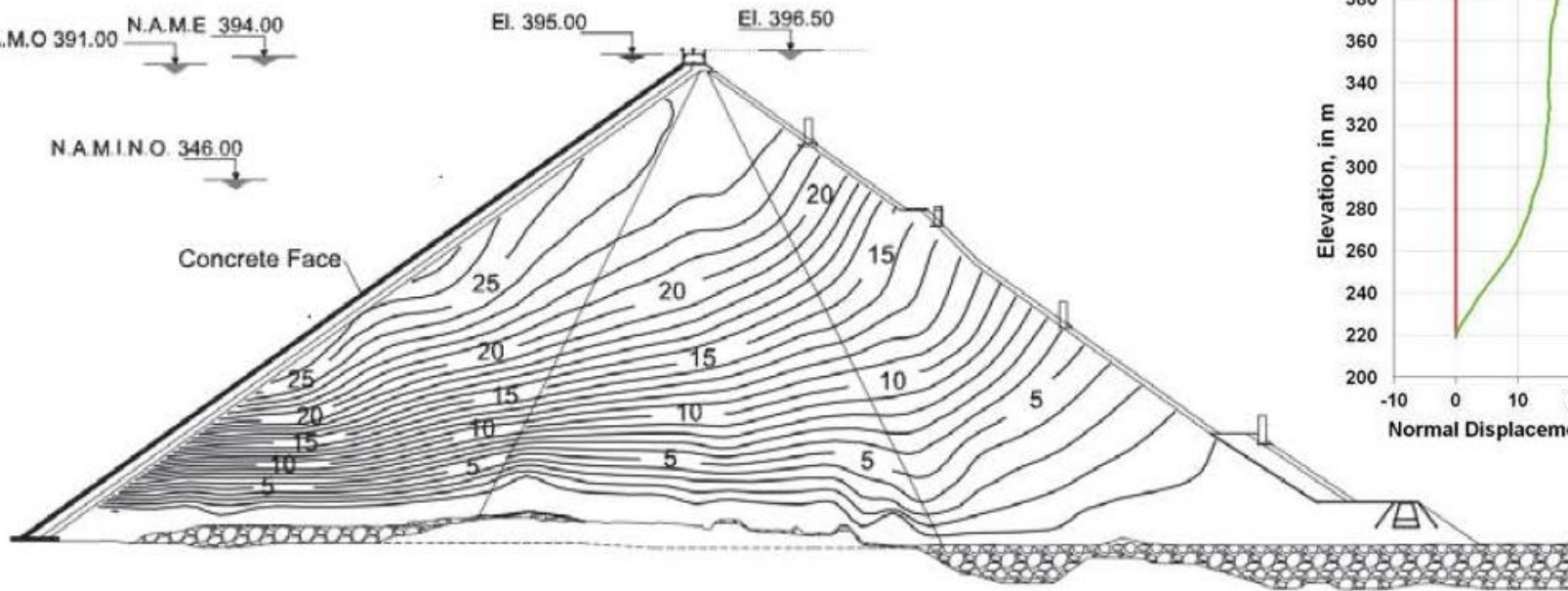
CAJON CFRD: SLUICING OF ROCKFILL



ROCKFILL: MATERIAL PROPERTIES

| | | | Compressive Strength | | | Weight | Gs | Absorption | | | LA Abrasion | | |
|--------------|-------------------------|--------------|----------------------|--------|--------|----------------------|----------------------|------------|------|------|-------------|-----|-----|
| | | | Mean | Max | Min | | | Mean | Max | Min | Mean | Max | Min |
| | | | [Mpa] | | | [kN/m ³] | [g/cm ³] | [%] | | | [%] | | |
| Cajón | Shallow Rock (<18m) | Dry | 70.5 | 97.6 | 46 | 23.6 | | 4.42 | 4.31 | 4.54 | | | |
| | | Saturated | 52.9 | 73.2 | 34.5 | | | | | | | | |
| | Underground Rock (>18m) | Dry | 124.7 | 131.89 | 111.05 | 23.3 | | 4.42 | 4.31 | 4.54 | | | |
| | | Saturated | 104.7 | 110.8 | 93.3 | | | | | | | | |
| Barra Grande | Specification | | <50 | | | <2.55 | <3 | | | <25 | | | |
| | Vesículo Amigdaloidal | Saturated | 99.4 | 189 | 16 | | 2.6 | 2.2 | 4.8 | 0.3 | 25 | 33 | 18 |
| | | Dense Basalt | Dry | 119.2 | 165.7 | 60.8 | | 2.84 | 0.76 | 1.91 | 0.2 | 15 | 15 |
| | Saturated | | 101.9 | 204.2 | 35.4 | | | | | | | | |

N.A.M.O 391.00
N.A.M.E 394.00
N.A.M.I.N.O. 346.00

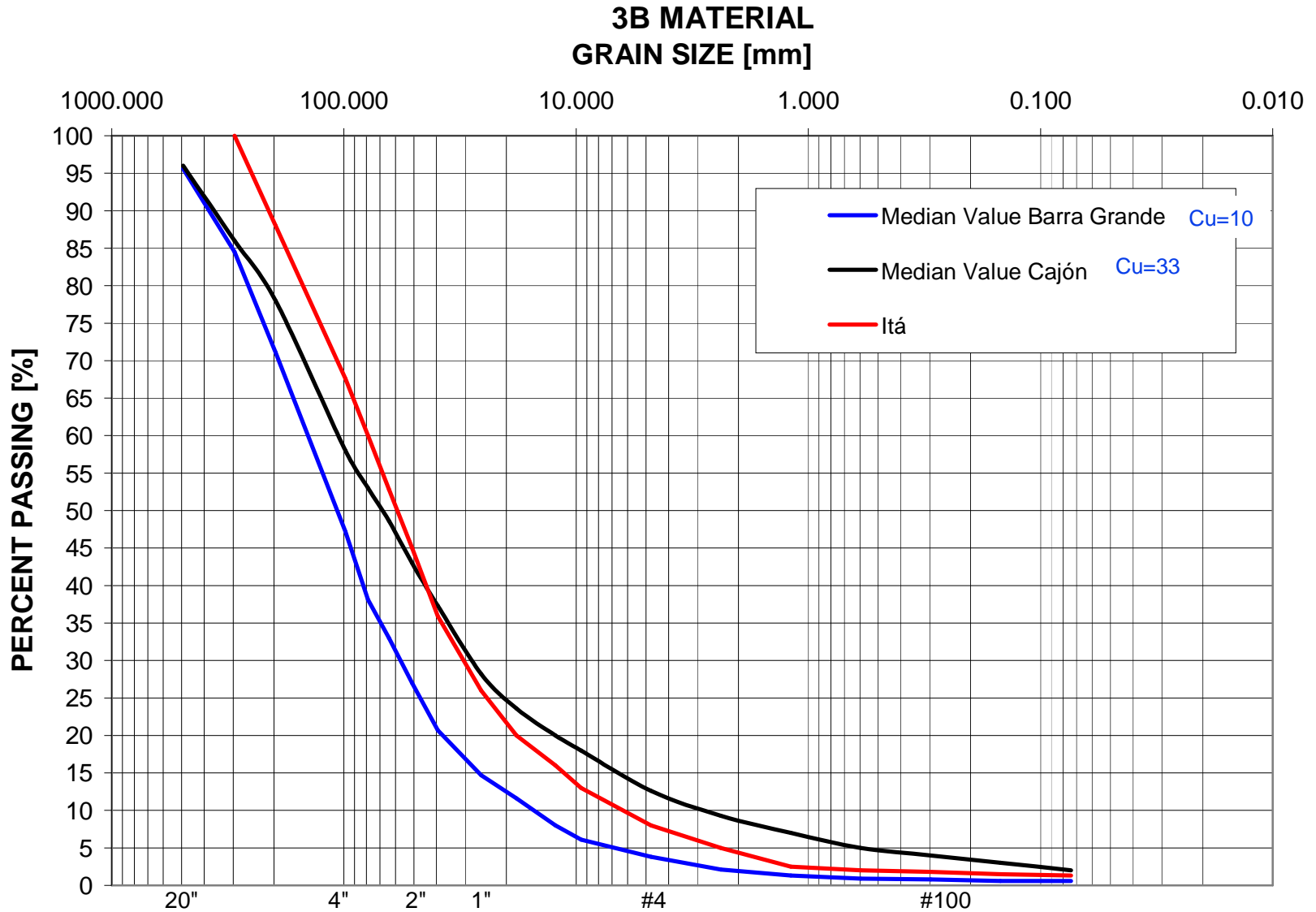


Settlement contours measured at El Cajón Dam as of May 2011
(First filling is included)

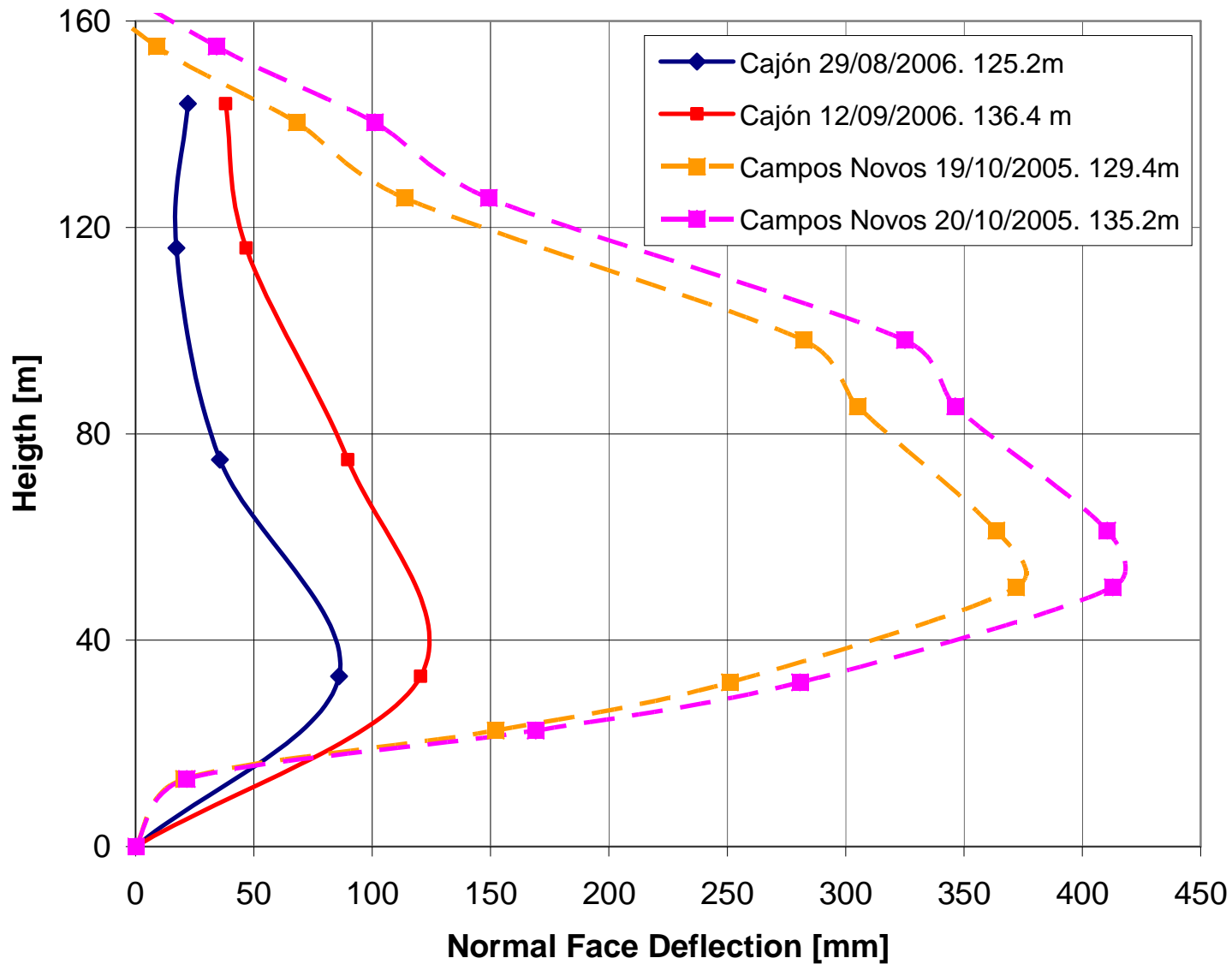
CAJON DAM. FIRST FILLING OF THE RESERVOIR

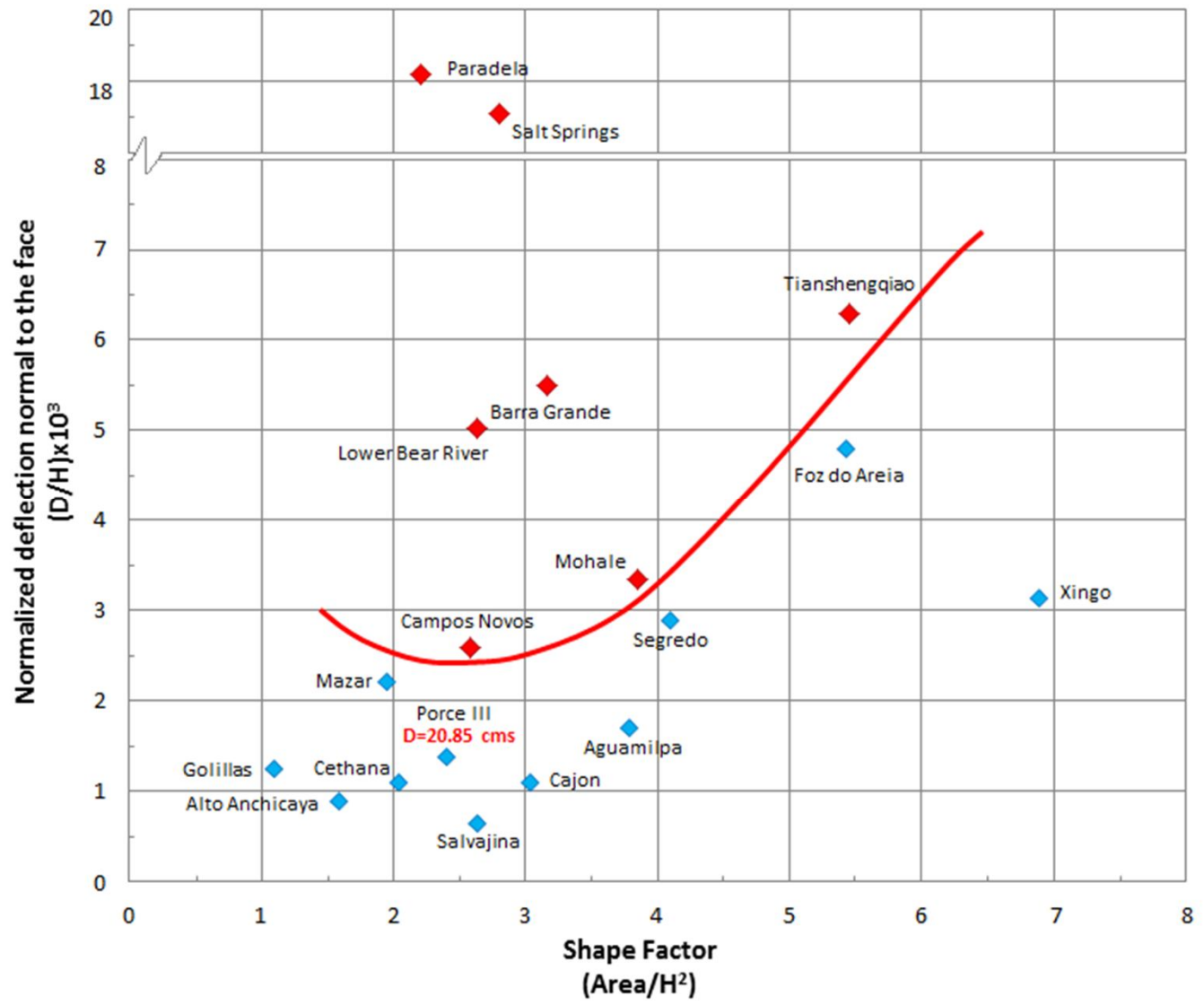


ROCKFILL: MATERIAL PROPERTIES



FACE DEFLECTION @ CENTER SLAB





ANALYSIS REQUIREMENTS

- Development of a three dimensional model
- Construction sequence
- Modeling the structural elements
- Constitutive models for geomaterials
- Incorporation of interface behavior between different elements of the structure

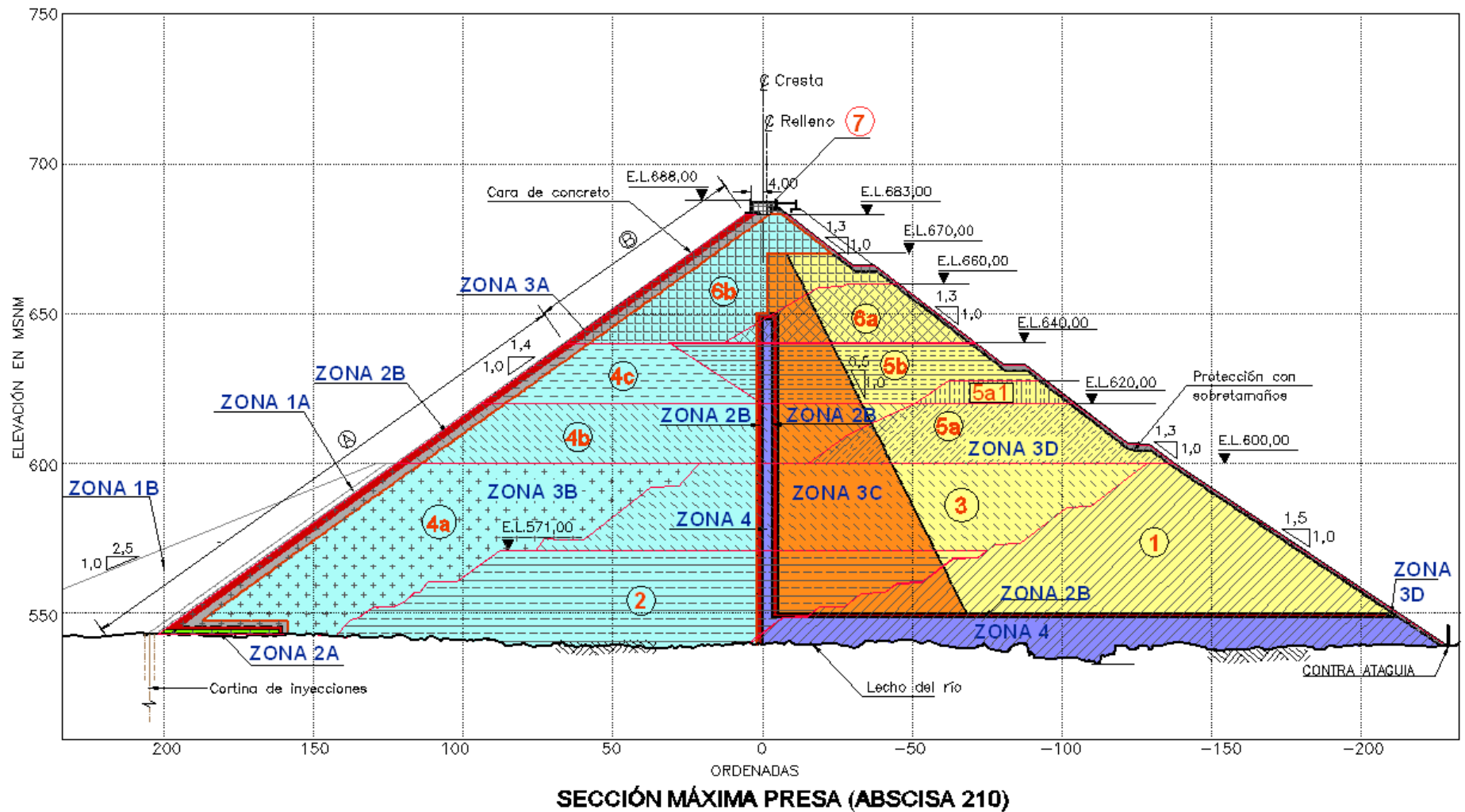
Paris Benchmark Workshop

| Title | Authors | Company/Institution |
|-------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------|----------------------------------------------------------------------|
| Analysis of a concrete face rockfill dam including concrete face loading and deformation using program package SOFiSTiK | Gjorgi Kokalanov Ljubomir Tančev Stevcho Mitovski Slobodan Lakočević | Civil engineering school of Skopje. |
| DIANA Analysis of a concrete faced rockfill dam | Gerd-Jan Schreppers Giovanna Lilliu | TNO DIANA, Delft NL. |
| A CFRD case using 3D modelling | C. Nieto J-C. Philippe M. Werst P. Anthiniac | Tractebel Engineering-Coyne Et Bellier. Gennevilliers Cedex, France. |
| Analysis of a concrete face rockfill dam including concrete face loading and deformation | C. Marulanda E. Leon | INGETEC, Colombia. |

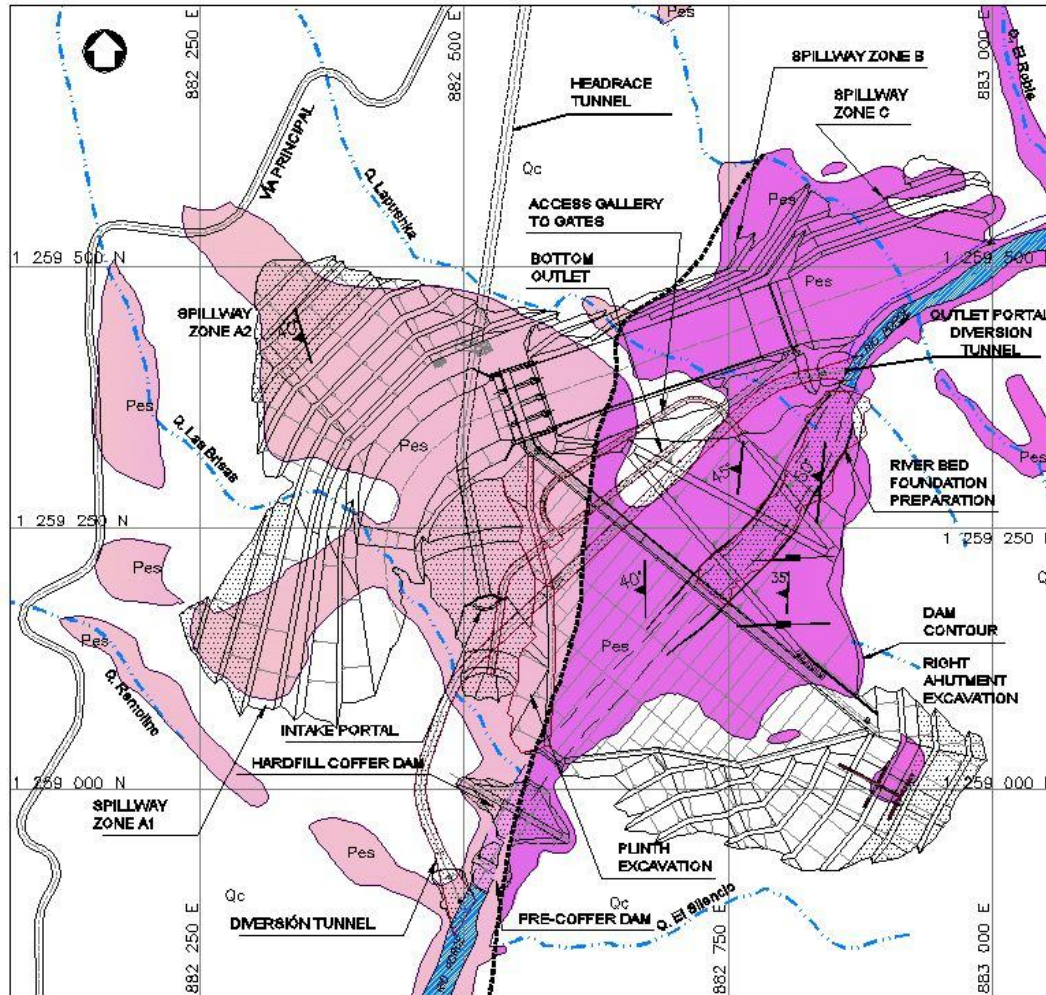
Paris Benchmark Workshop

In general terms, it was concluded from the 10th Benchmark workshop that predicting rockfill behaviour relatively well is possible with the available numerical models. The main difficulty when modelling the CFRD behaviour is the interaction between the rockfill and the structural elements (i.e., face, plinth, joints, curb).

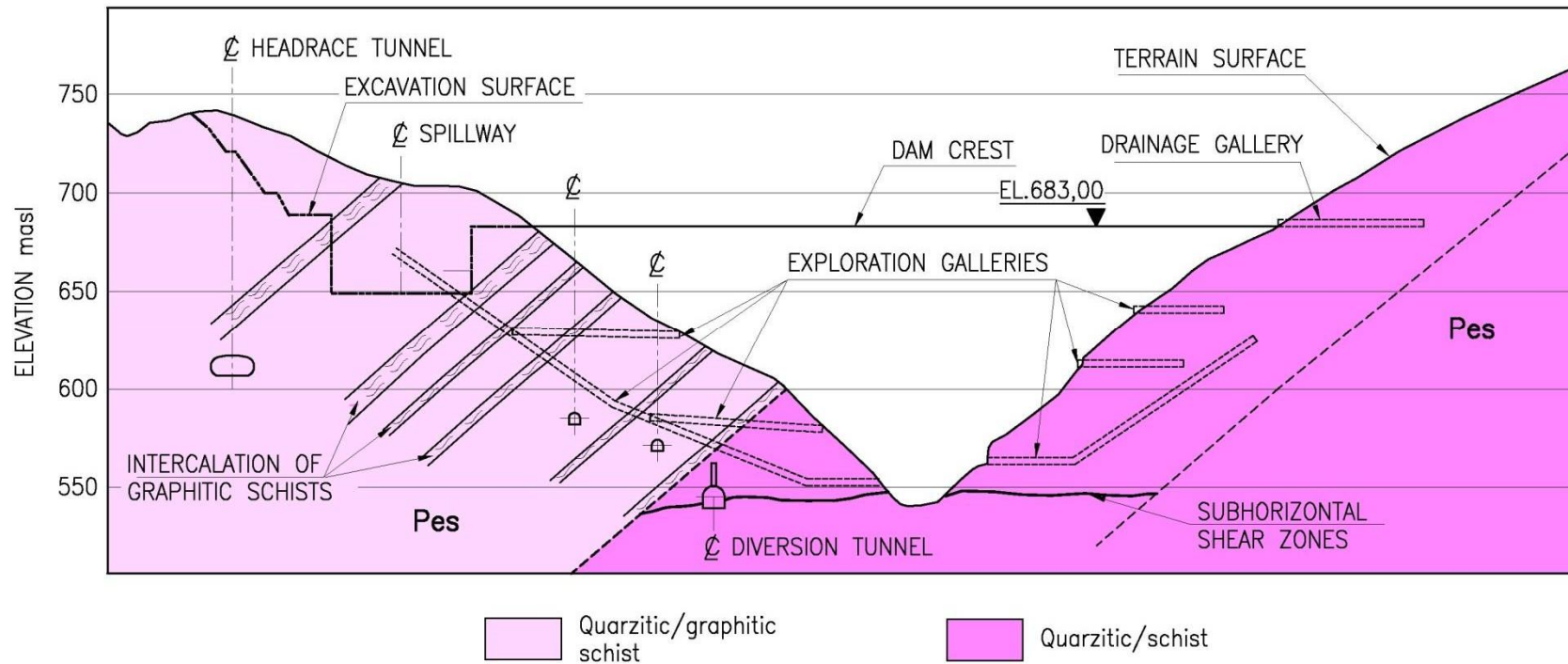
ZONES AND STAGES OF THE DAM



PORCE III: GEOLOGY AT DAM SITE. PLAN VIEW



PORCE III: GEOLOGY AT DAM SITE



PORCE III: TYPES OF SCHISTS



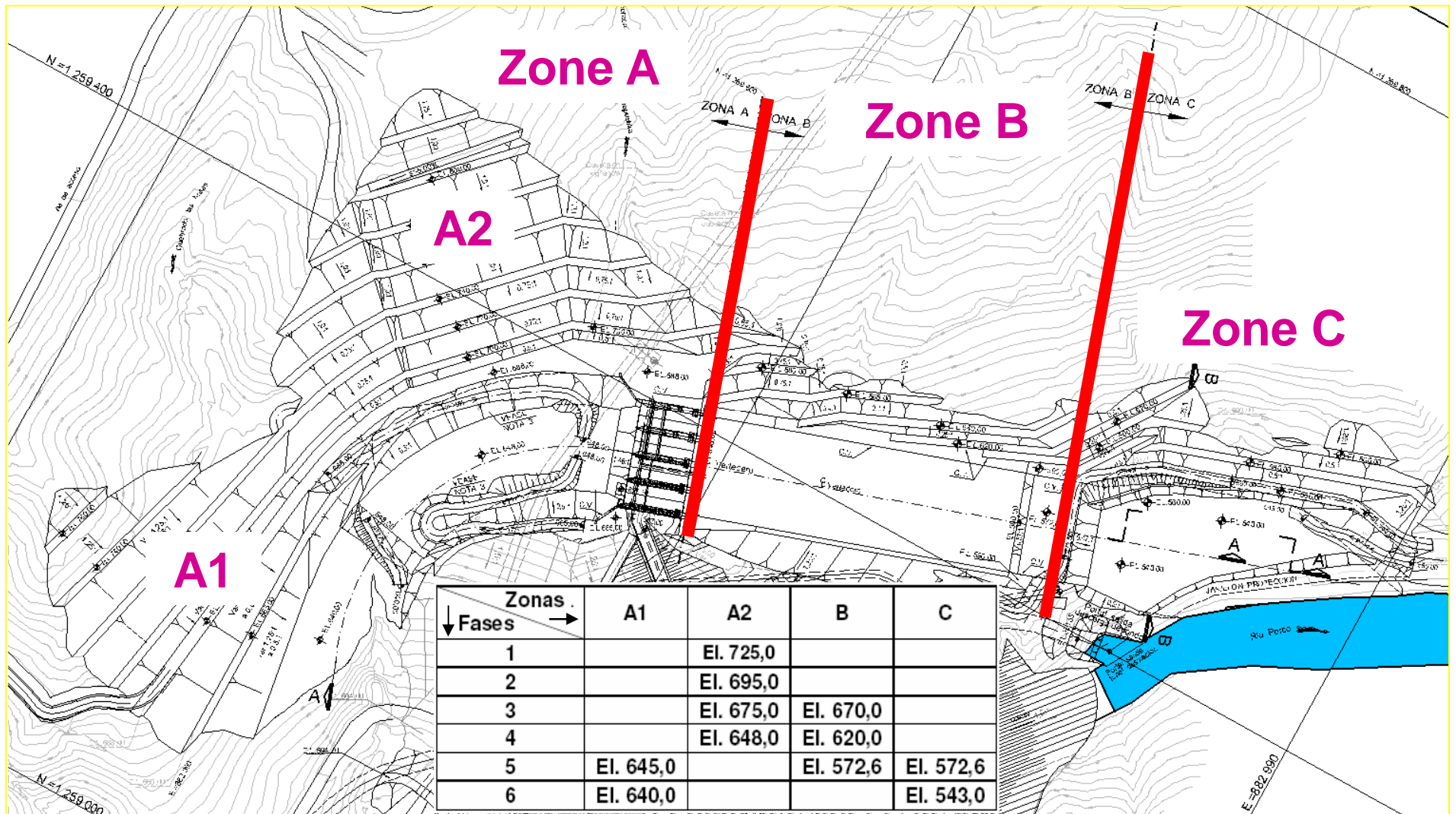
PORCE III: TYPES OF SCHISTS



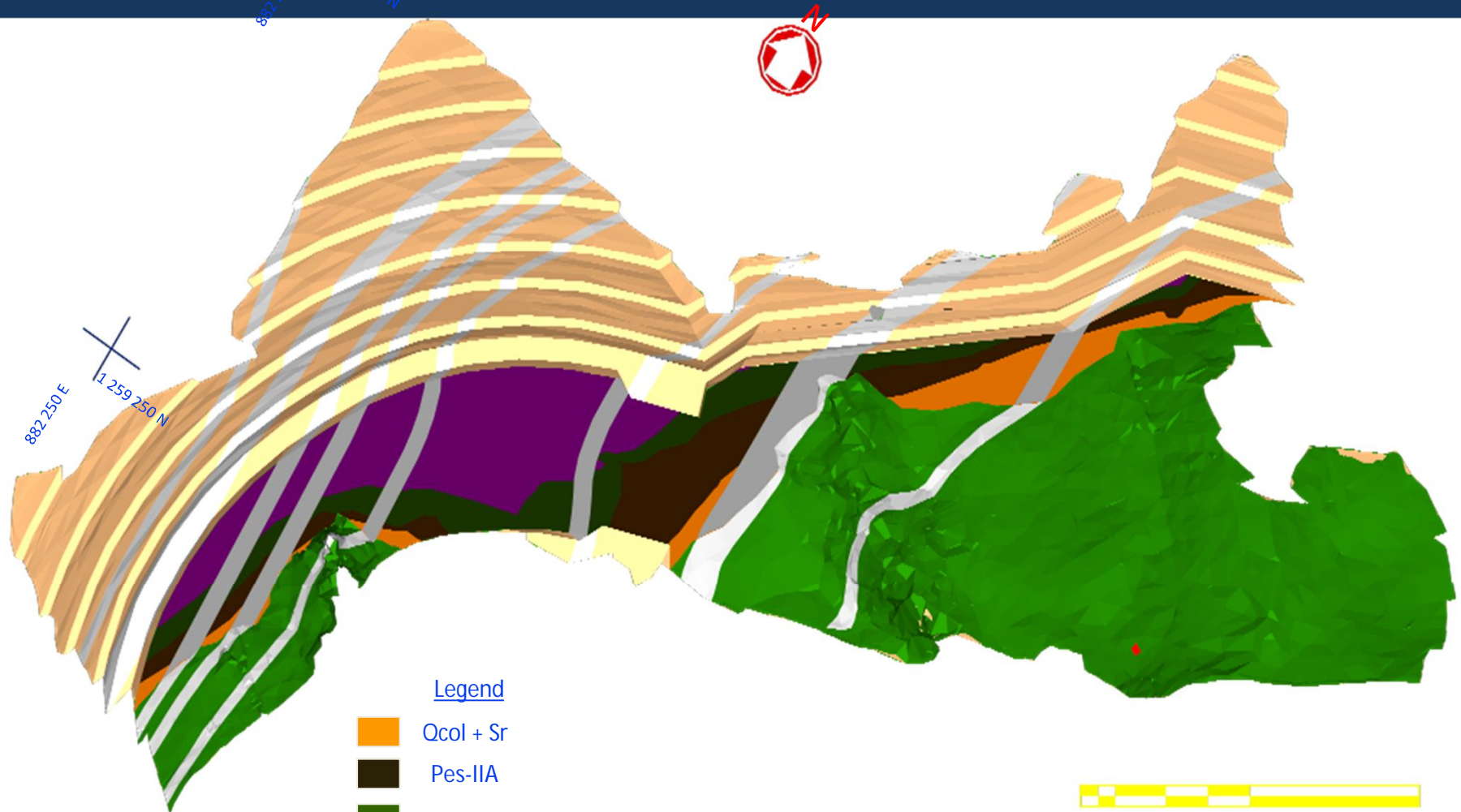
PORCE III: TYPES OF SCHISTS



PORCE III: SOURCE – SPILLWAY ZONES



PORCE III: SPILLWAY EXCAVATION

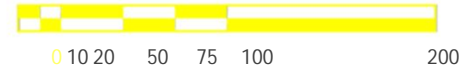


882.250 E
1.259.250 N

882.750 E
1.259.250 N

Legend

- Qcol + Sr
- Pes-IIA
- Pes-IIB
- Pes-III
- Pes-Grafitoso



Excavation at EL. 680 msnm

PORCE III: PLATE LOAD TEST ON TRIAL FILL



PORCE III: DAM FOUNDATION



PORCE III: PLACEMENT OF 3D ZONE MATERIAL



PORCE III: PLACEMENT OF 3D ZONE MATERIAL



PORCE III: SLUICING OF 3D ZONE MATERIAL



PORCE III: PLACEMENT OF 3D ZONE MATERIAL



Material 70% IIB+30% IIA.

Source: directly from excavation in
Zone A2 between levels 770 & 760.

PORCE III: ZONES 3D & 3C. DAM FILL AT EL. 555,7



PORCE III: SLUICING OF 3D ROCKFILL



PORCE III: DOWSTREAM SLOPE. END OF STAGE 1



PORCE III: PLINTH EXCAVATION LEFT ABUTMENT



PORCE III: STAGE 2 ZONE C. SPREADING PROCESS 0.6M LAYER



PORCE III: STAGE 2 ZONES 3D & 3C



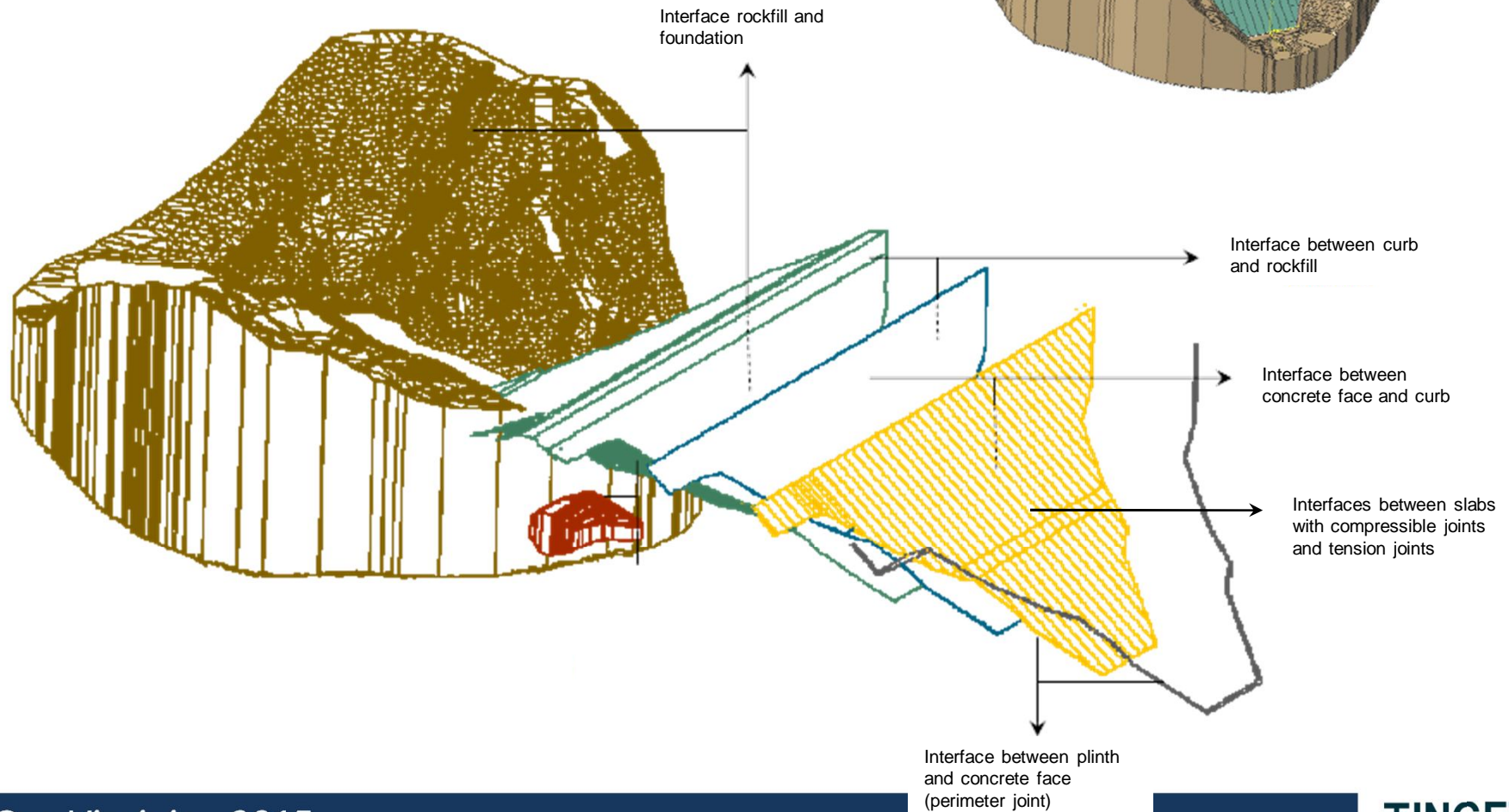
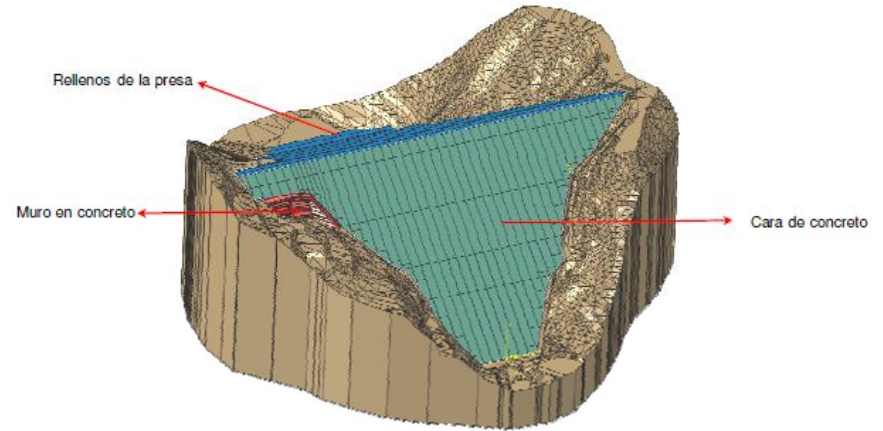
PORCE III: DAM FILLS. CONSTRUCTION OF STAGE 2



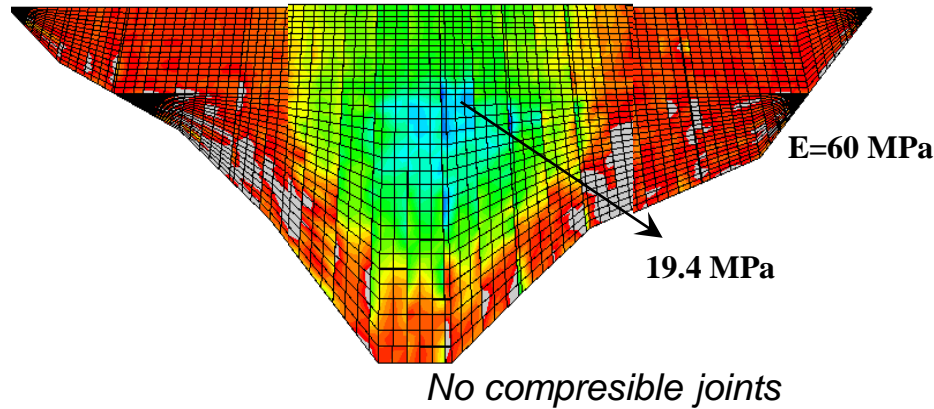
PORCE III



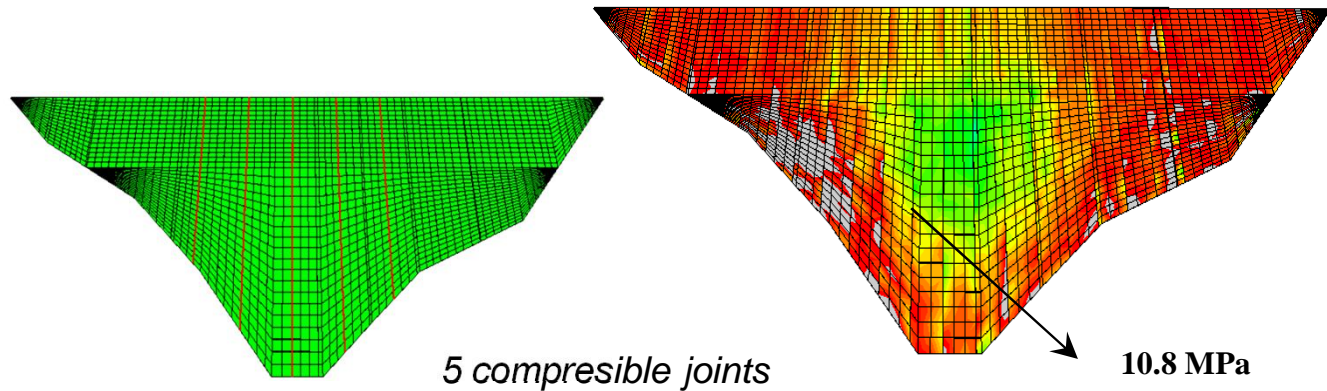
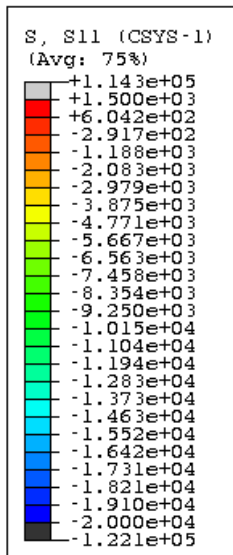
Interfaces



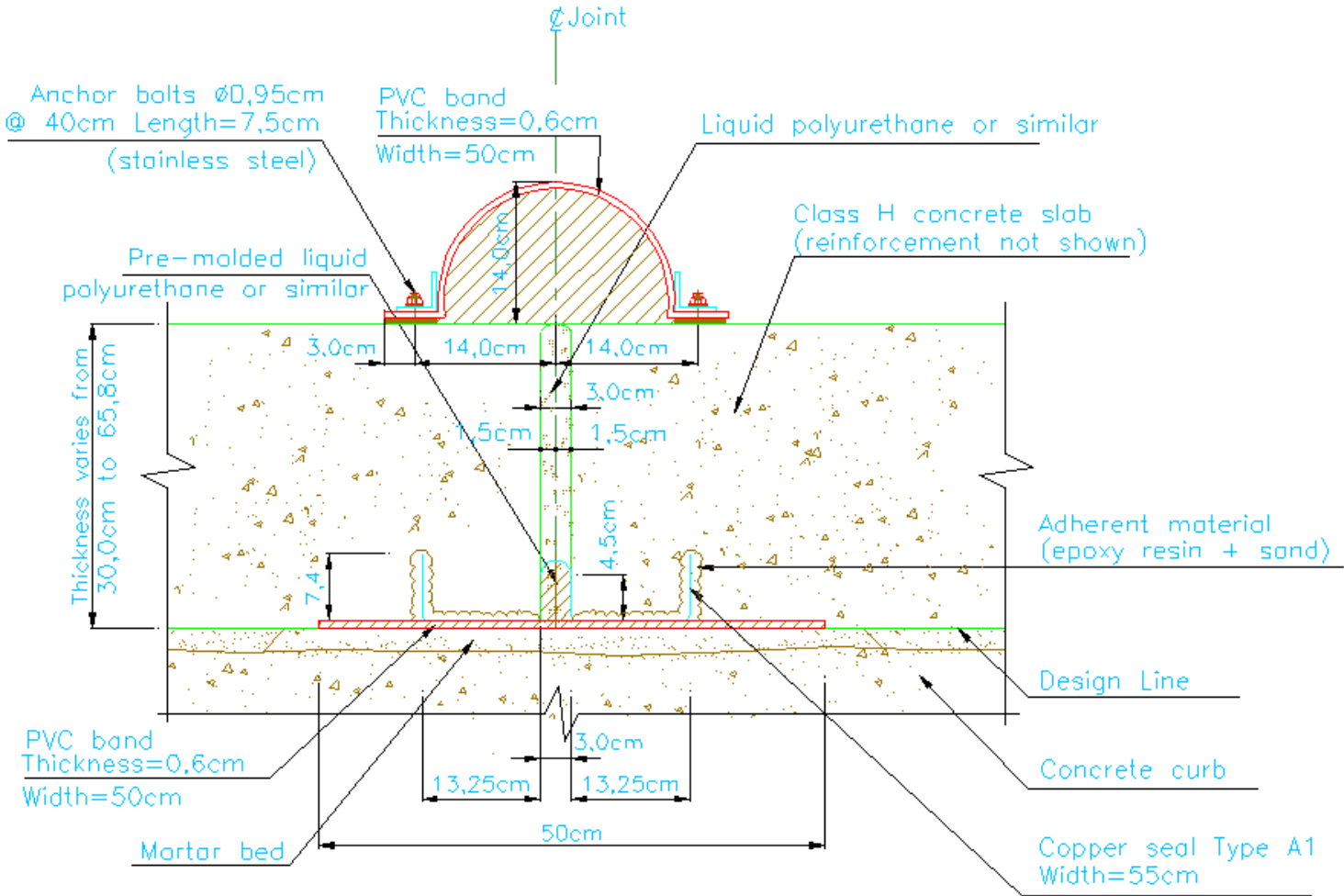
PORCE III



- Project: Porce III (Col)
- Dam height: 150m
- Crest length: 330m
- A/H^2 : 2.4



COMPRESSIBLE VERTICAL JOINT



COMPRESSIBLE JOINT DETAIL
IN INTERIOR SLABS

PORCE III



LABORATORY TEST ON COMPRESSIBLE MATERIAL



LABORATORY TEST ON COMPRESSIBLE MATERIAL



PROGRESS WORKS OF CONCRETE FACE



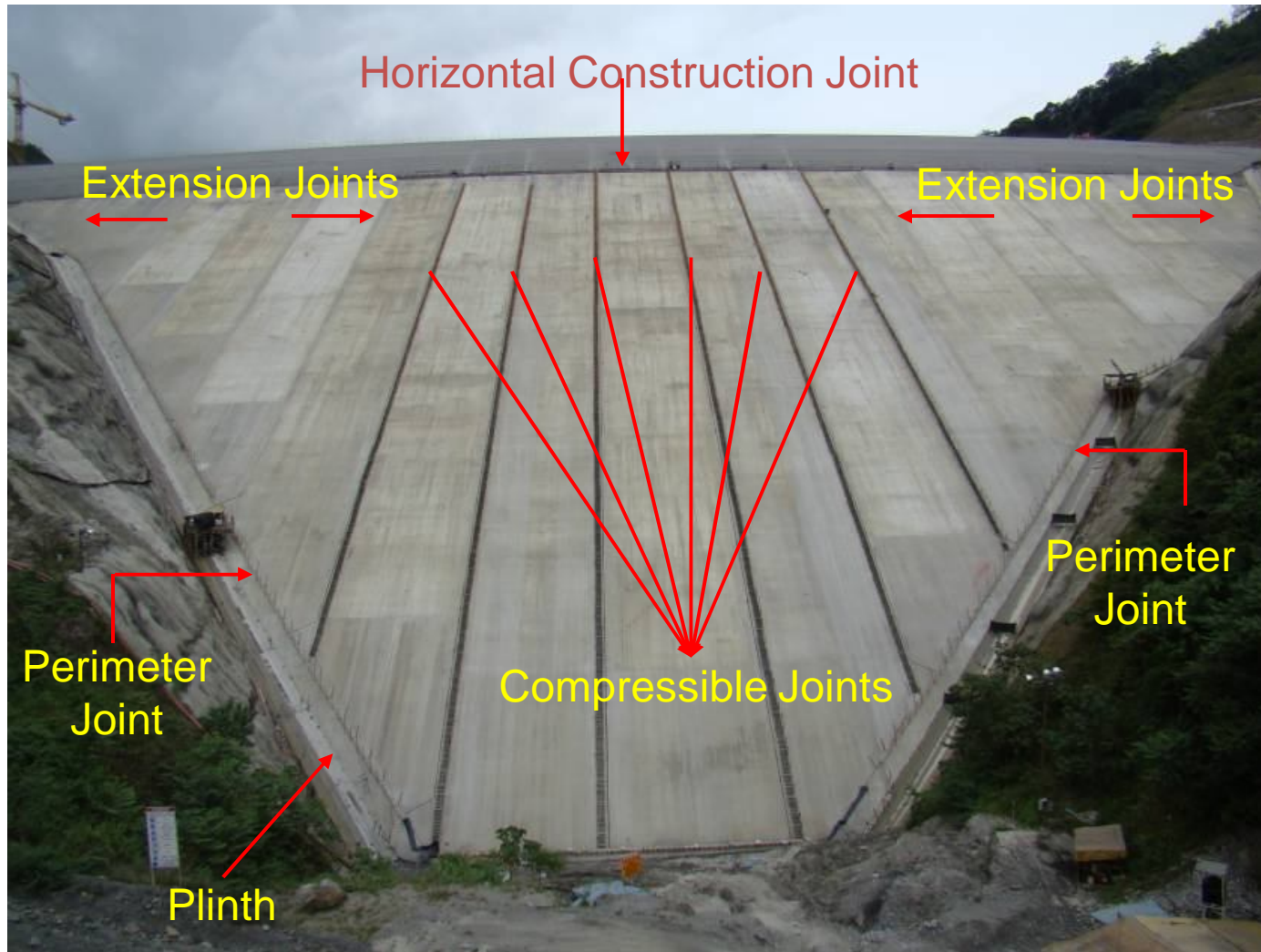
SLIDING SLAB PROCESS BETWEEN EL. 640 AND EL. 683



VIEW OF CONCRETE FACE FROM LEFT MARGIN



CONCRETE FACE

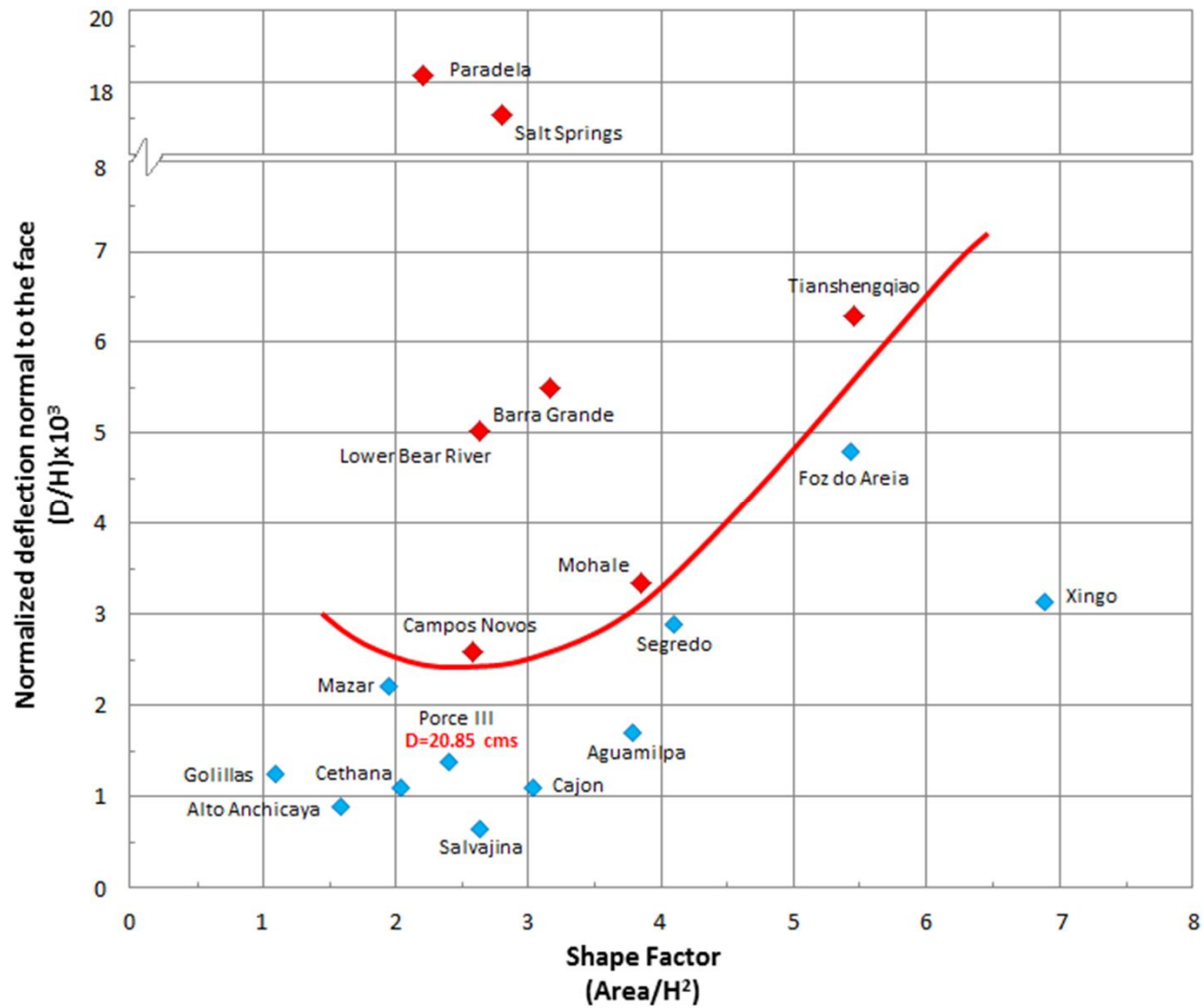


CONCRETE FACE – COMPRESSIBLE JOINTS

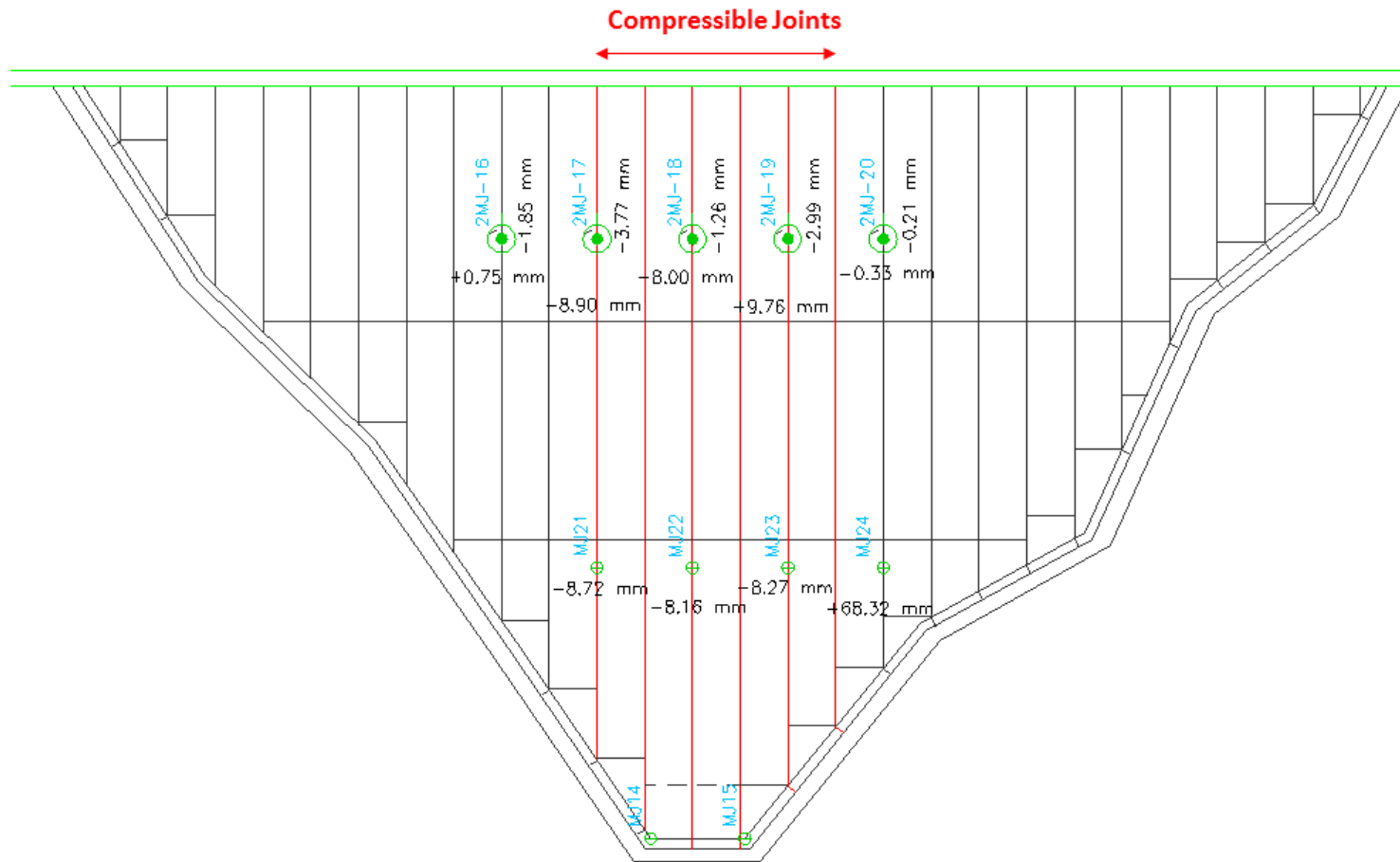


CONCRETE FACE – COMPRESSIBLE JOINTS





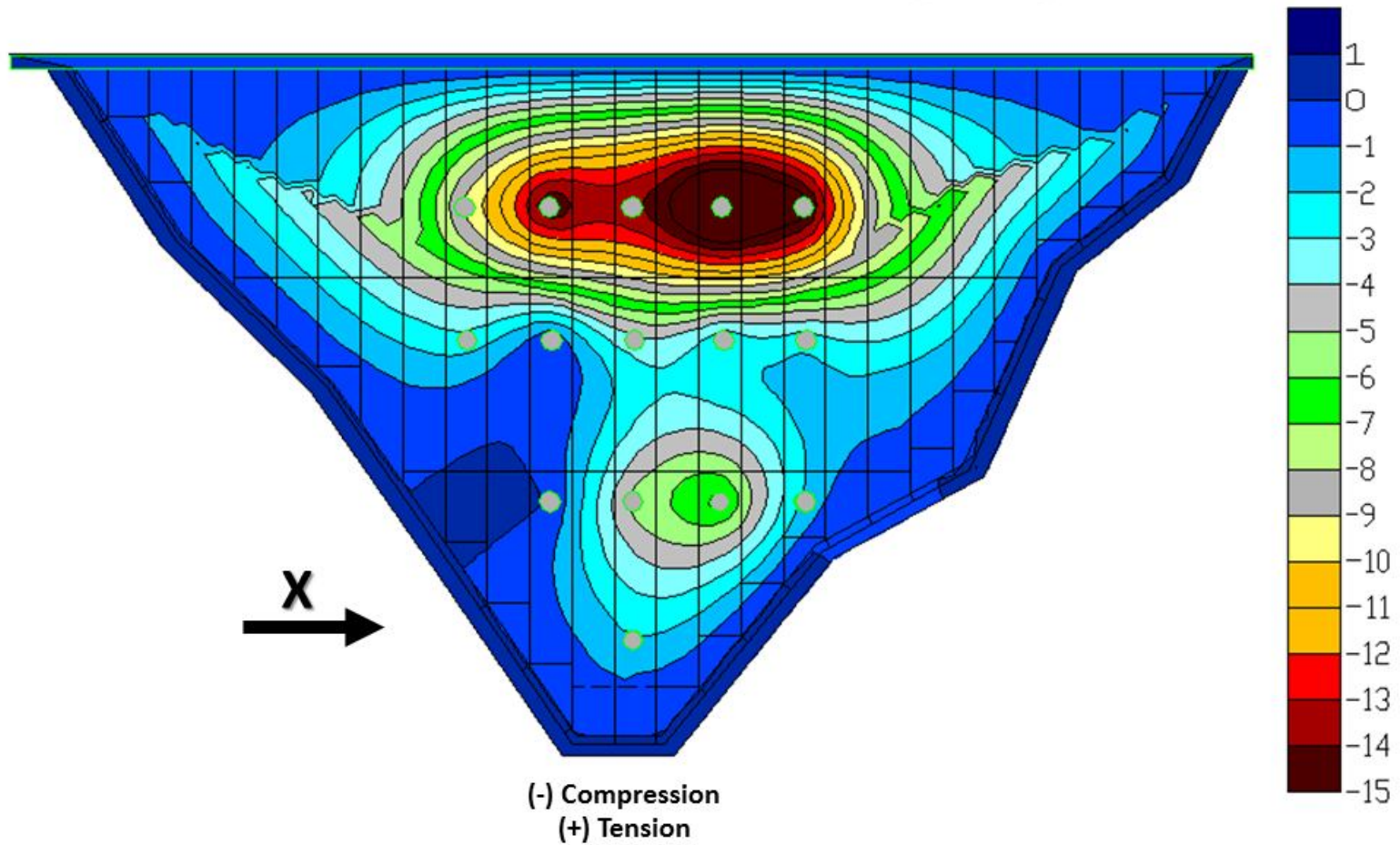
JOINT MOVEMENTS



(+): Opening of the Joint
(-): Closing of the Joint

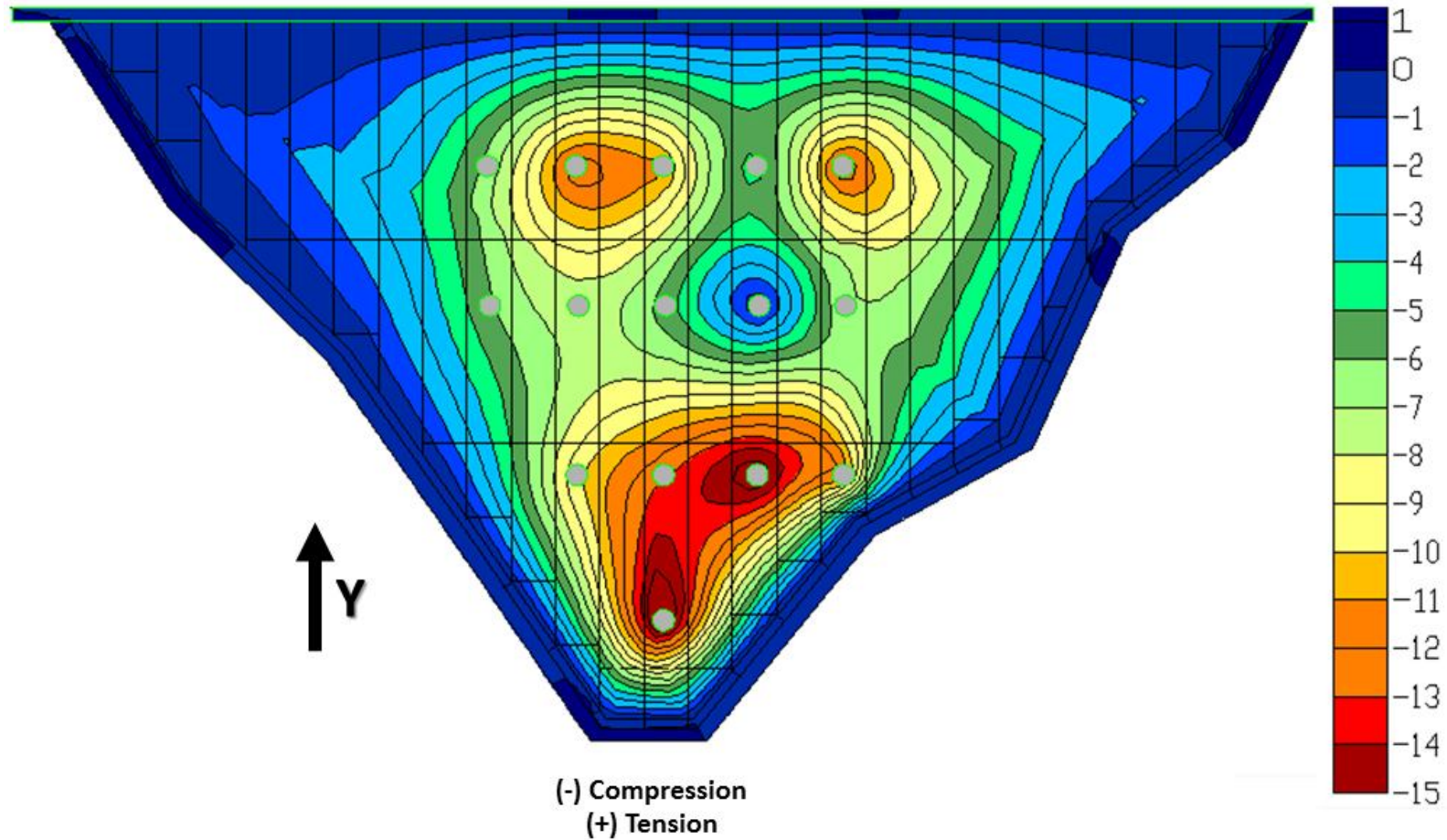
INSTRUMENTATION RESULTS

STRESS – X DIRECTION [MPa]



INSTRUMENTATION RESULTS

STRESS – Y DIRECTION [MPa]



PORCE III



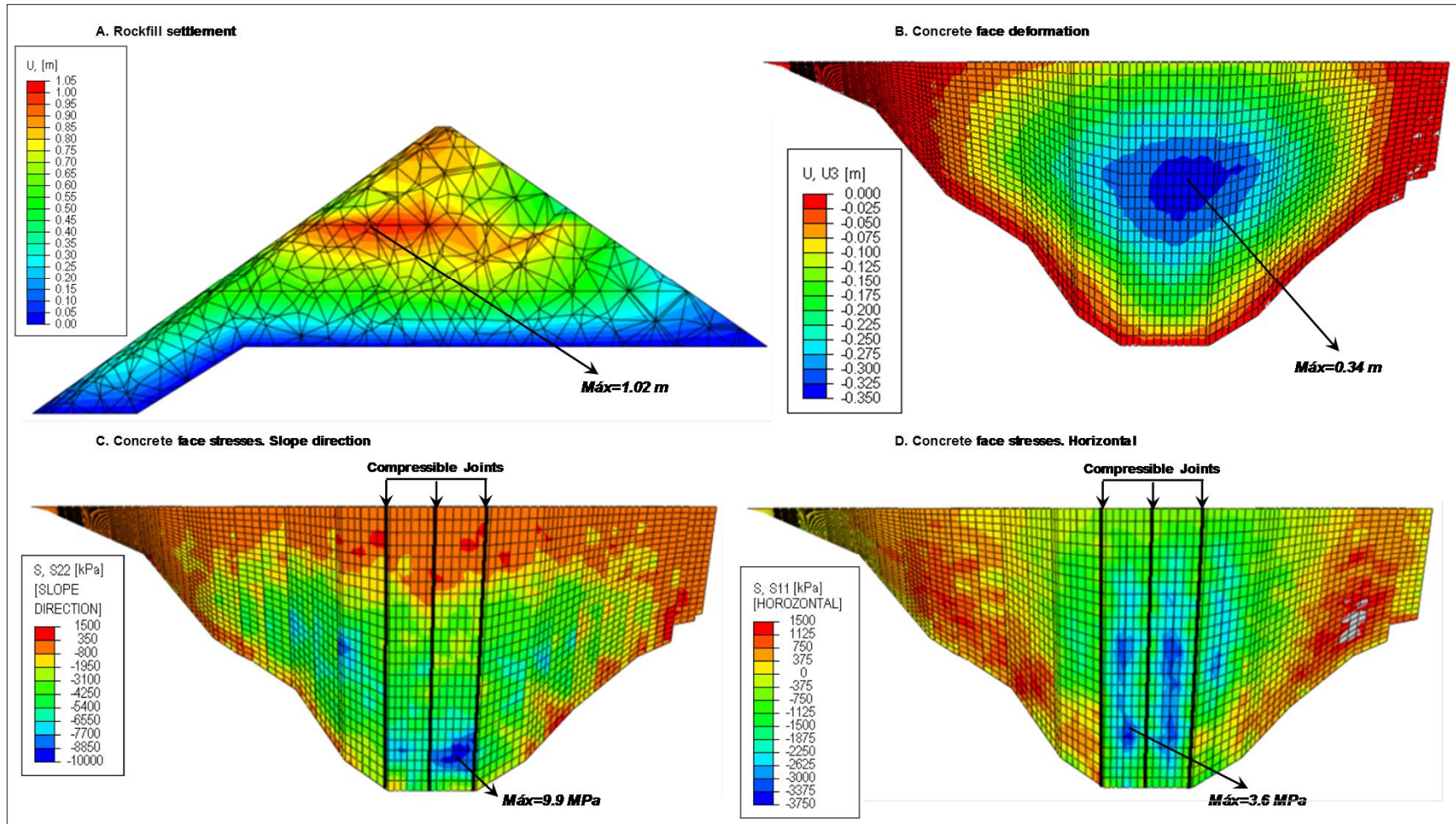
PORCE III



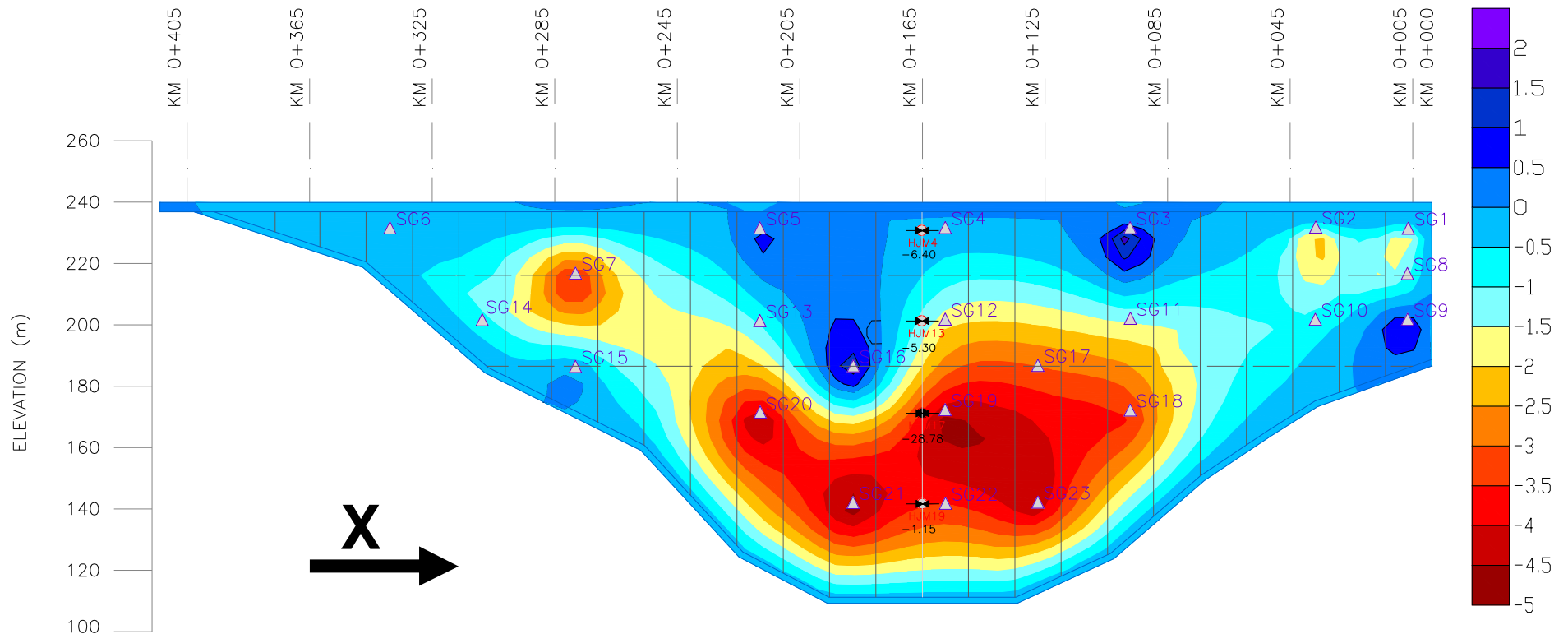




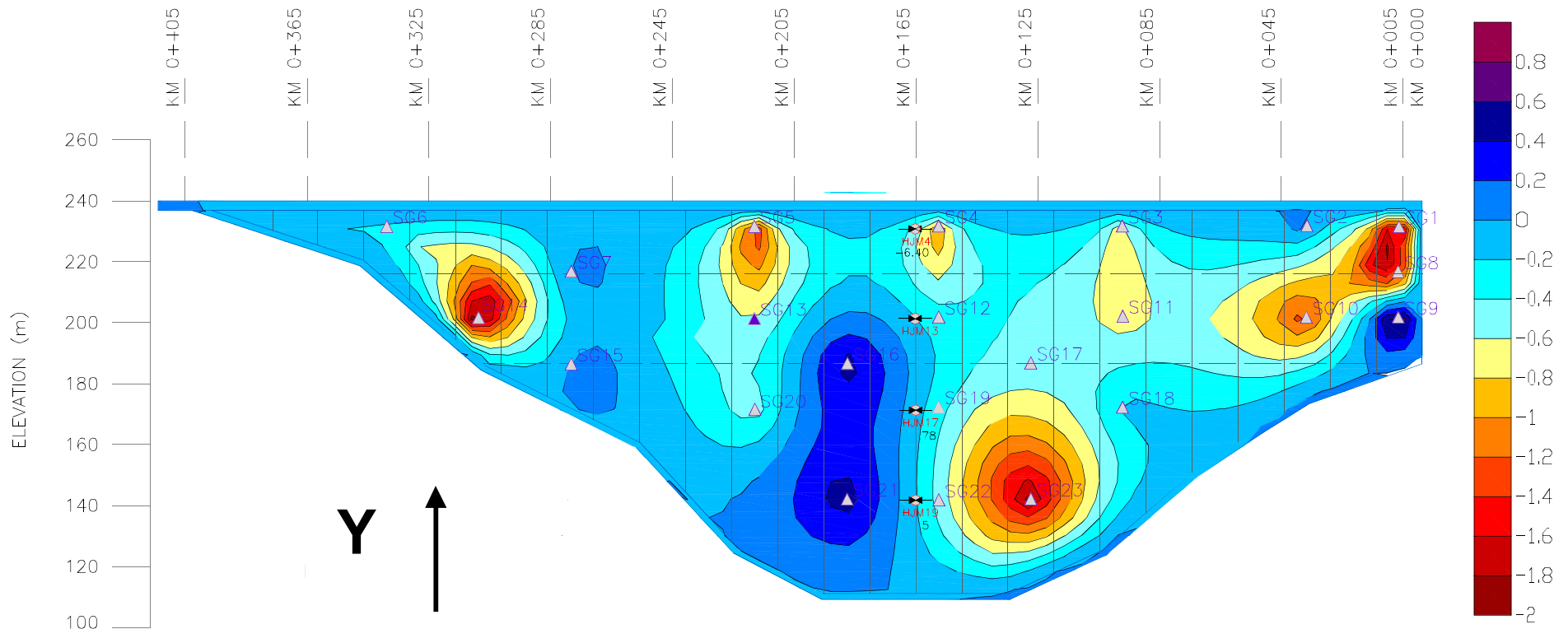
NUMERICAL ANALYSIS



STRESS – X DIRECTION [MPa]



STRESS – Y DIRECTION [MPa]





YEDIGOZE



MAZAR DAM - ECUADOR



MAZAR DAM



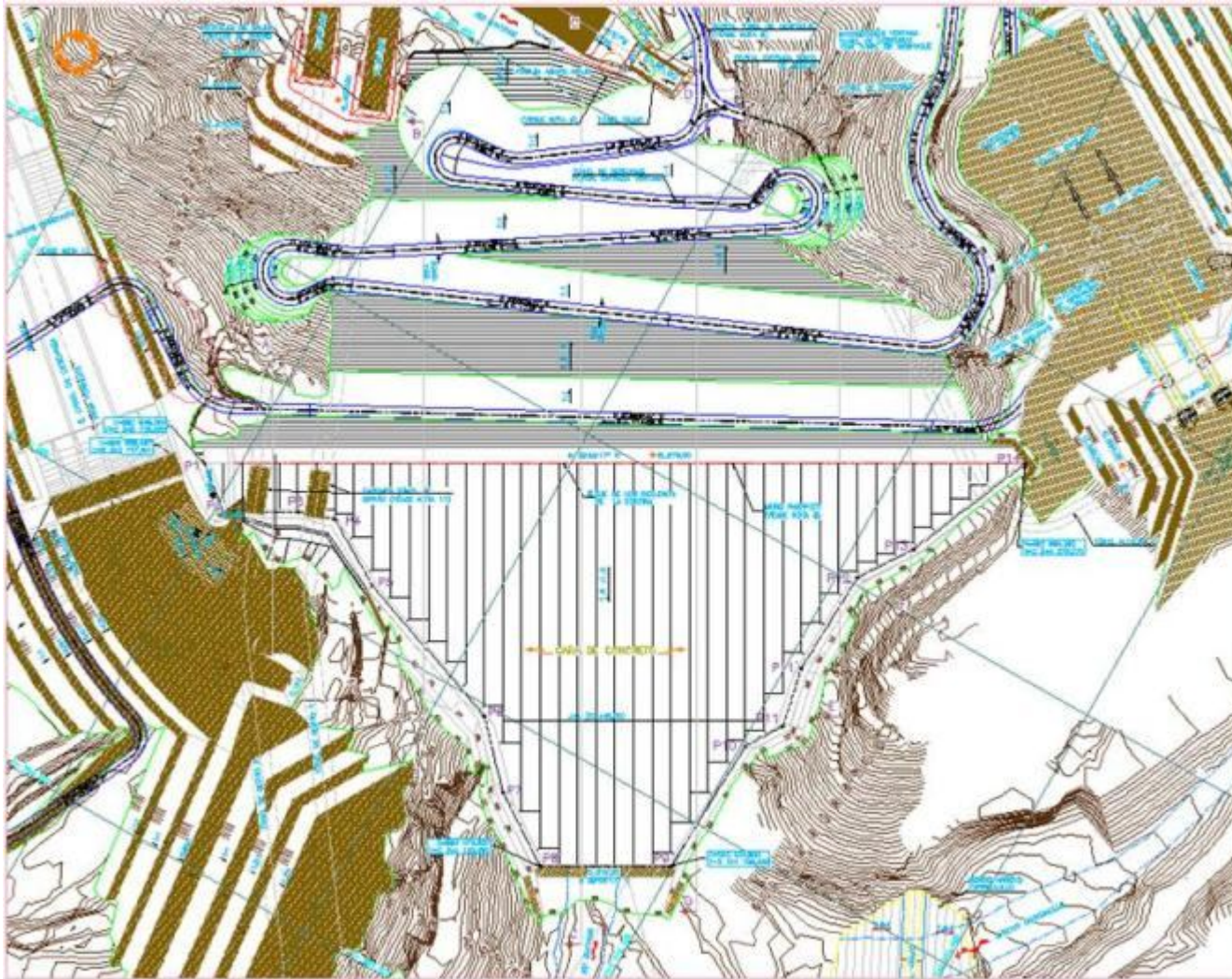
MAZAR COMPRESSIBLE JOINT



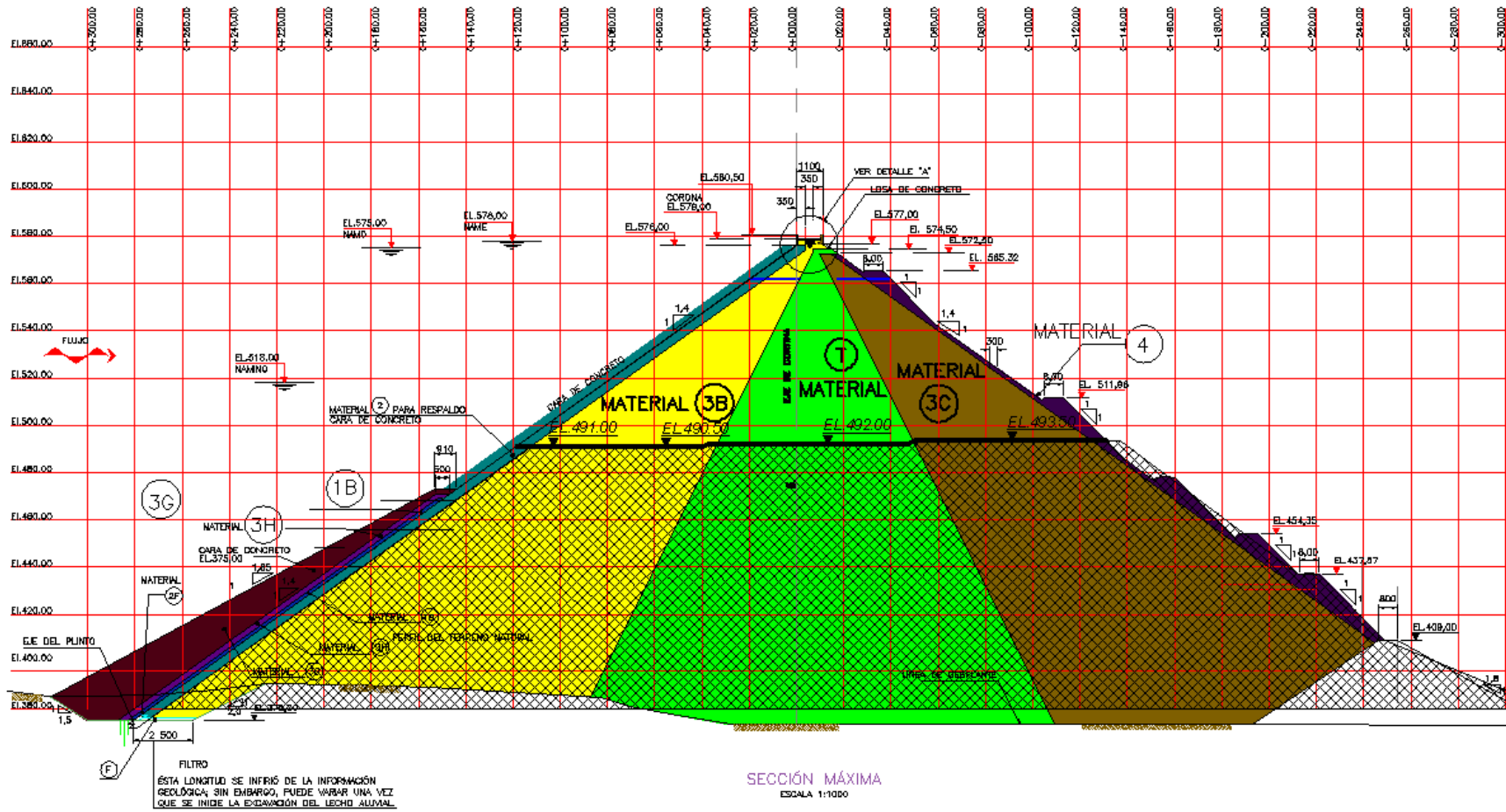
MAZAR COMPRESSIBLE JOINT



LA YESCA DAM



LA YESCA DAM



LA YESCA - DAM



LA YESCA - DAM



LA YESCA - DAM



LA YESCA - DAM



LA YESCA - DAM



LA YESCA DAM



LA YESCA - DAM

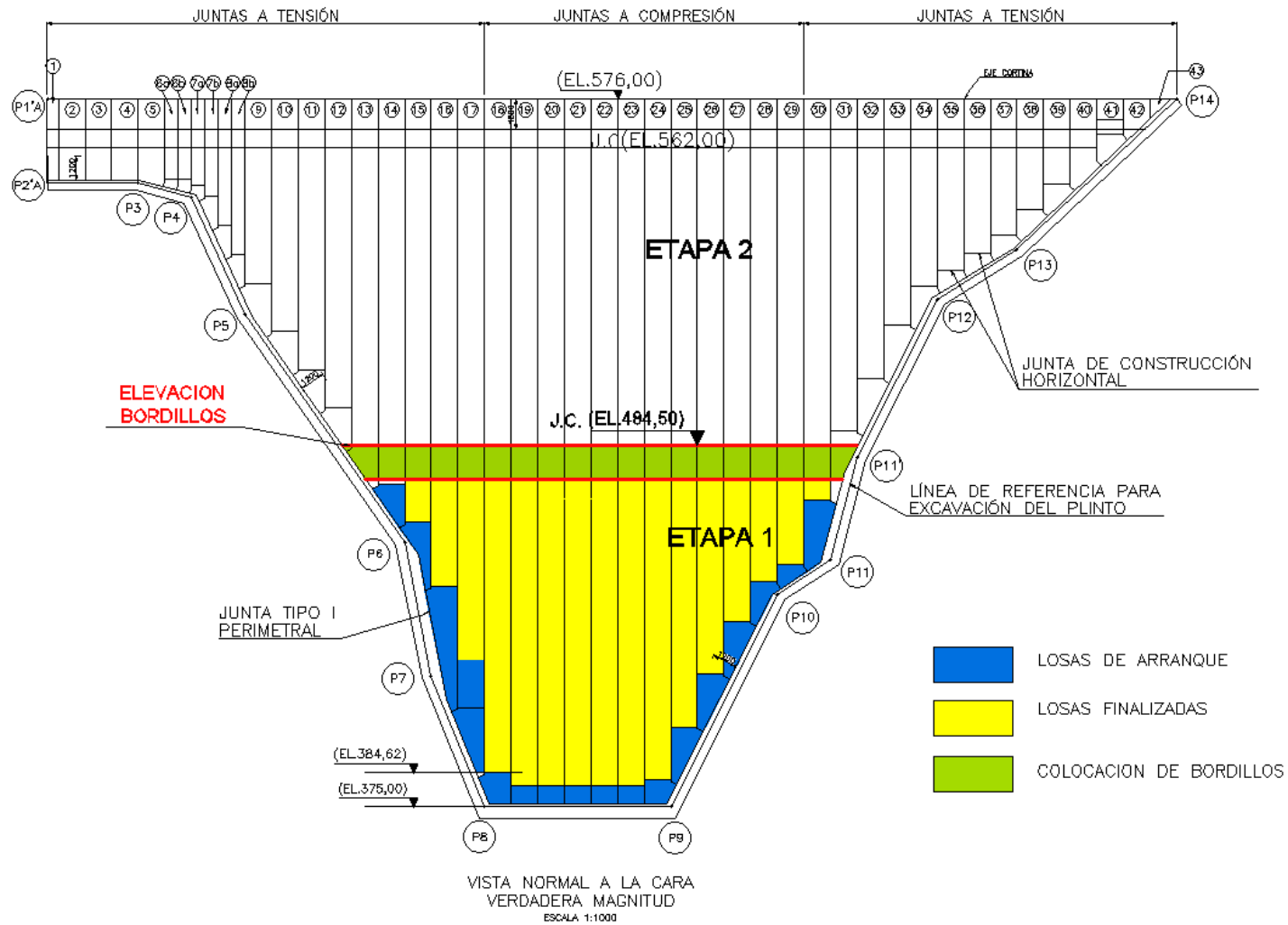


GENERAL VIEW OF THE DAM MAY-2012

LA YESCA - DAM



LA YESCA - DAM



LA YESCA

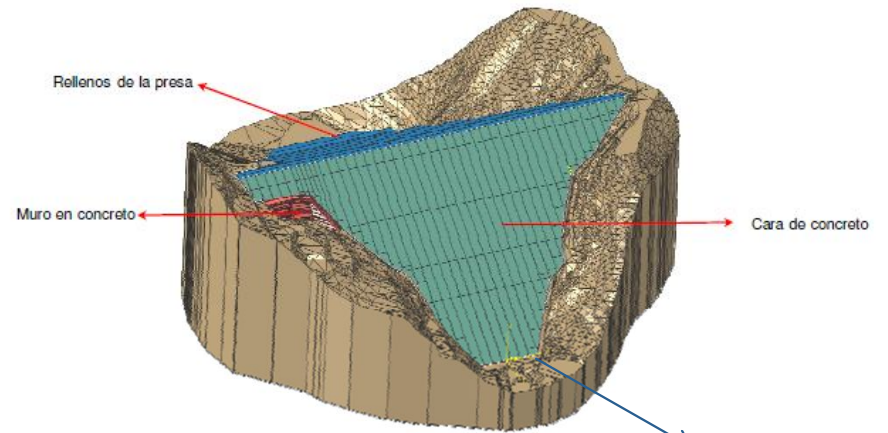
STATIC AND DYNAMIC ANALYSIS

Objective of the analysis:

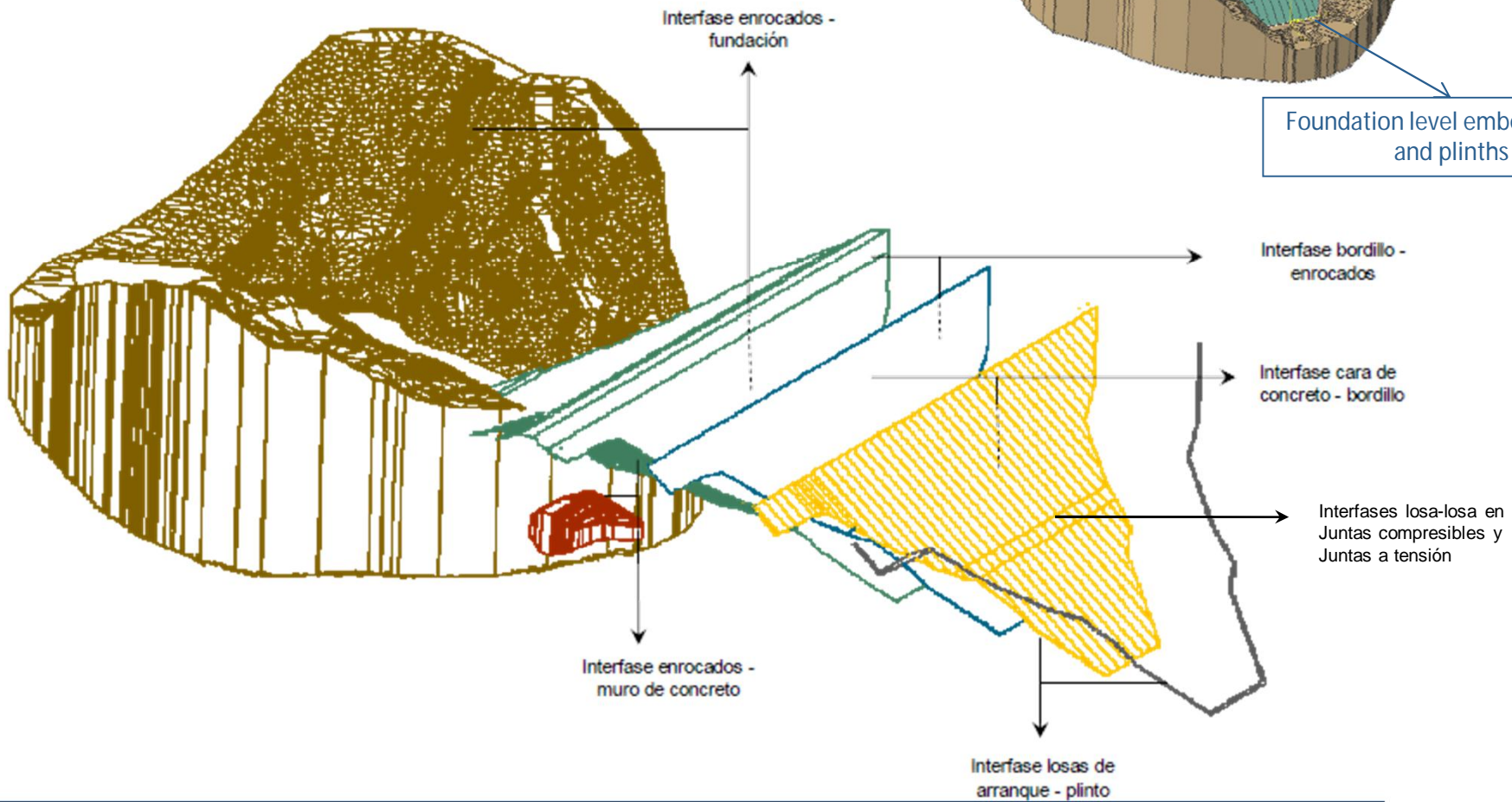
- Estimate Stress – strain – deformations behavior of the concrete face
- Deformation of the fill
- Joint displacements of the joints
- Maximum deformations at the crest of the dam
- Dynamic behavior of the dam

1. Geometry of the model

1.1. Interfaces

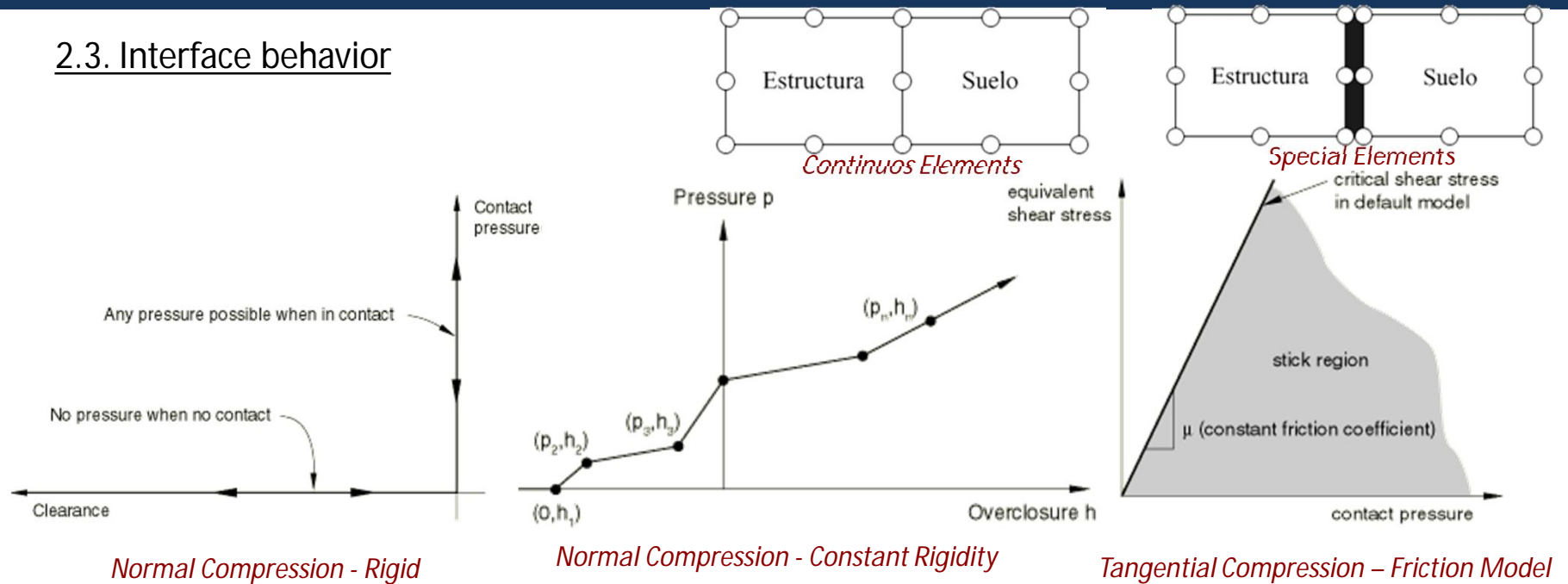


Foundation level embedded fills and plinths



2. Constitutive Models

2.3. Interface behavior

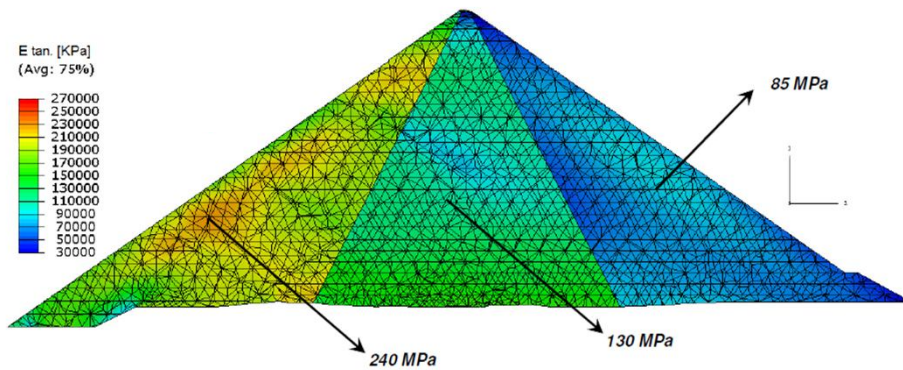


| Interfase | Tipo de interfase | Comportamiento normal | Comportamiento tangencial |
|-------------------------------|----------------------------------|--------------------------------------------------------------------|--------------------------------|
| Losa-Losa Juntas compresibles | Elementos especiales de contacto | Rigidez constante de 100MPa hasta una deformación unitaria del 60% | Coefficiente de fricción: 0.4 |
| Losa-Losa Juntas a tensión | Elementos especiales de contacto | Comportamiento rígido | Coefficiente de fricción: 0.85 |
| Losa-Plinto | Elementos especiales de contacto | Comportamiento rígido | Coefficiente de fricción: 0.85 |
| Losas-Bordillo | Elementos especiales de contacto | Comportamiento rígido | Coefficiente de fricción: 0.85 |
| Bordillo-Enrocado | Elementos continuos | Compatibilidad de deformaciones | |
| Enrocado-Muro | Elementos especiales de contacto | Comportamiento rígido | Coefficiente de fricción: 1.0 |

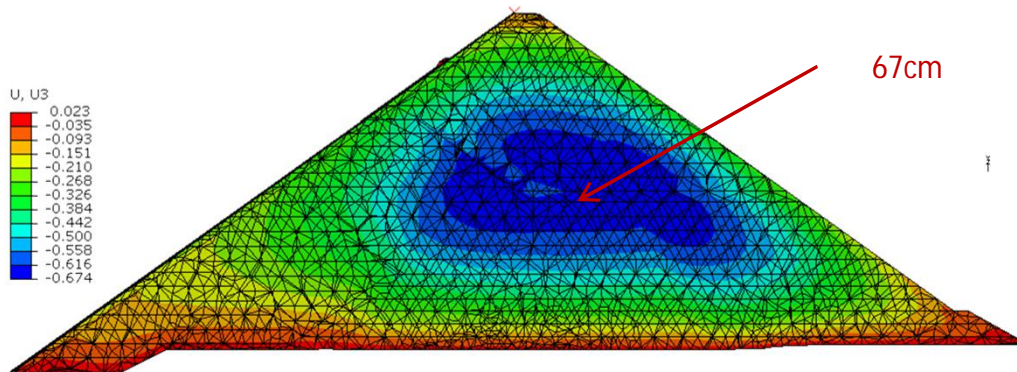
3. Results

3.1. Analysis under static conditions

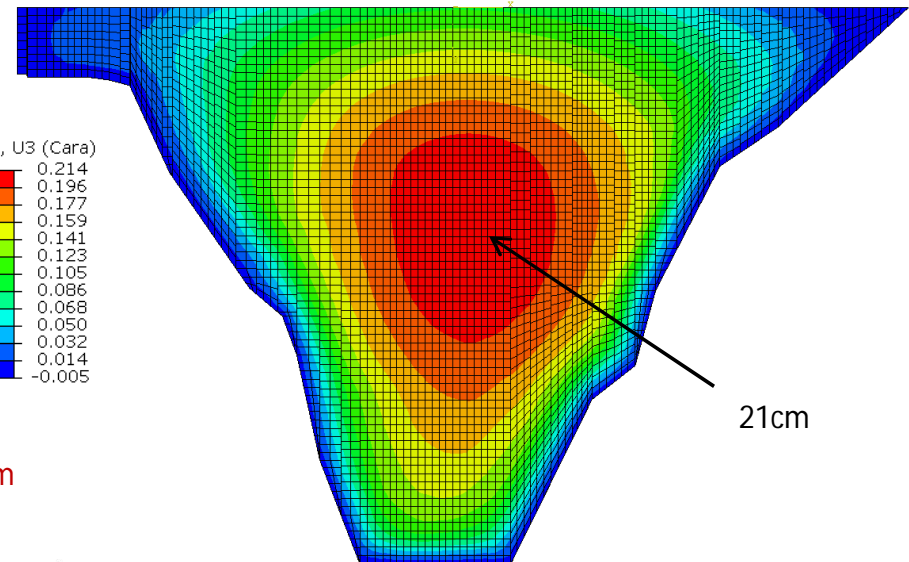
a. Deformation Modulus at the end of construction



b. Settlement of the fill



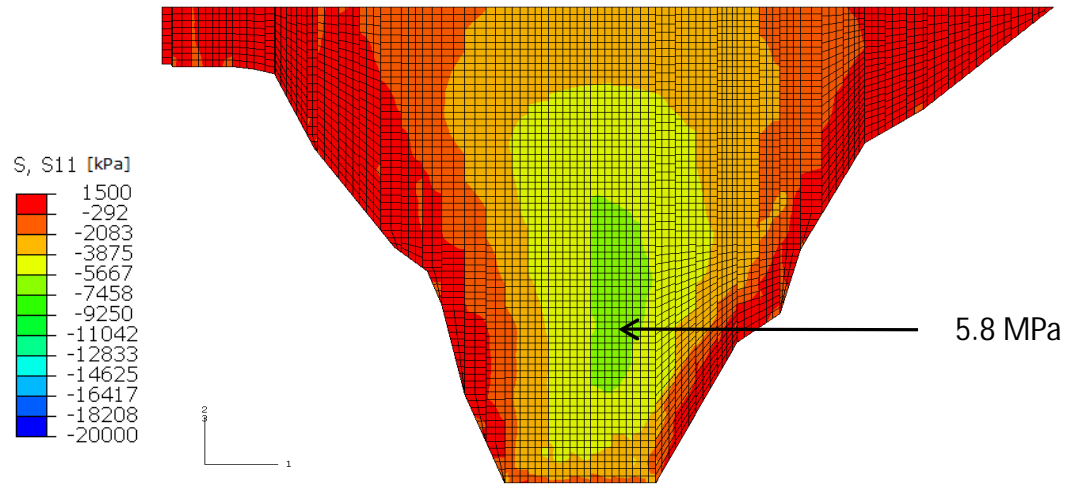
c. Displacement normal to the face



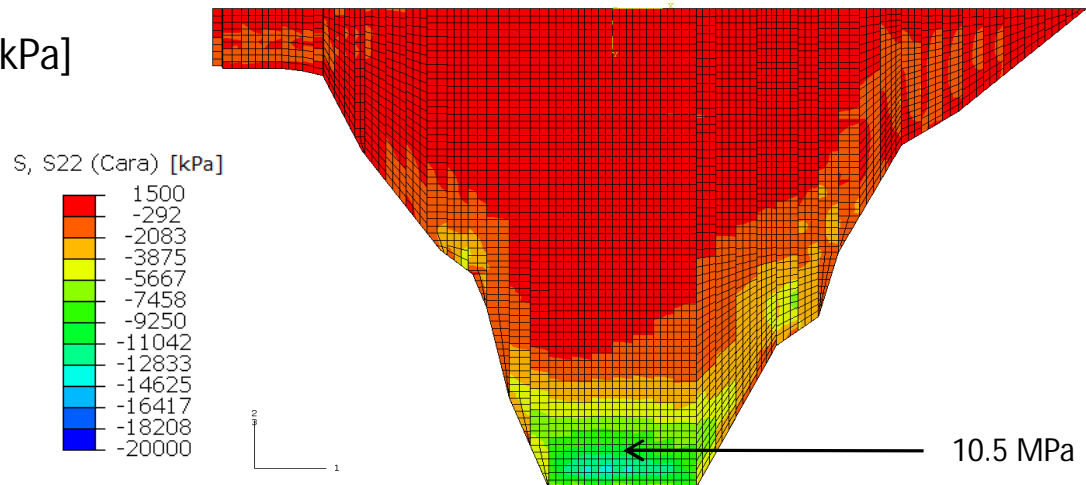
3. Results

3.1. Analysis under static conditions

c. Stresses in the horizontal direction (S11) [kPa]



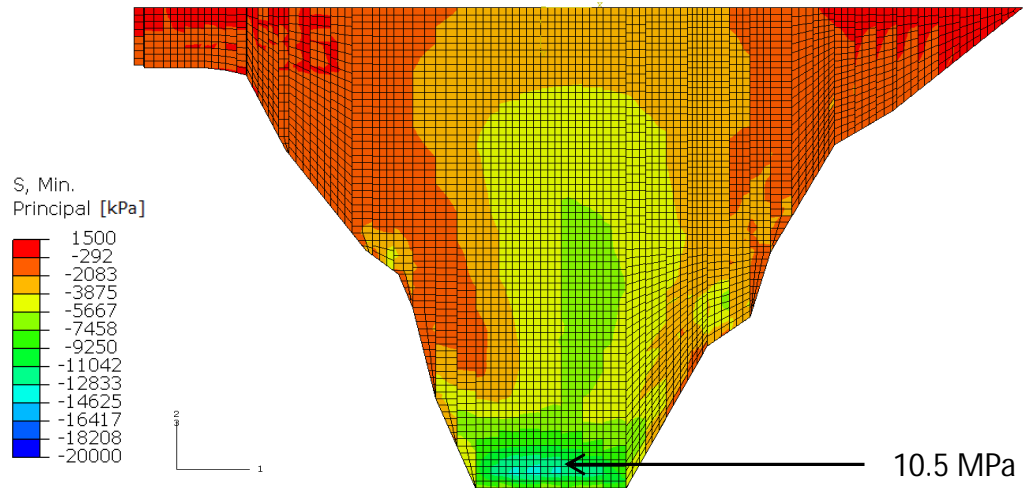
d. Stresses along the slope [kPa]



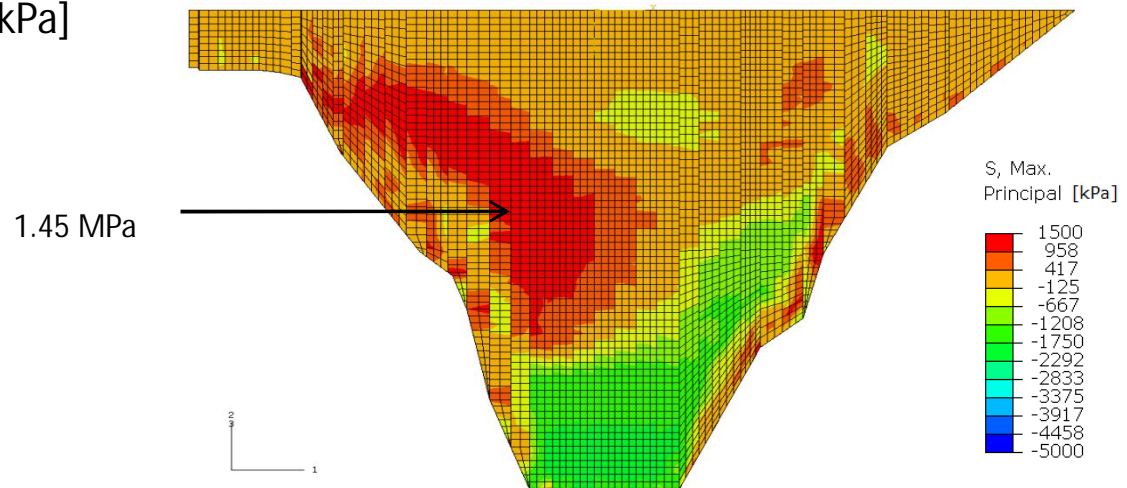
3. Results

3.1. Analysis under static conditions

e. Minor principal stresses (compression) [kPa]



f. Mayor principal stresses [kPa]



LA YESCA - DAM



LA YESCA - DAM



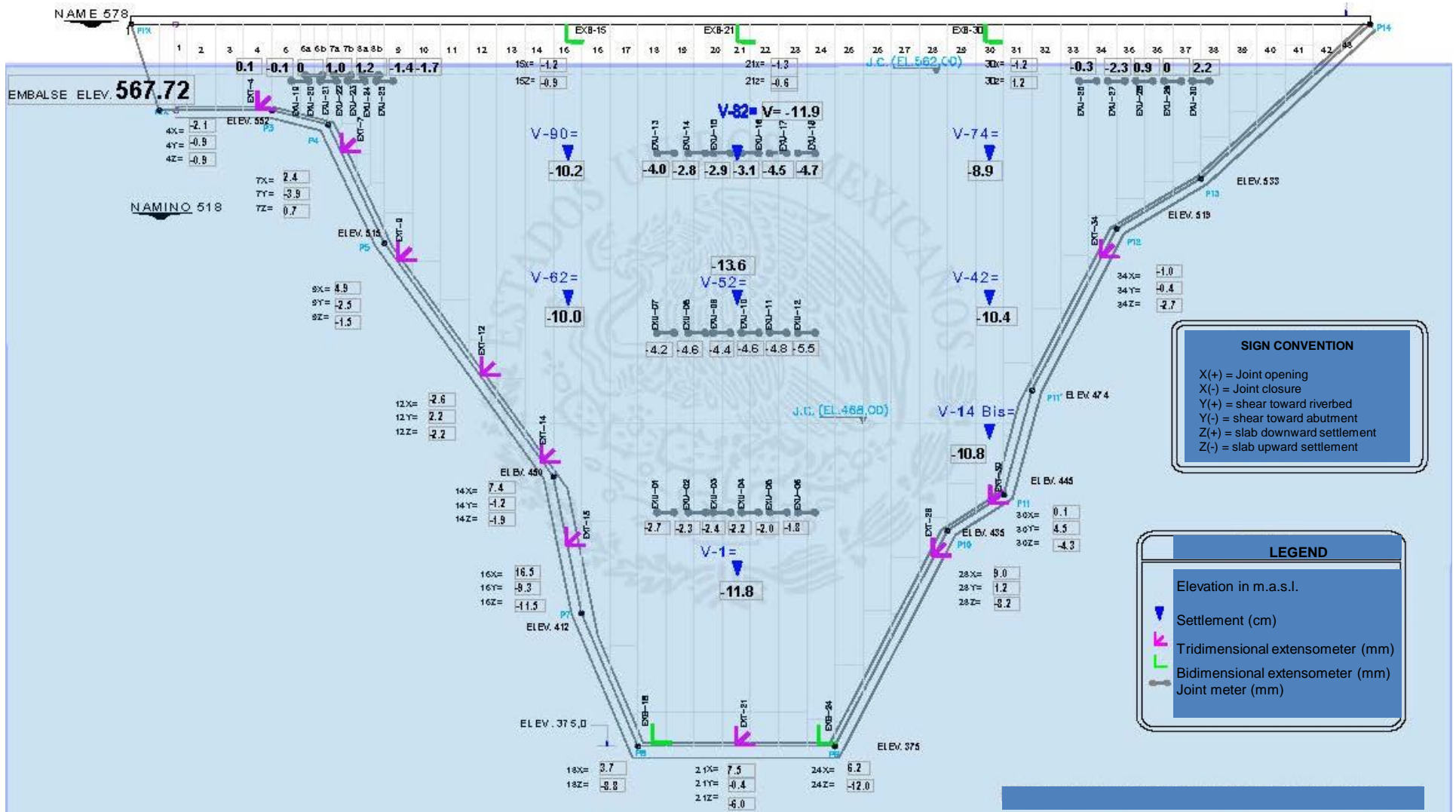
LA YESCA - DAM



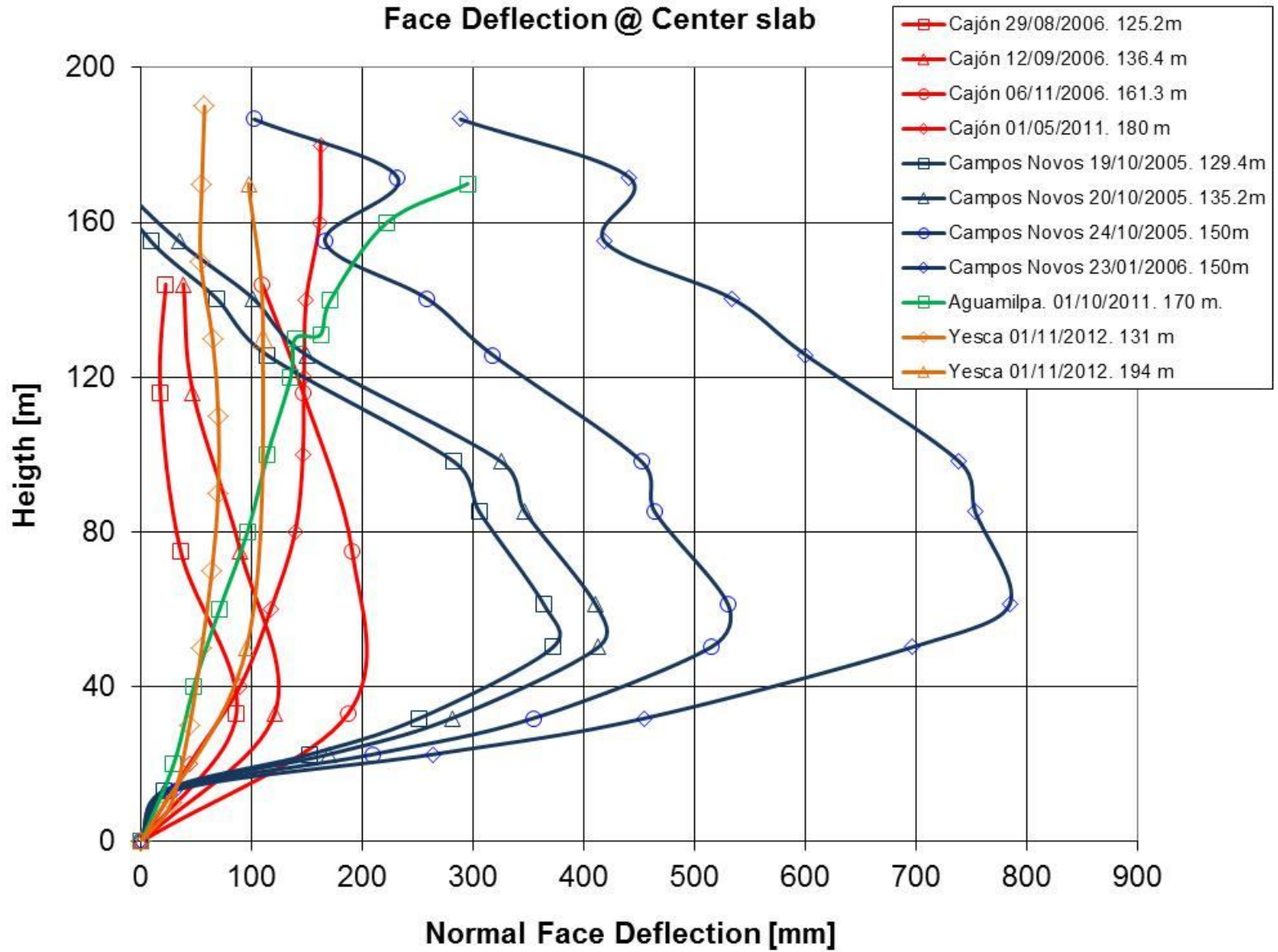
LA YESCA - DAM



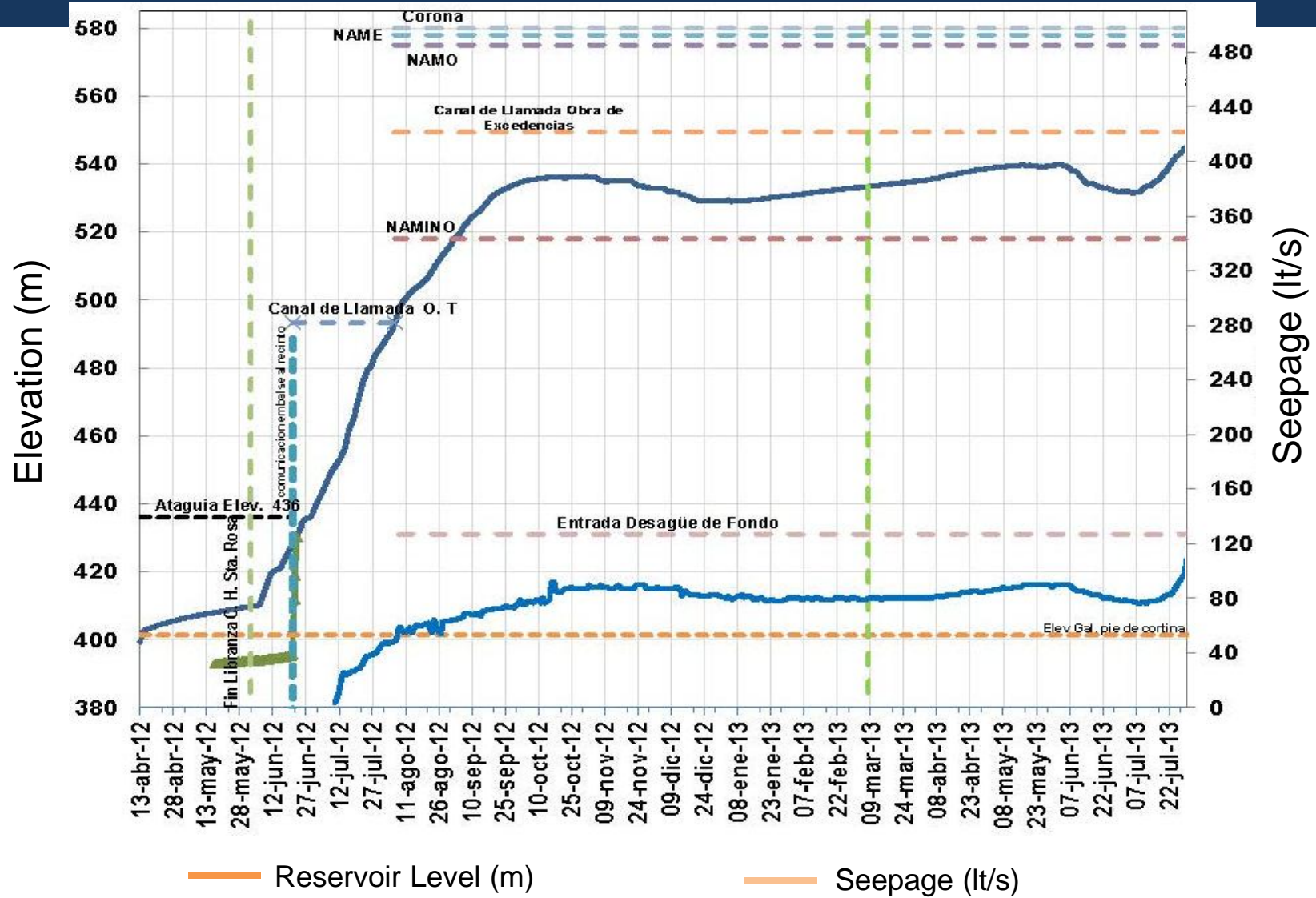
La Yesca Dam: Face Slab deformation (Sep 30/2013)



Face Deflection @ Center slab



LA YESCA DAM



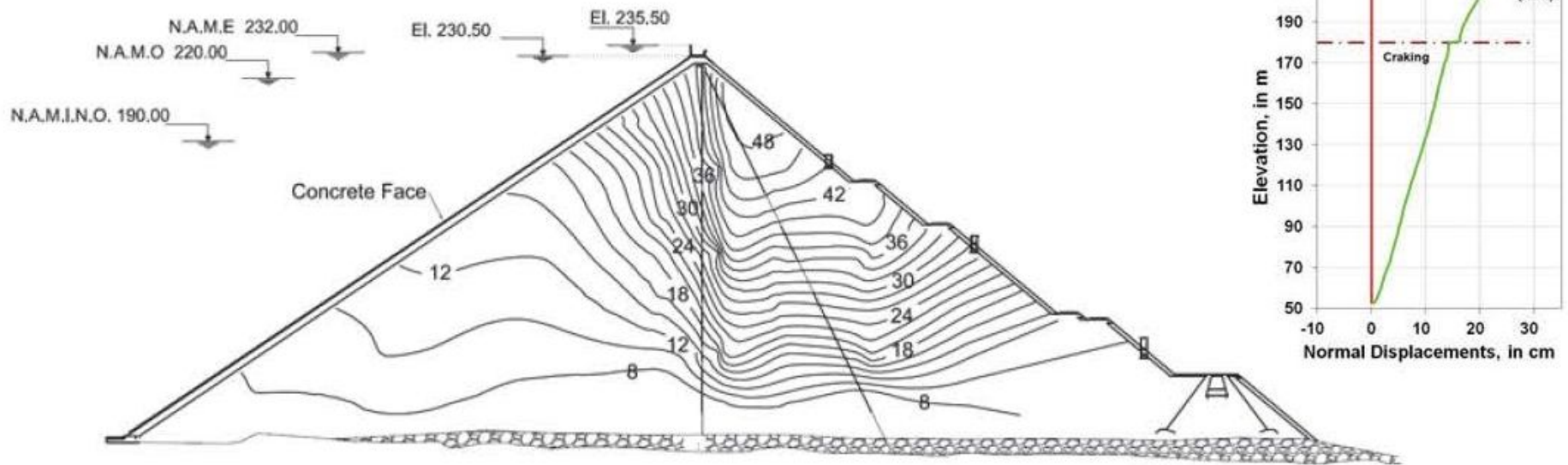


Figure 6. Settlement contours at Aguamilpa Dam as of October 2011 (first filling is included)

N.A.M.O 391.00
N.A.M.E 394.00
N.A.M.I.N.O. 346.00

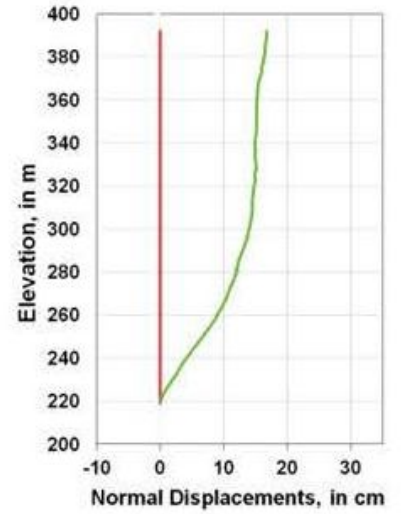
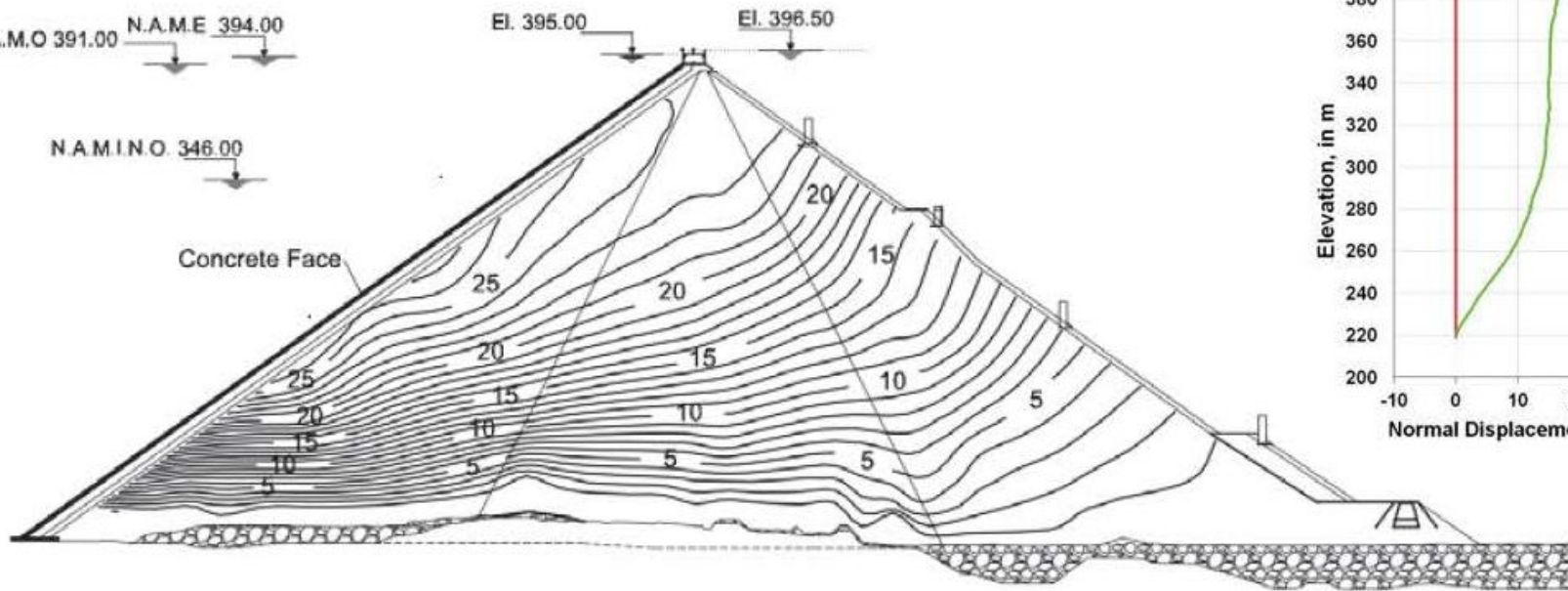


Figure 7. Settlement contours as of may 2011 measured at El Cajón Dam (first filling is included).

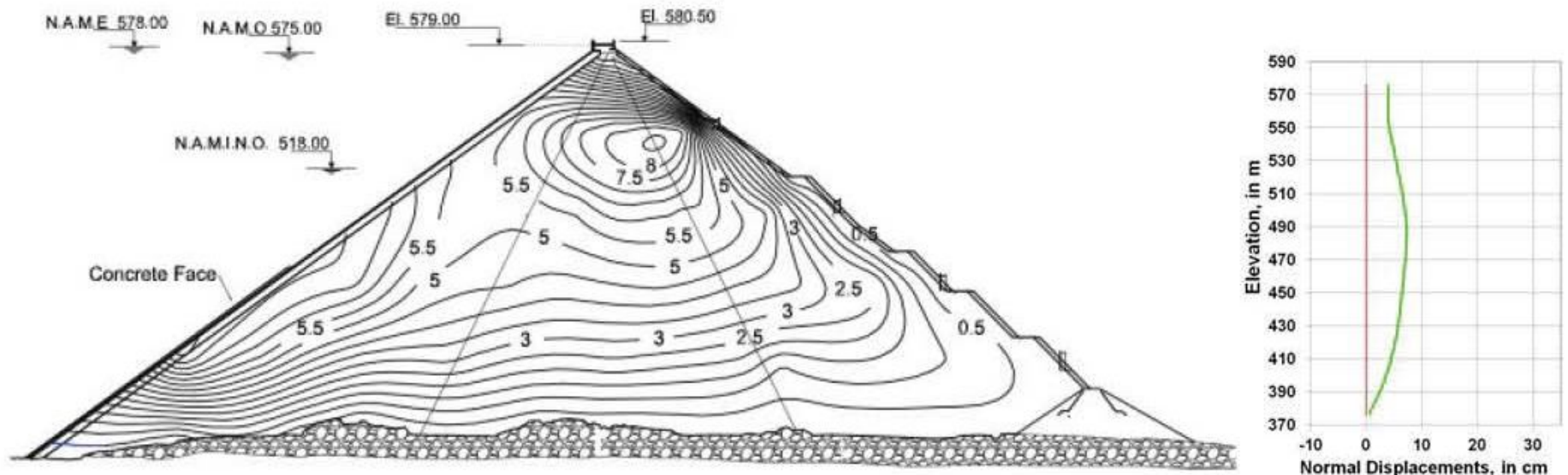


Figure 8. Settlement contours as of November 2012 measured at La Yesca Dam (first filling).

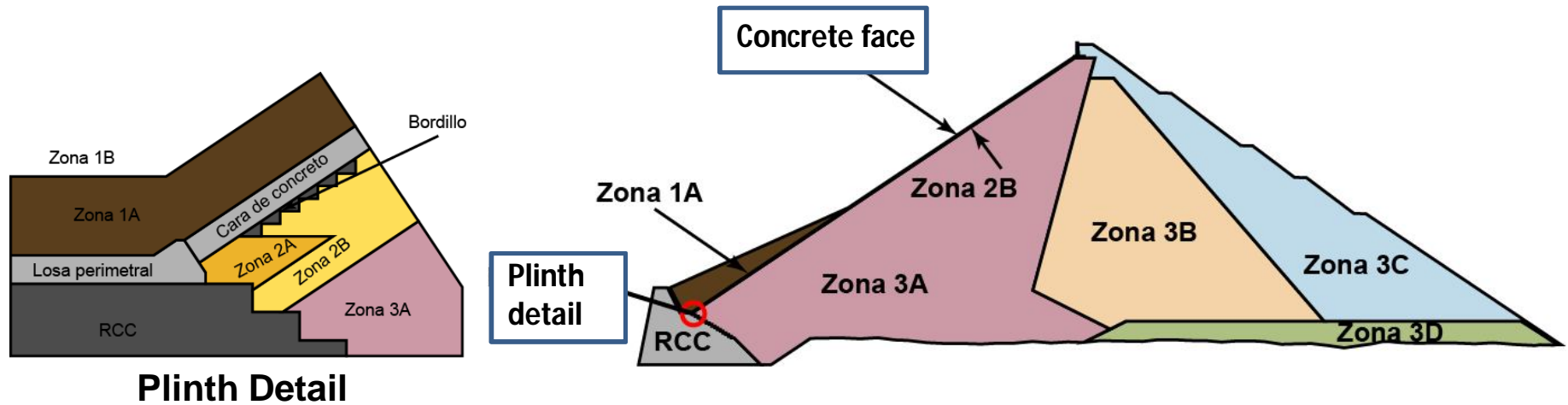
SOGAMOSO DAM



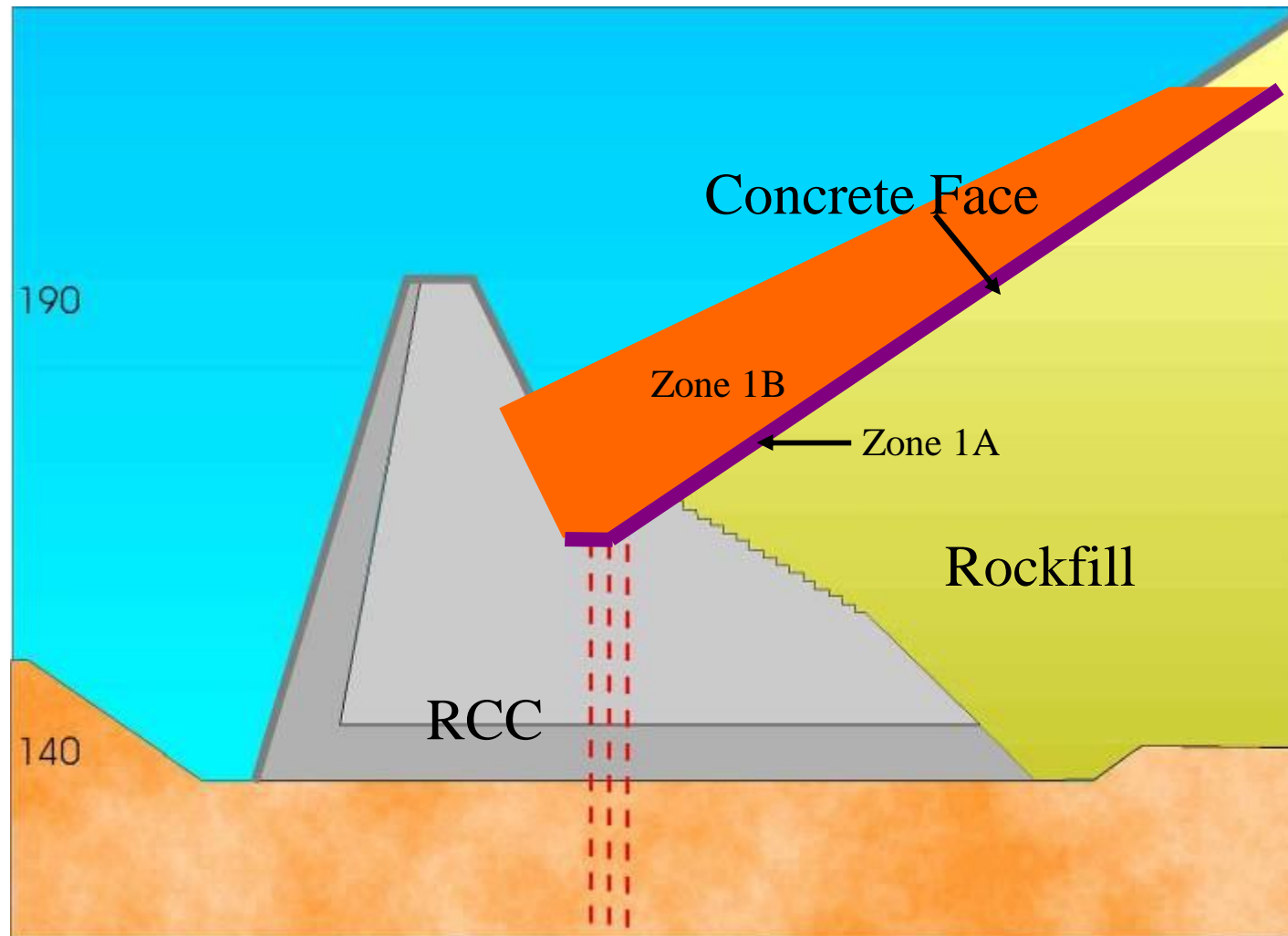
- 190 meters tall.
- 345 meters wide.
- 8,5 million cubic meters.

DAM ZONES

| Zone | Volume [m ³] | Description |
|------|--------------------------|-------------------|
| 2A | 31.000 | Processed gravel |
| 2B | 289.600 | Processed gravel |
| 3A | 4'103.600 | Natural gravel |
| 3B | 2'307.300 | Spillway rockfill |
| 3C | 1'293.500 | Spillway rockfill |
| 3D | 128.000 | Filter material |



CONCRETE FACE AND COFFERDAM



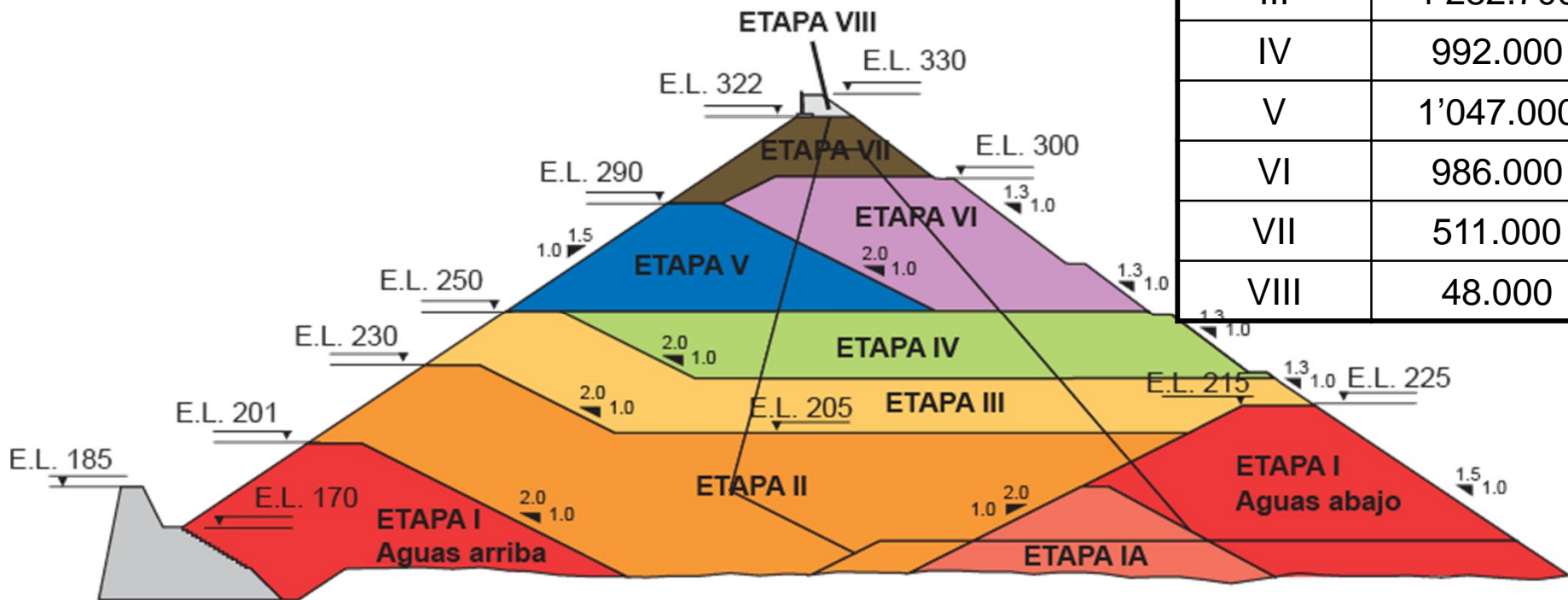
SOGAMOSO DAM



CONSTRUCTION STAGES OF THE DAM

Duration: 22.5 months
Total Volume: 8'153.000 m³
Average efficiency: 362.360 m³/mes

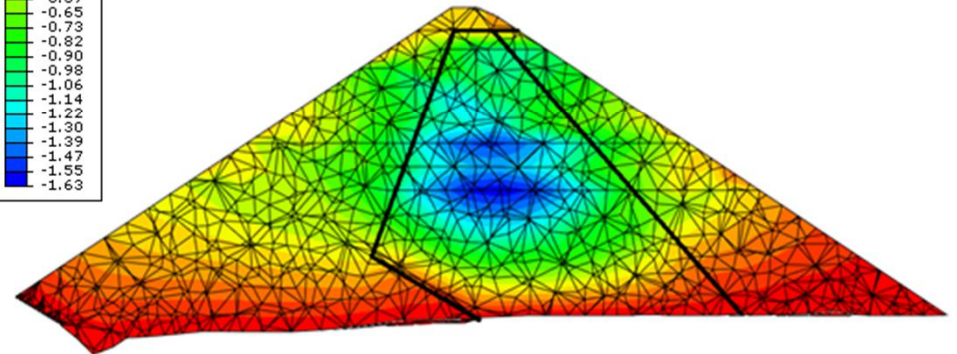
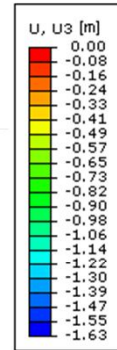
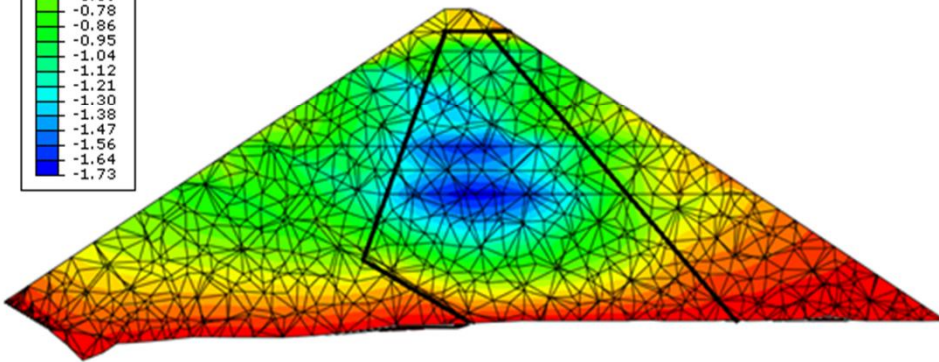
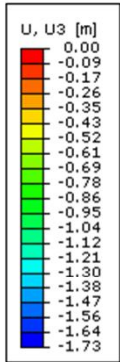
| Stage | Volume [m ³] |
|-----------------|--------------------------|
| I - Down stream | 568.300 |
| I - Up stream | 793.000 |
| II | 1'925.000 |
| III | 1'282.700 |
| IV | 992.000 |
| V | 1'047.000 |
| VI | 986.000 |
| VII | 511.000 |
| VIII | 48.000 |



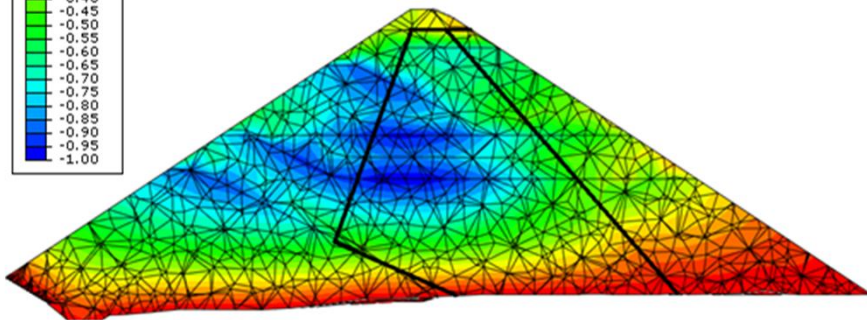
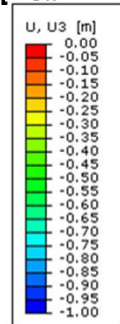
FILL DISPLACEMENTS

$E_{3A} = 130 \text{ MPa}$ $E_{3B} = 50 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$

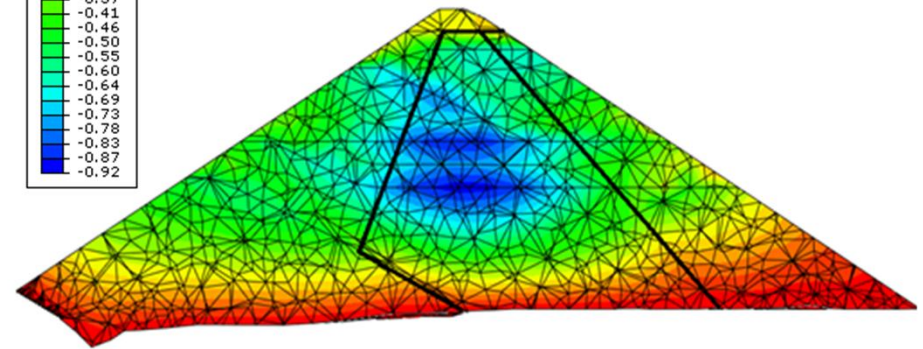
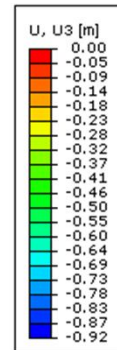
$E_{3A} = 210 \text{ MPa}$ $E_{3B} = 50 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$



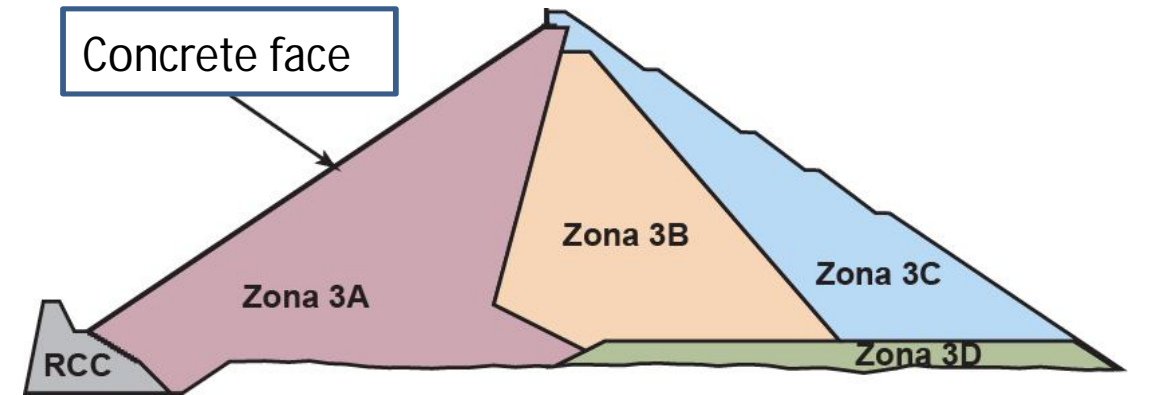
$E_{3A} = 130 \text{ MPa}$ $E_{3B} = 100 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$



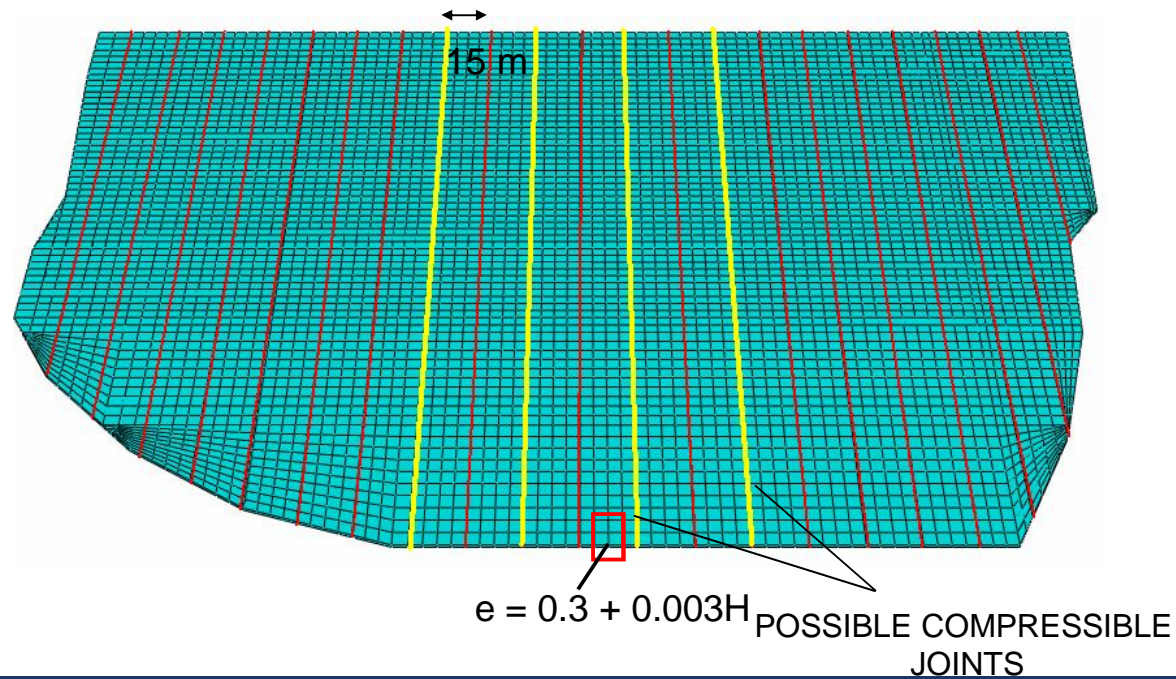
$E_{3A} = 210 \text{ MPa}$ $E_{3B} = 100 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$



FILL ZONES



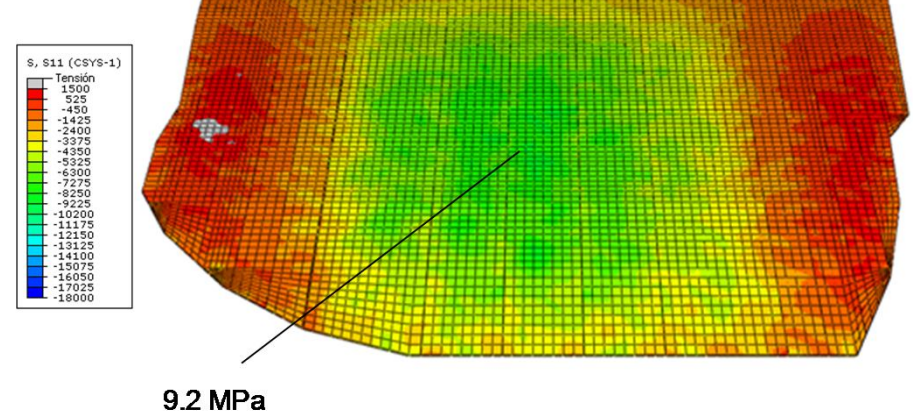
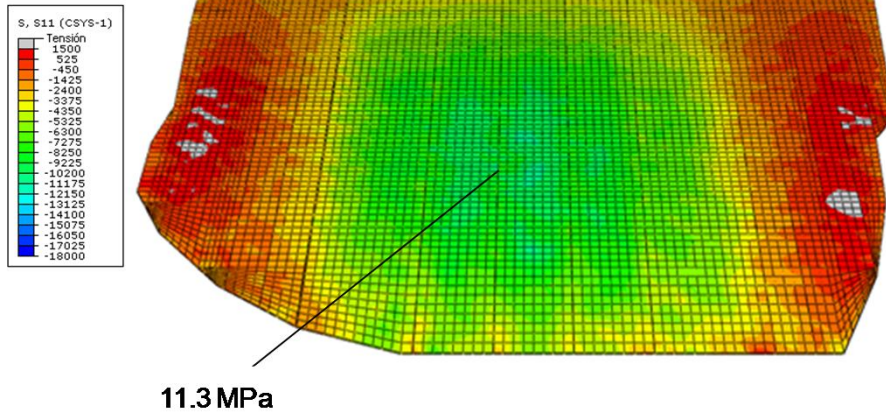
CONCRETE FACE JOINT DISTRIBUTION



MAXIMUM HORIZONTAL STRESS

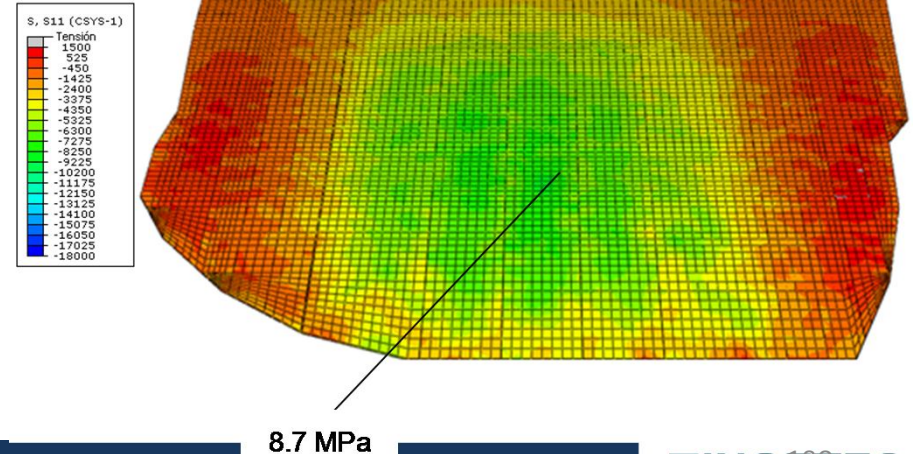
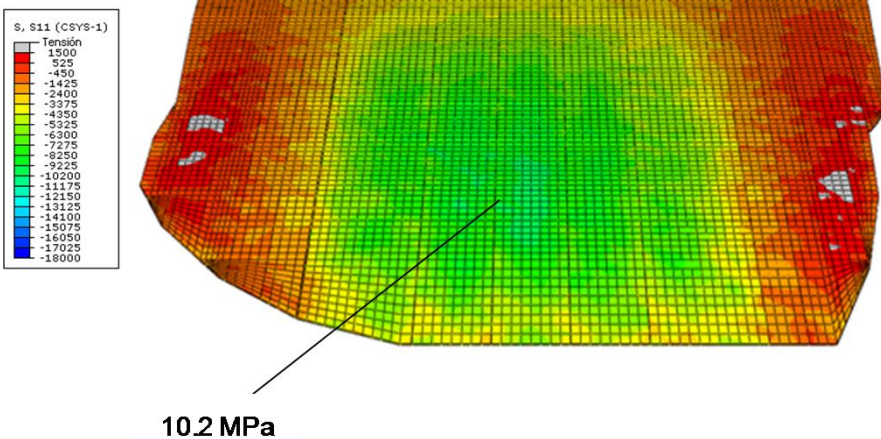
$E_{3A} = 130 \text{ MPa}$ $E_{3B} = 50 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$

$E_{3A} = 210 \text{ MPa}$ $E_{3B} = 50 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$



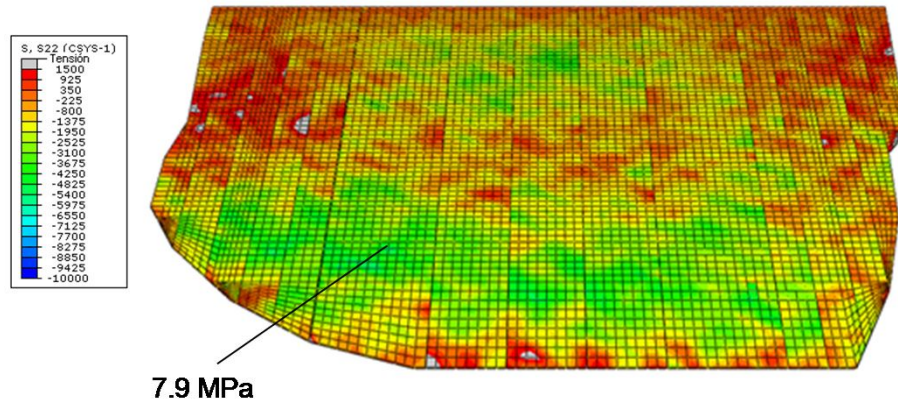
$E_{3A} = 130 \text{ MPa}$ $E_{3B} = 100 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$

$E_{3A} = 210 \text{ MPa}$ $E_{3B} = 100 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$

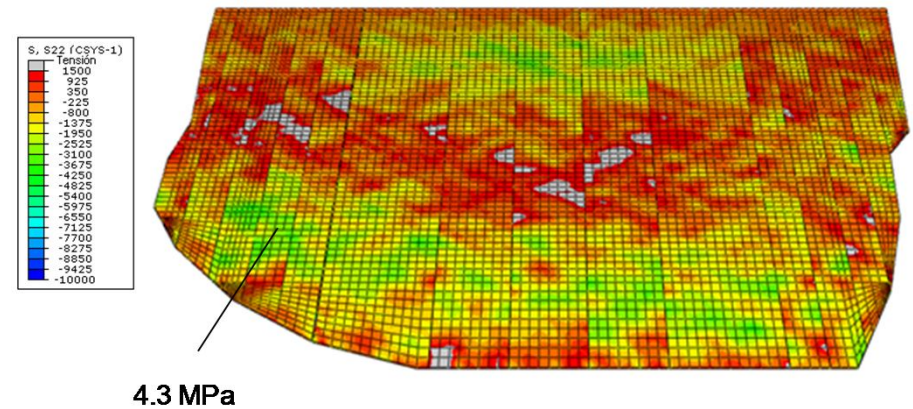


MAXIMUM STRESS ALONG THE CONCRETE FACE (DOWNWARD DIRECTION)

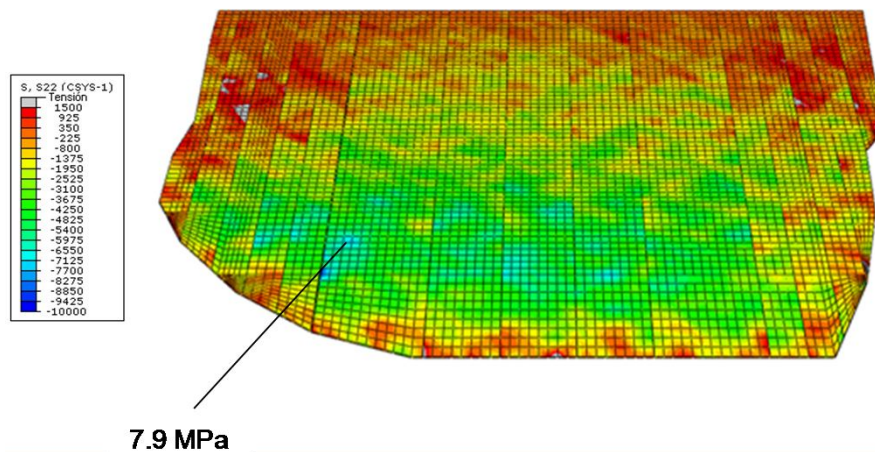
$E_{3A} = 130 \text{ MPa}$ $E_{3B} = 50 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$



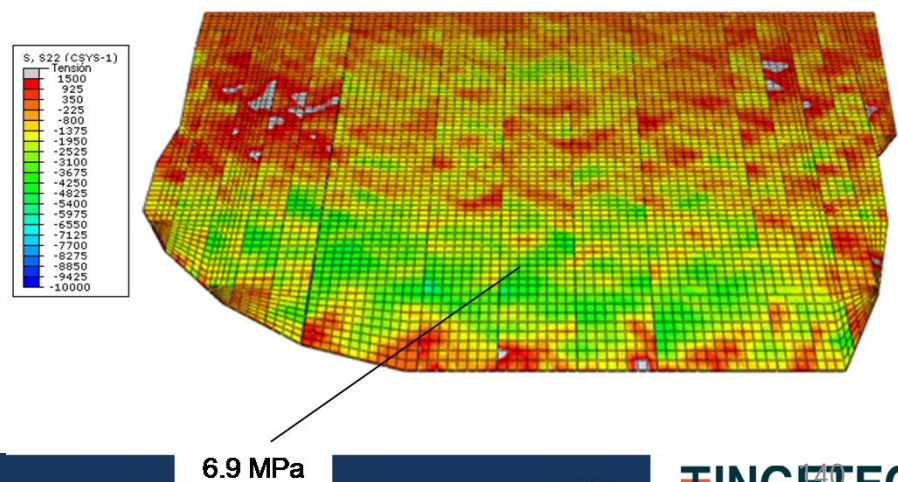
$E_{3A} = 210 \text{ MPa}$ $E_{3B} = 50 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$



$E_{3A} = 130 \text{ MPa}$ $E_{3B} = 100 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$



$E_{3A} = 210 \text{ MPa}$ $E_{3B} = 100 \text{ MPa}$ $E_{3C} = 60 \text{ MPa}$



SOGAMOSO DAM



SOGAMOSO DAM



SOGAMOSO DAM



SOGAMOSO DAM



RIGHT PLINTH EXCAVATIONS

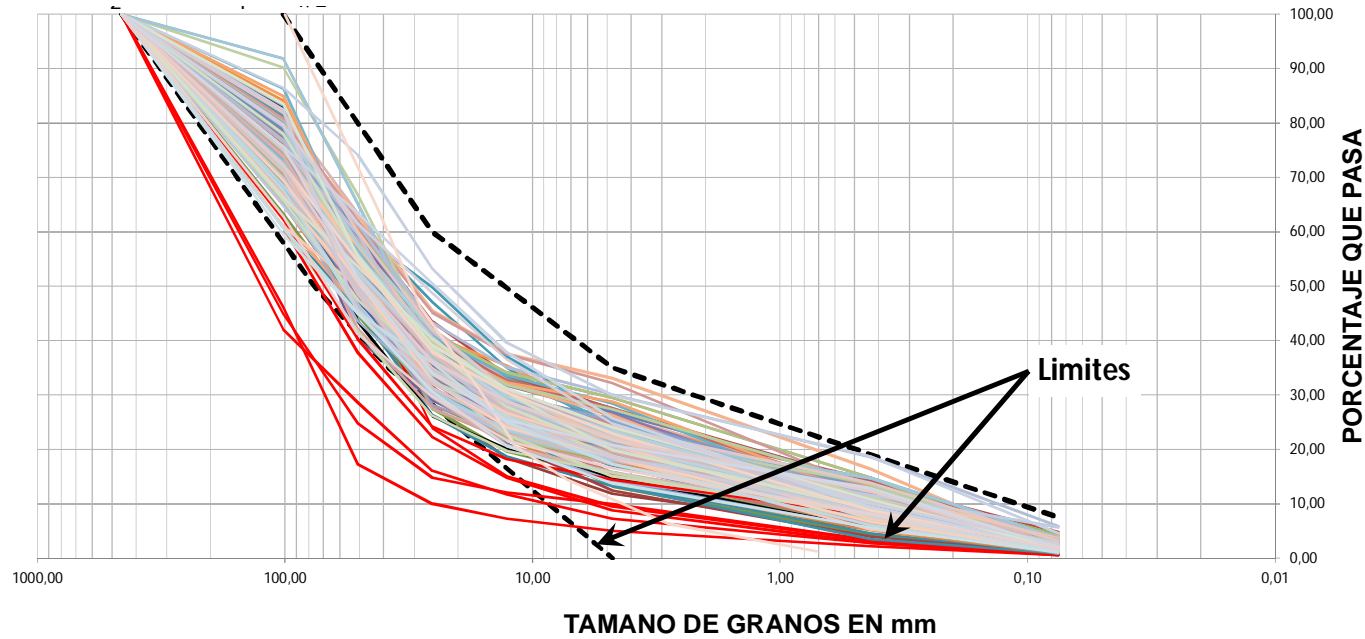


CONCRETE



Final pouring – Section 16

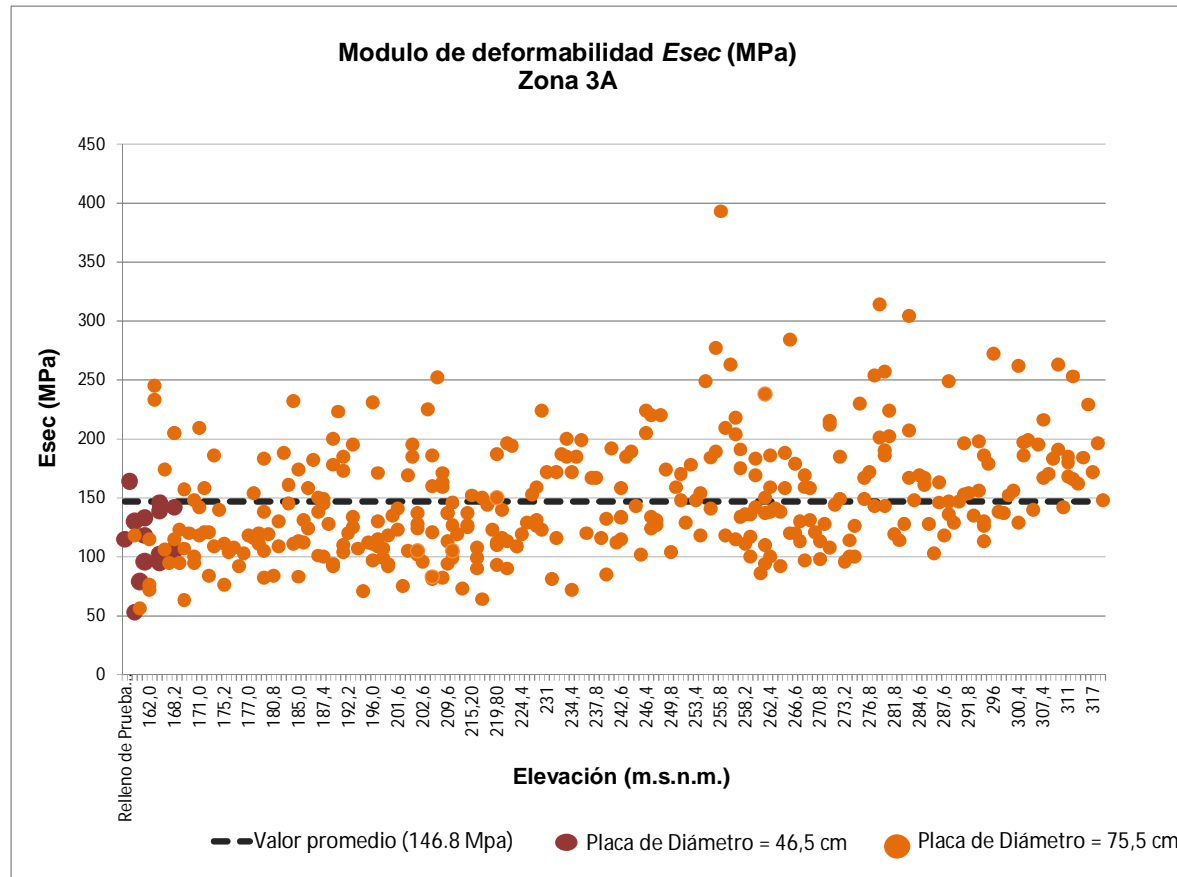
ZONE 3 A GRADATION

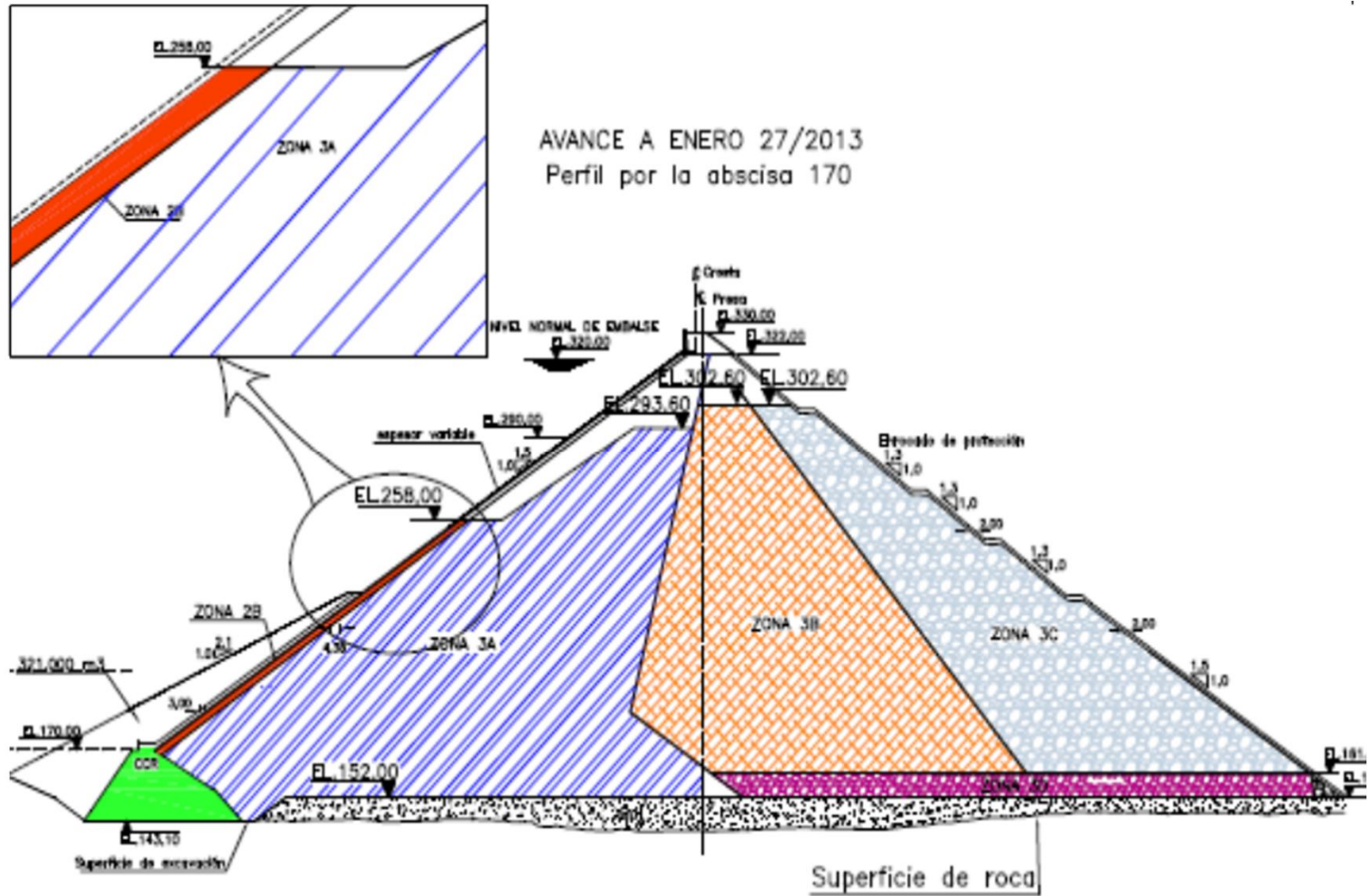


$$Cu = 108$$
$$K = 9 \times 10^{-04} \text{ m/s}$$

modulus of compressibility BY IN SITU LOAD PLATE TESTS

ZONE 3 A ($E_{av} = 147 \text{ Mpa}$)





SOGAMOSO DAM



SOGAMOSO DAM



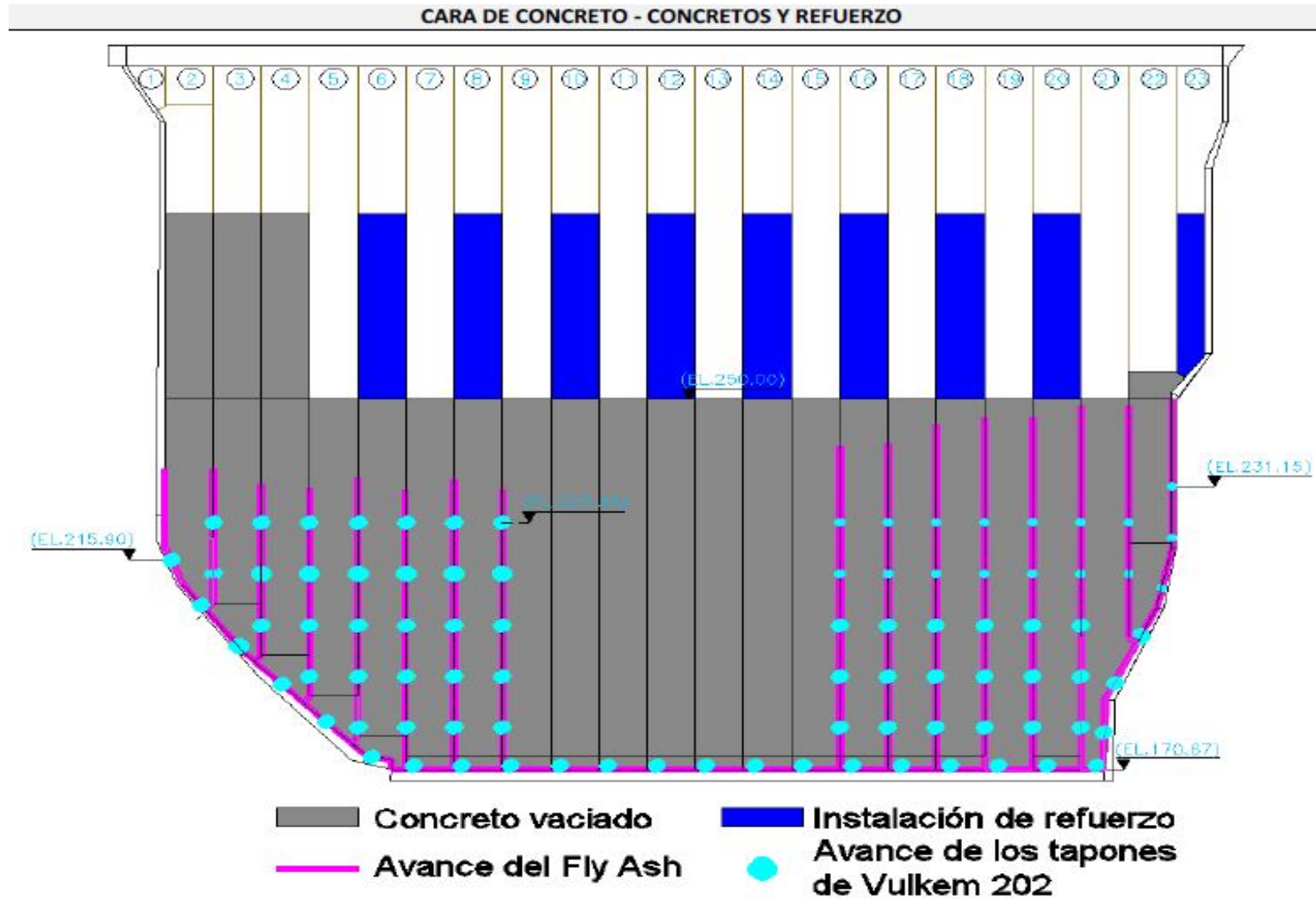
JUNE 2013

SOGAMOSO DAM



Panoramic view of the Dam. September 2013

CONSTRUCTION PROGRESS – CONCRETE FACE



AERIAL VIEW OF THE DAM



AERIAL VIEW OF THE DAM



AERIAL VIEW OF THE DAM



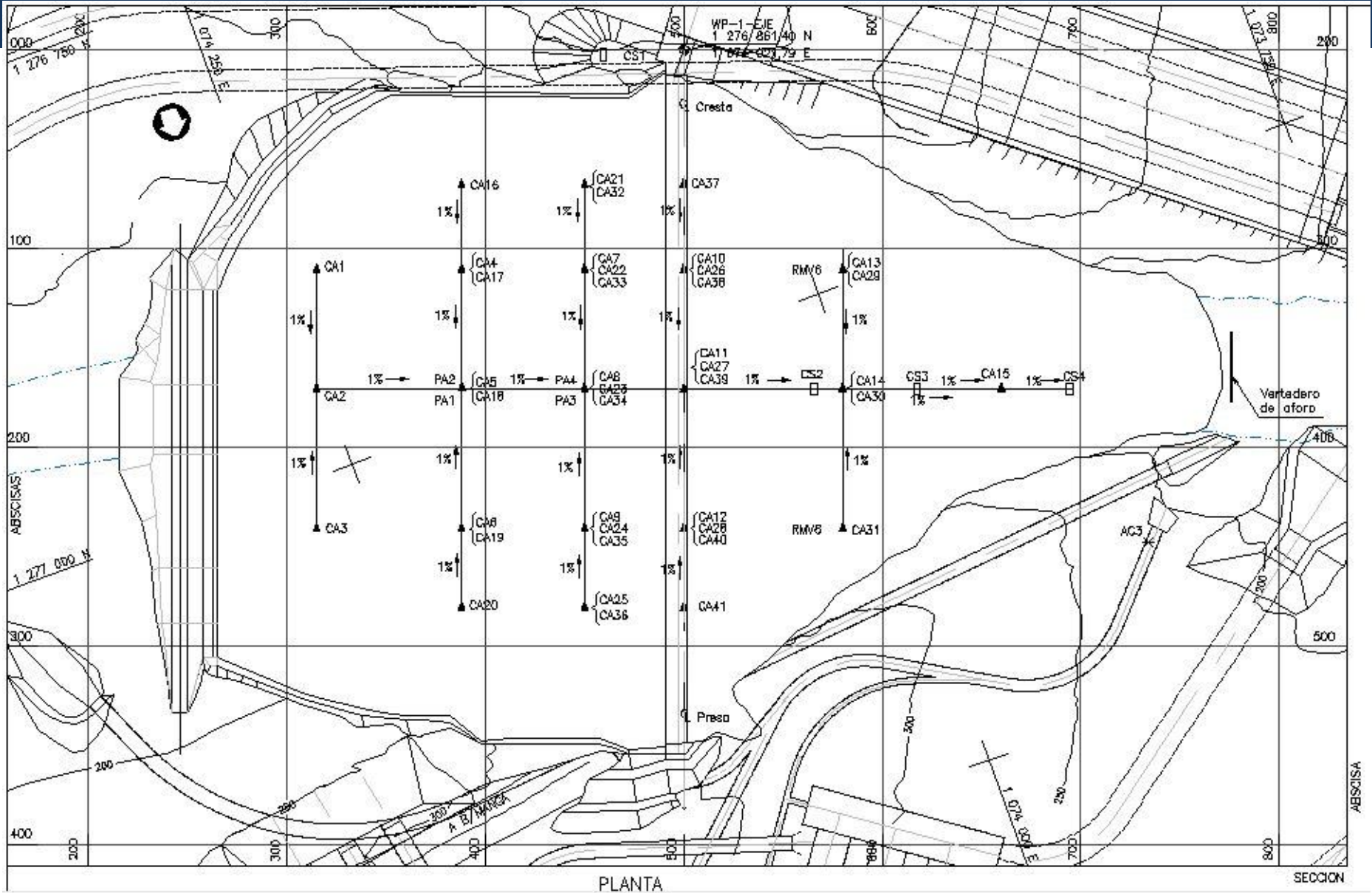
AERIAL VIEW OF THE DAM



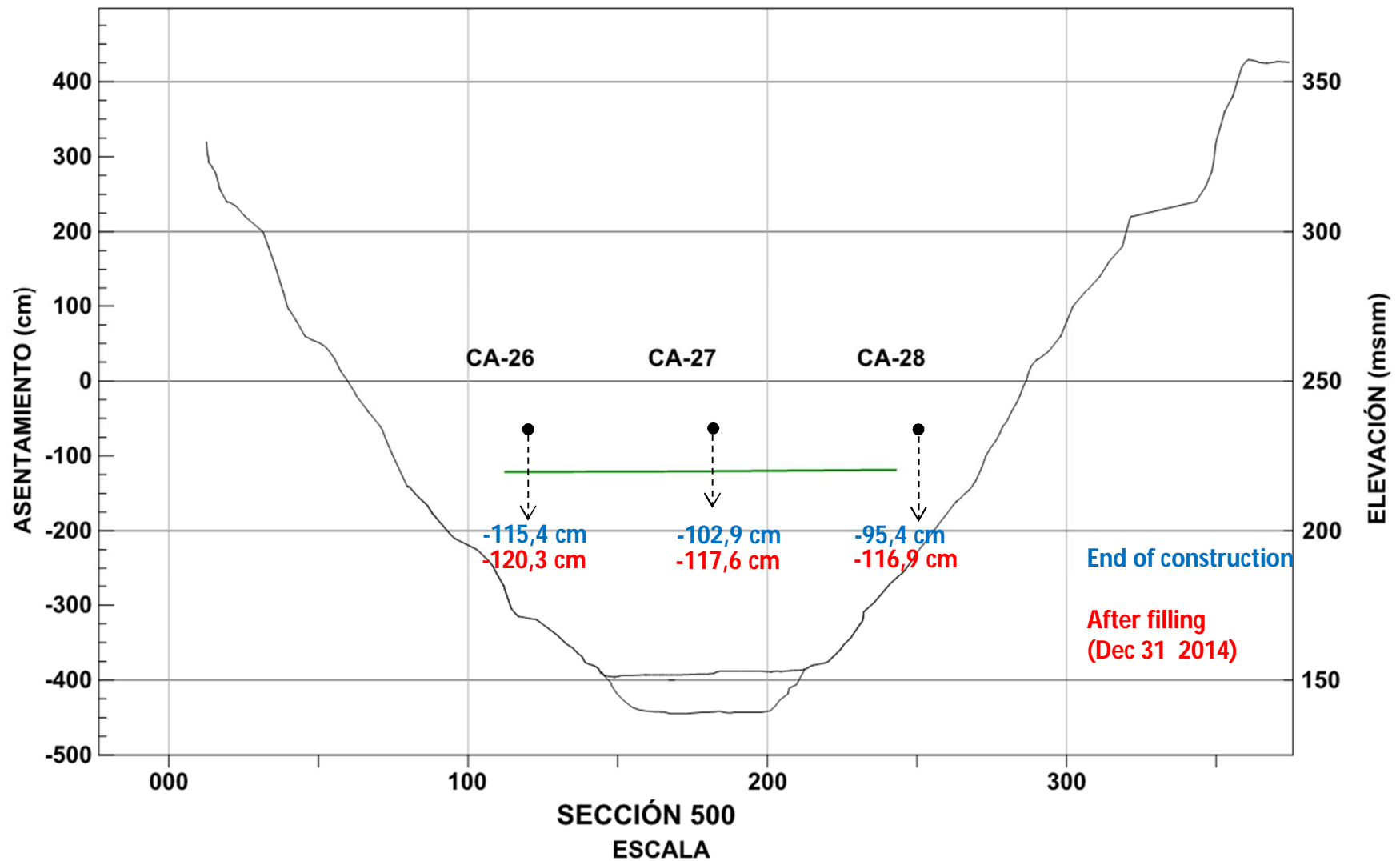
SETTLEMENTS

Fill settlements were measured by hydraulic cells and magnetic ring settlement gauges

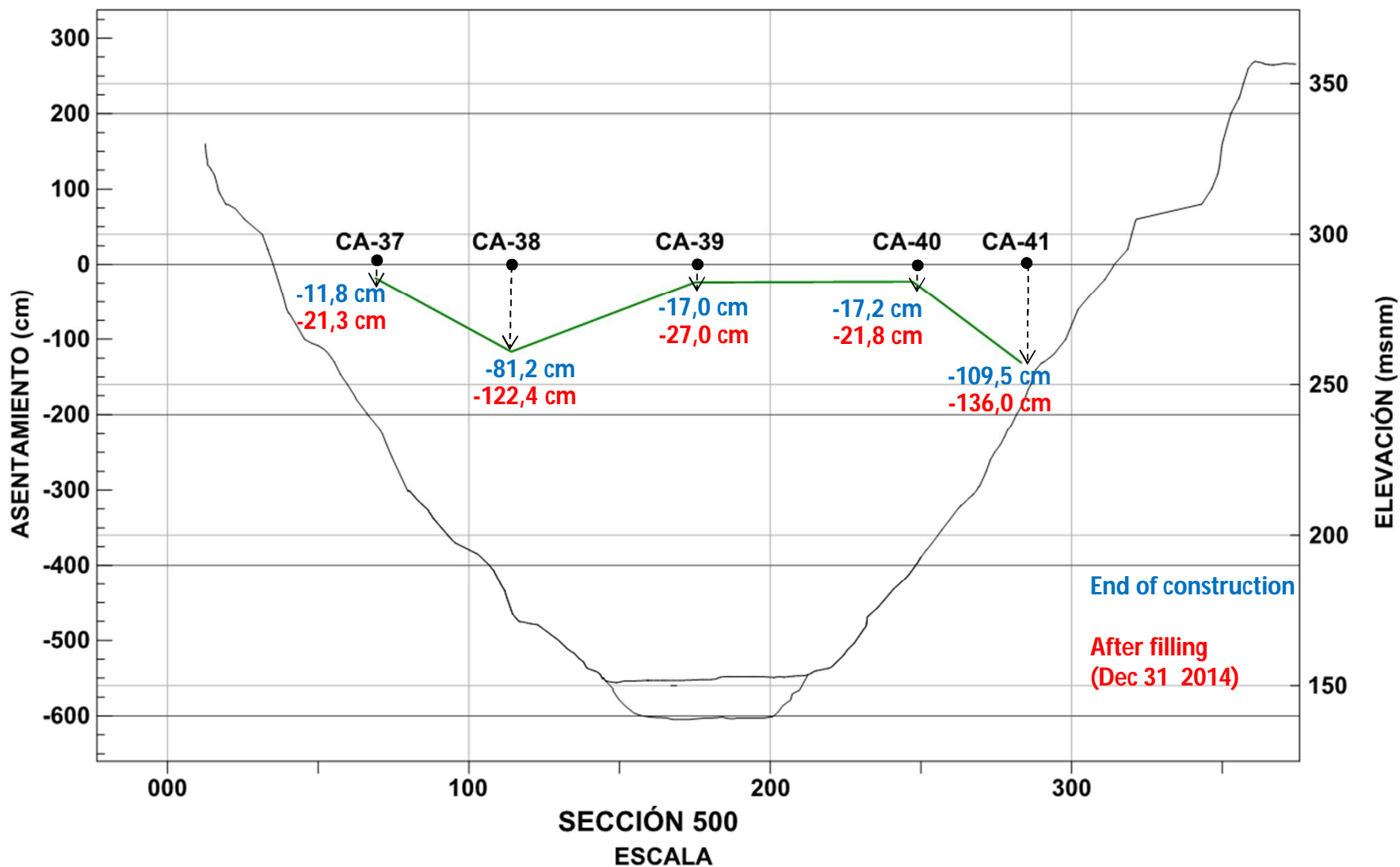
DAM PLAN VIEW – SETTLEMENT CELLS



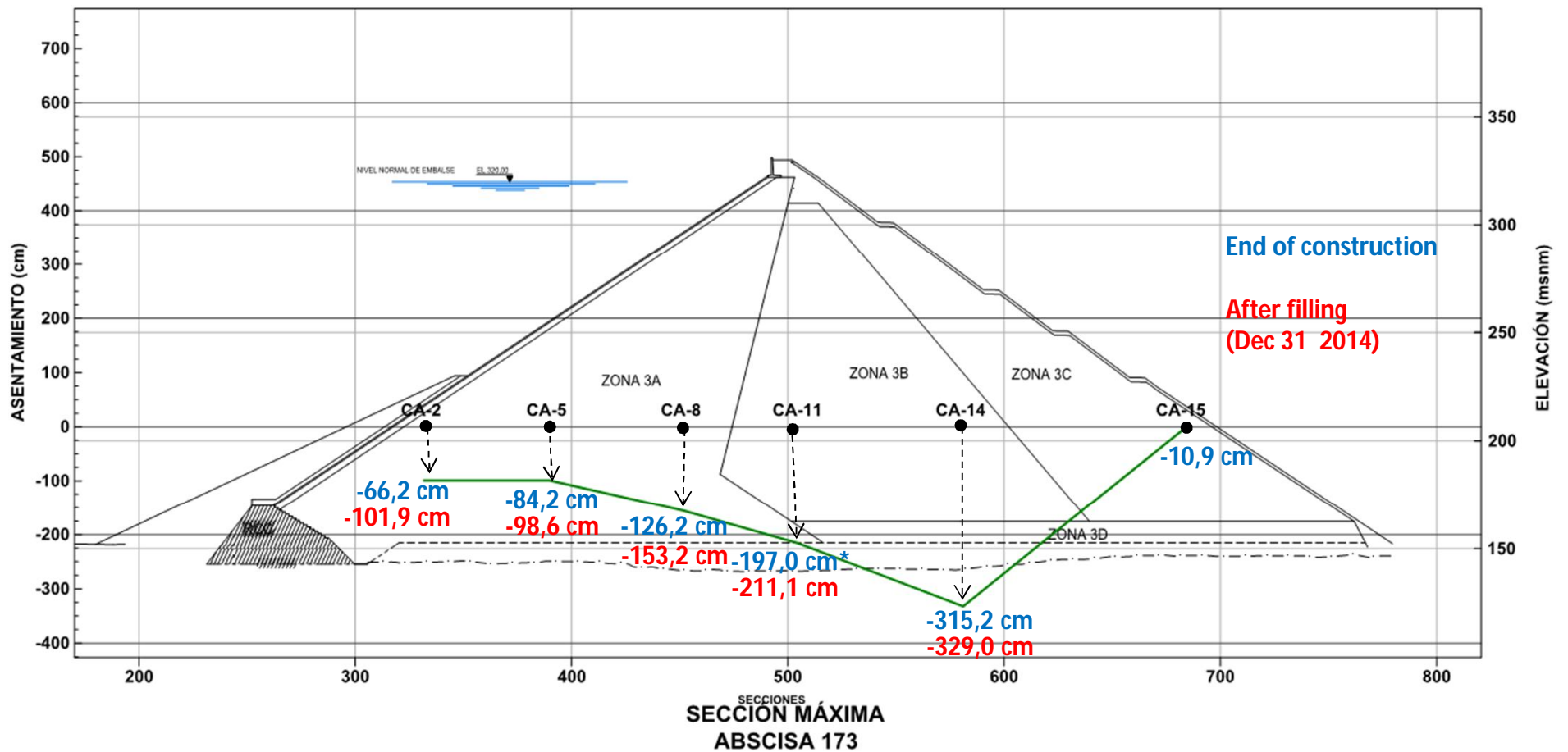
CROSS SECTION - SETTLEMENT AT EL. 250,00 m.a.s.l



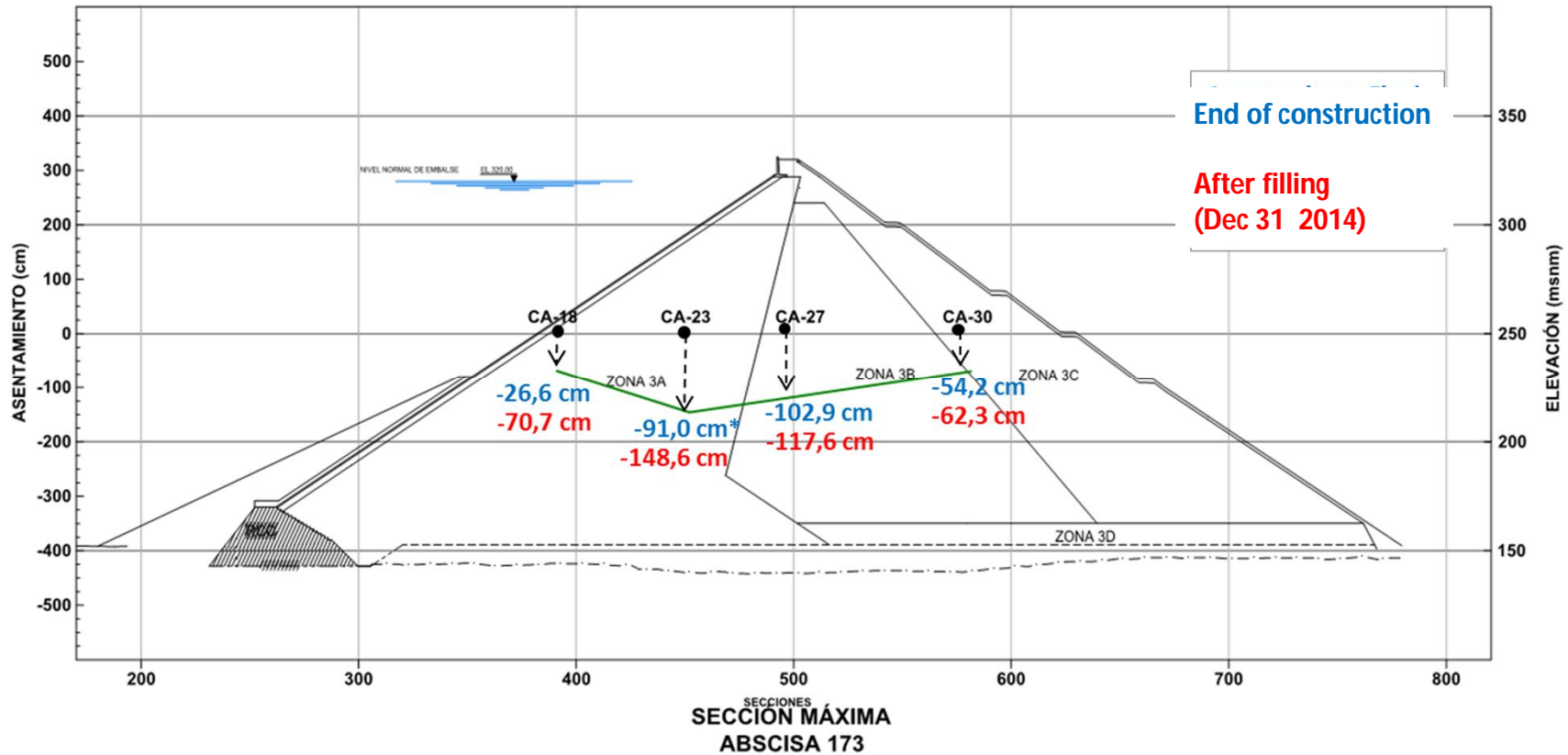
CROSS SECTION - SETTLEMENT AT EL. 290,00



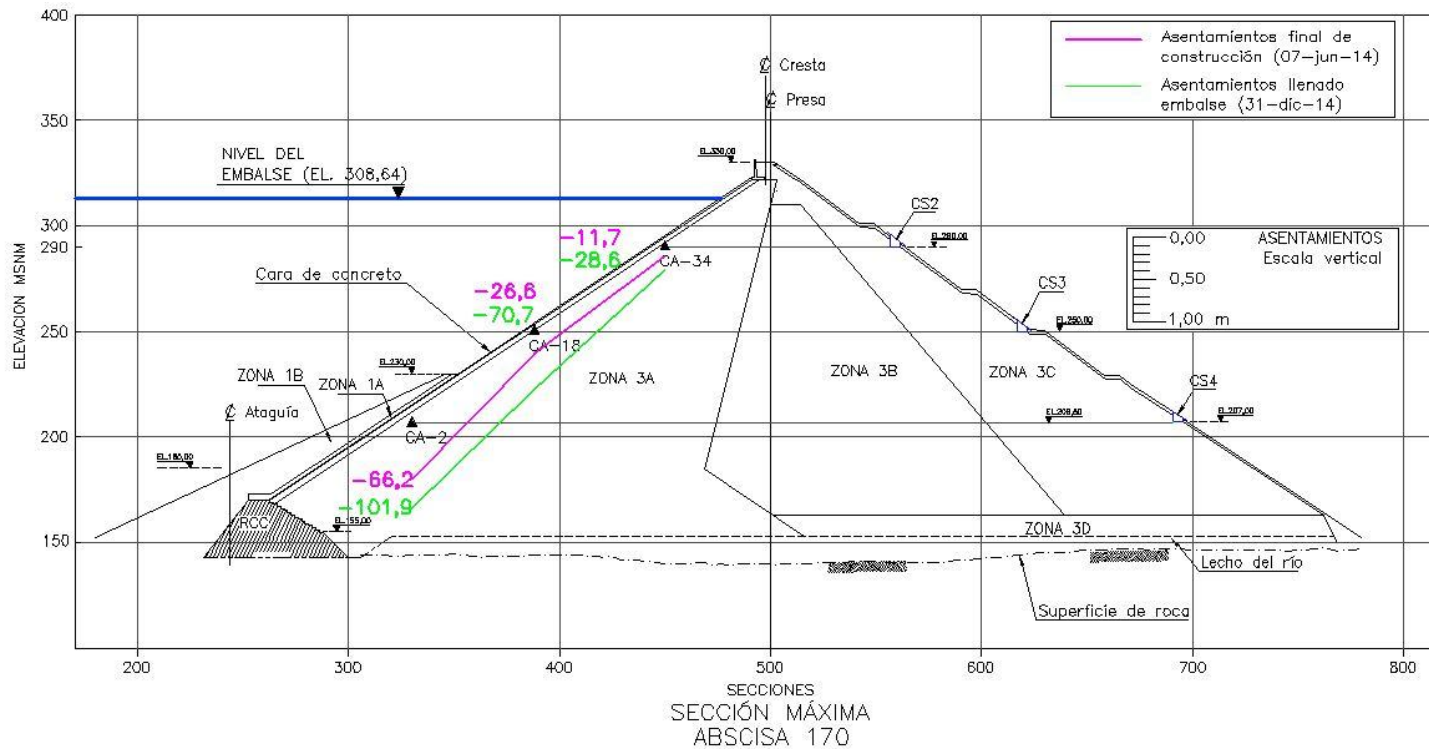
MAXIMUM SECTION - SETTLEMENT AT EL. 206,50 m.a.s.l



MAXIMUM SECTION - SETTLEMENT AT EL. 250

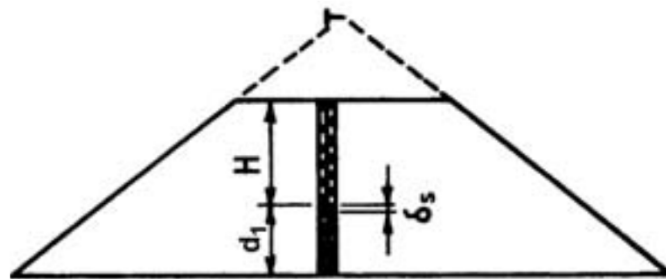
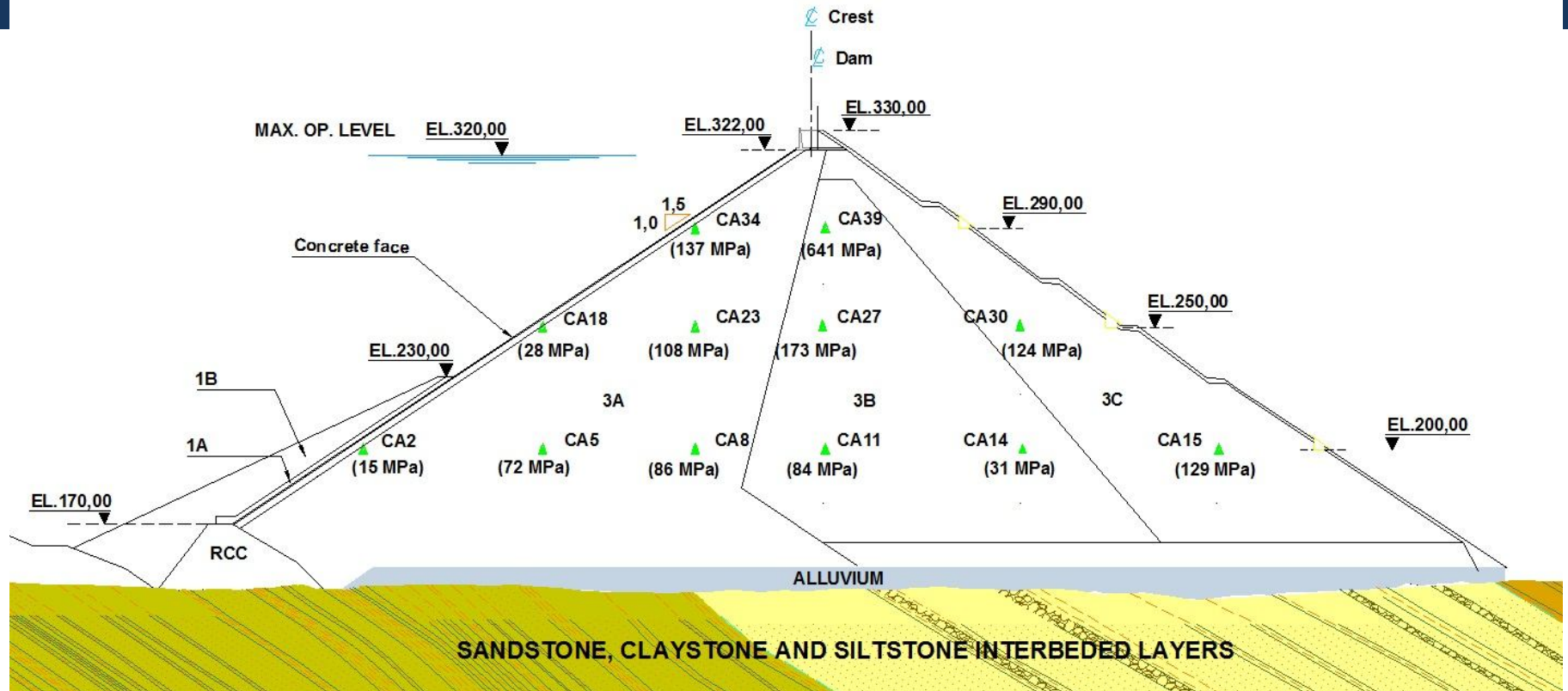


SETTLEMENT OF NEAREST CELLS TO THE CONCRETE FACE AT END OF CONSTRUCTION AND AFTER FILLING



- End of construction
- After filling

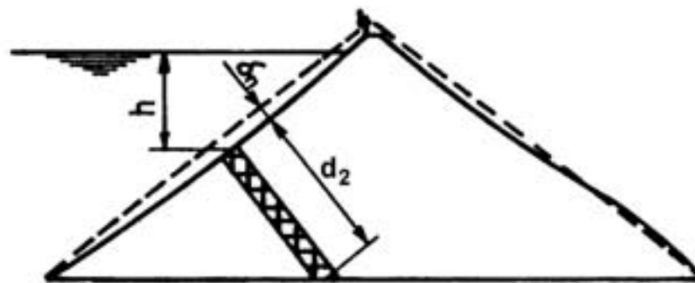
MODULUS DURING CONSTRUCTION



$$E_{rc} = \gamma H d_1 / \delta_s$$

MODULUS DURING RESERVOIR FILLING E_{rf} (Fitzpatrick et al, 1985)

| CELL | Elevation (m.a.s.l) | Normal displacement δ_n (cm) | Modulus E_{rf} MPa |
|---------|---------------------|-------------------------------------|----------------------|
| CA - 02 | 206,5 | 35,7 | 228 |
| CA - 18 | 250 | 44,1 | 184 |
| CA - 34 | 290 | 16,9 | 180 |



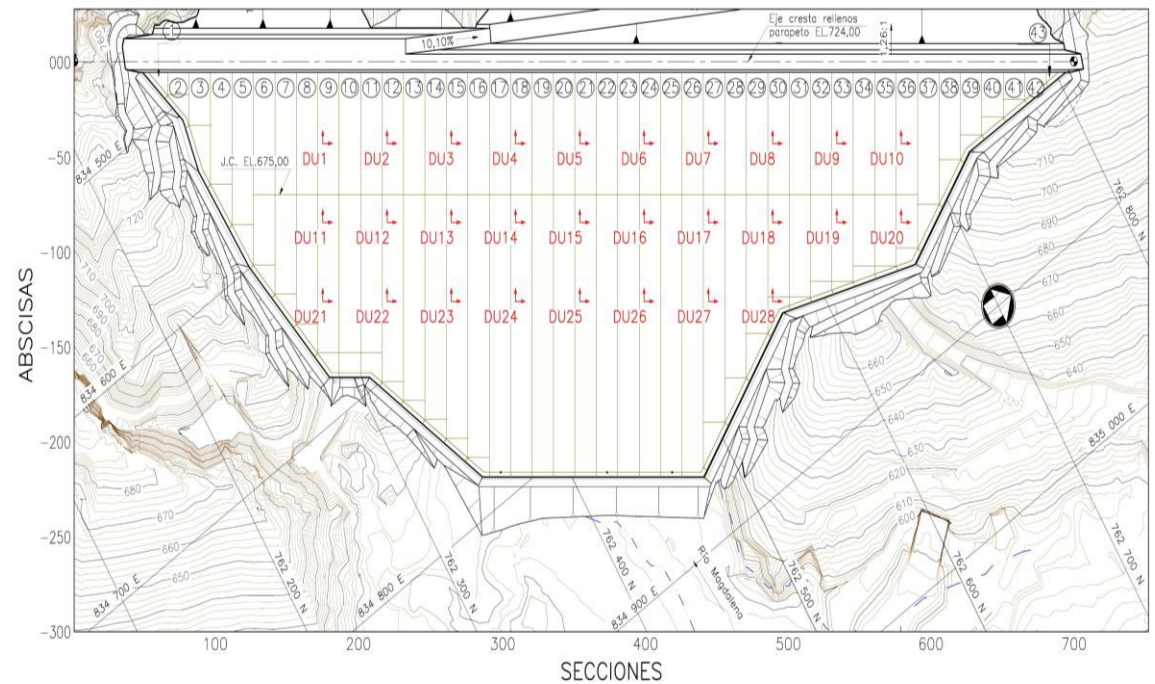
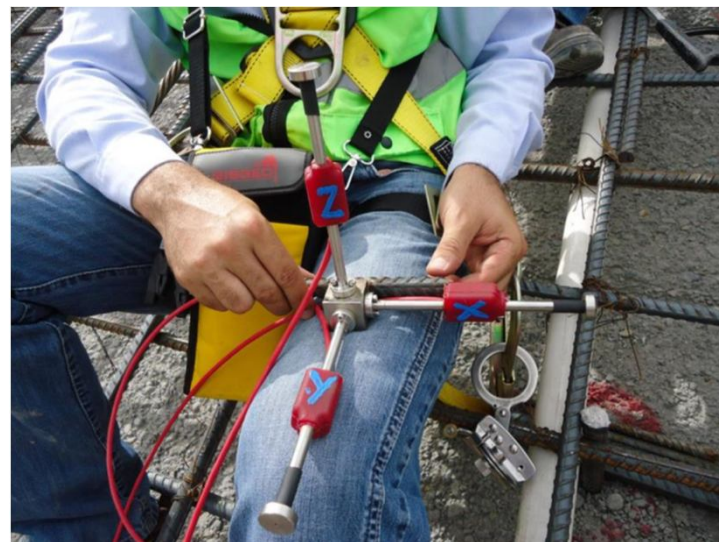
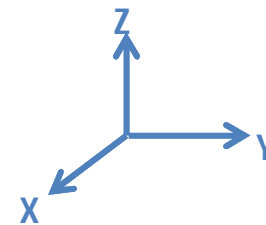
$$E_{rf} = \gamma_w h d_2 / \delta_n$$

MODULUS DURING RESERVOIR FILLING

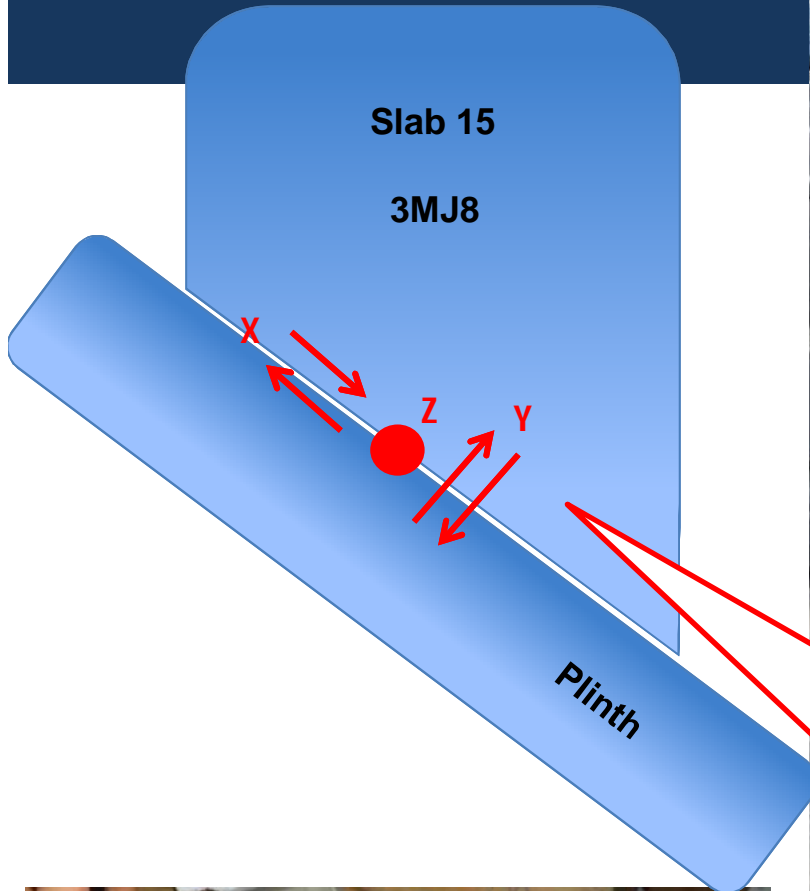
CONCRETE FACE STRAIN GAUGE



Strain Gauge
Eje X: Along the concrete face
Eje Y: Horizontal to the concrete face,
Eje Z: Perpendicular to the concrete face



CONCRETE FACE JOINT METER THREE DIMENSIONAL INSTRUMENT



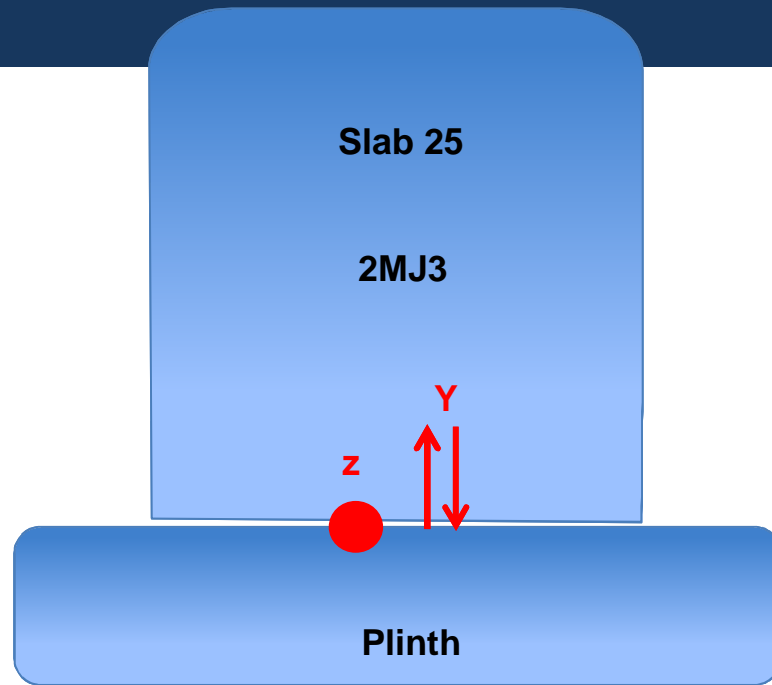
Jointmeter 3MJ – in perimeter joint

Sensor in X axis : Measures the displacement of the joint between the slab and the plinth (shear)

Sensor in Y axis : Measures the opening or closing of the joint with the plinth

Sensor in Z axis : Measures if the slabs goes up or down with respect to the plinth

CONCRETE FACE JOINT METER TWO DIMENSIONAL INSTRUMENT

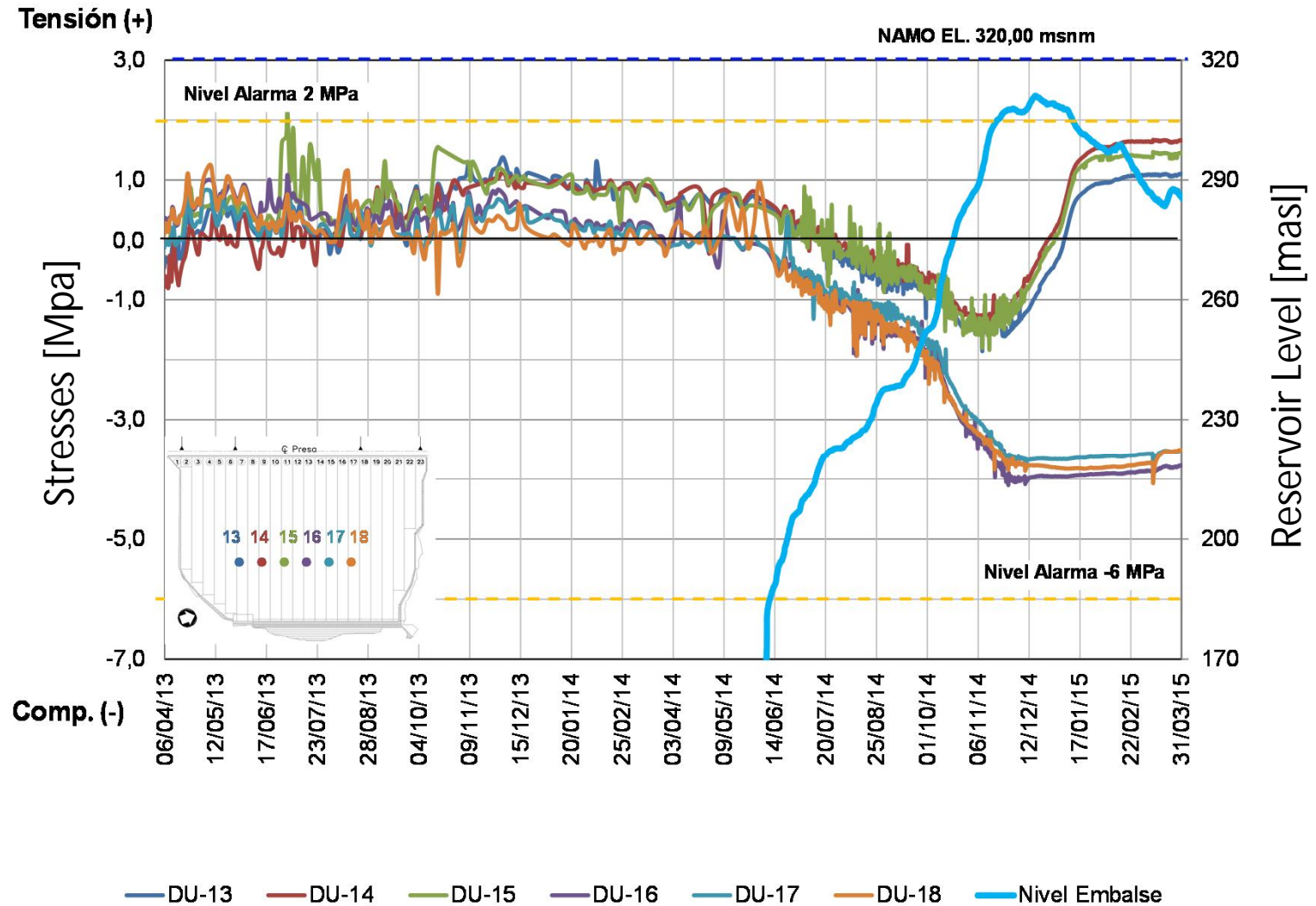


Medidor de junta 2MJ – en talón de la junta perimetral

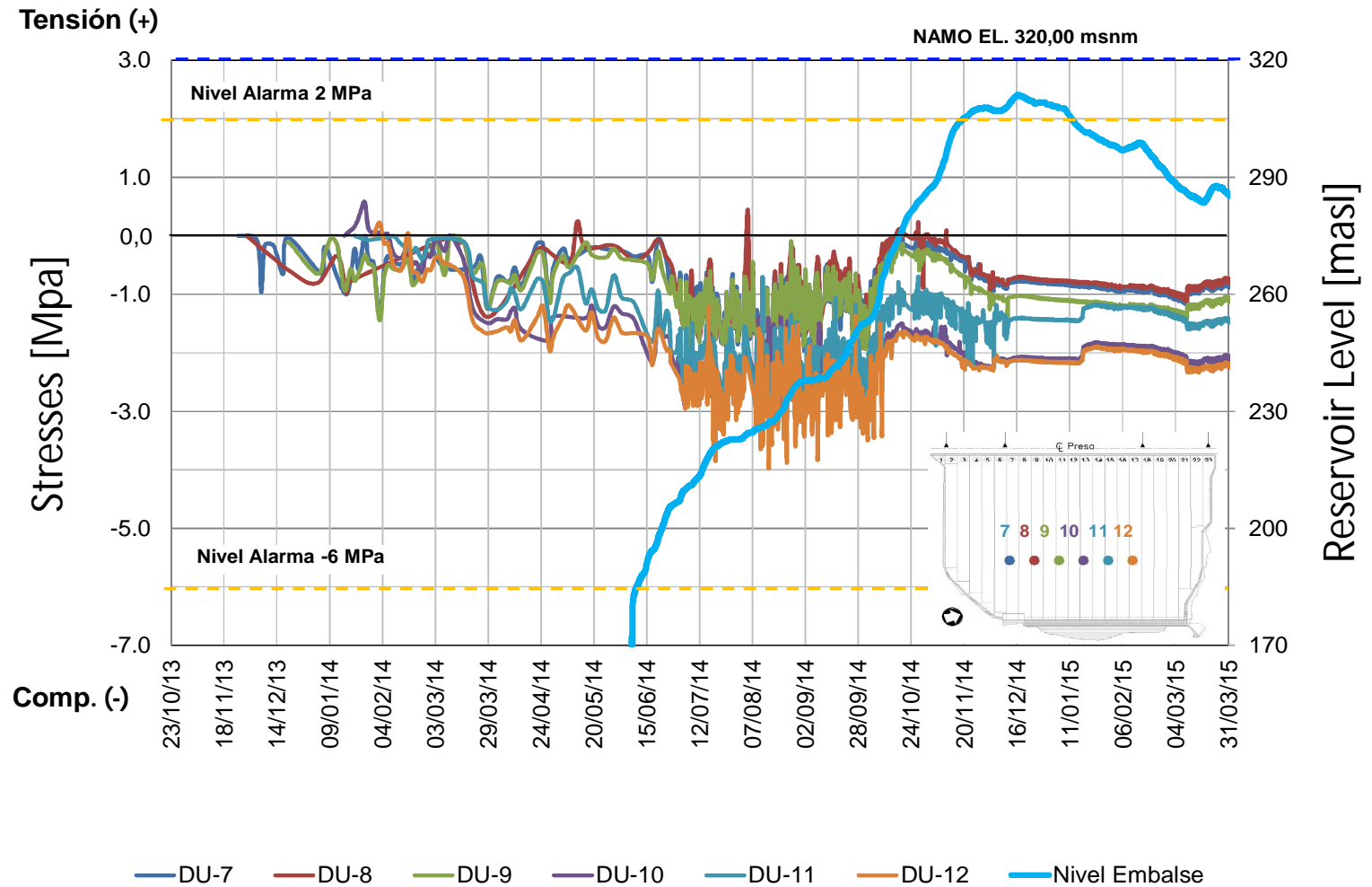
Sensor in Y axis : measures the opening or closing of the slab with respect to the plinth

Sensor in Z axis : Measures if the slabs goes up or down with respect to the plinth

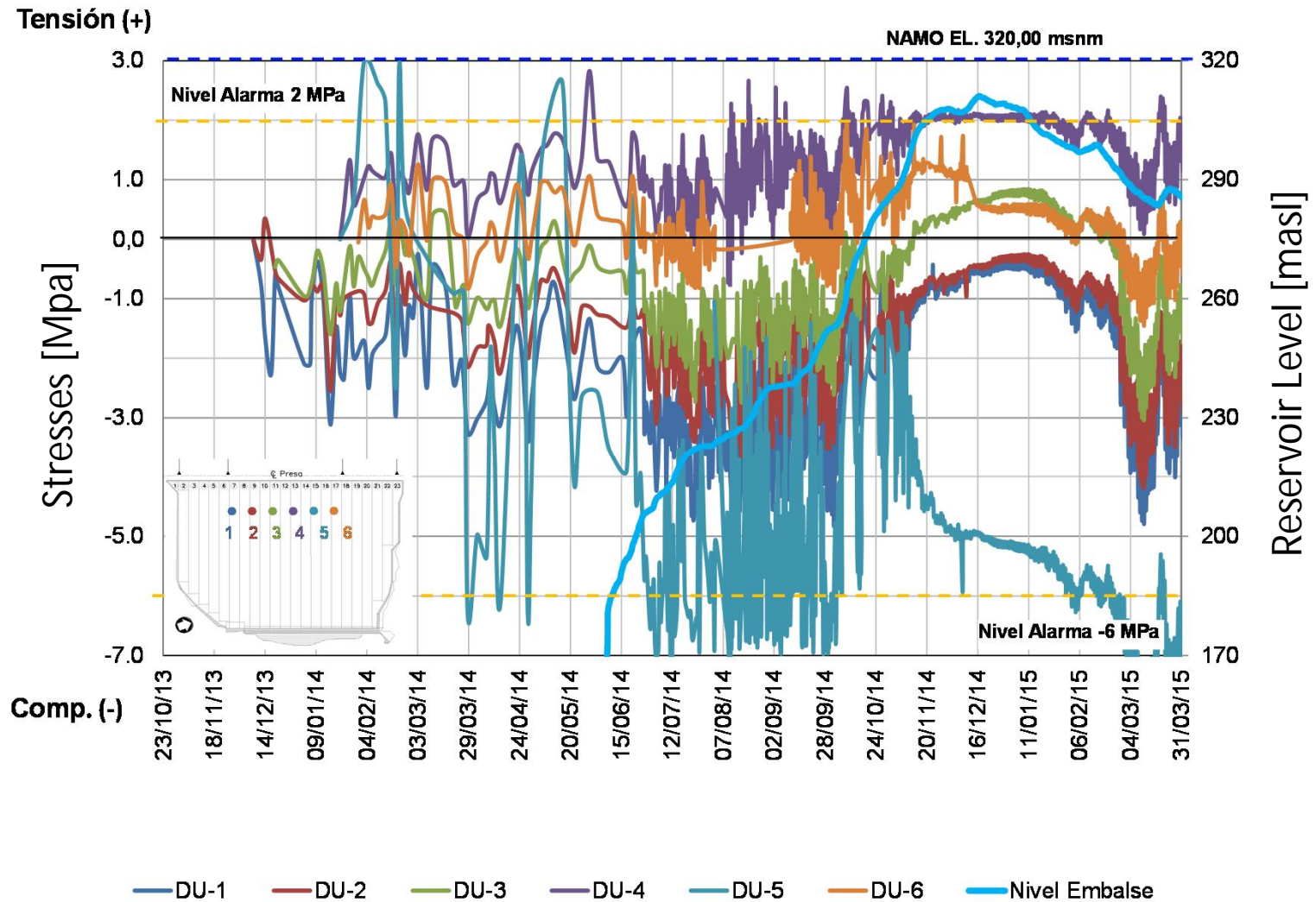
Horizontal Stresses (parallel to the dam axis) obtained from strain gauges placed at EL. 226,04 masl



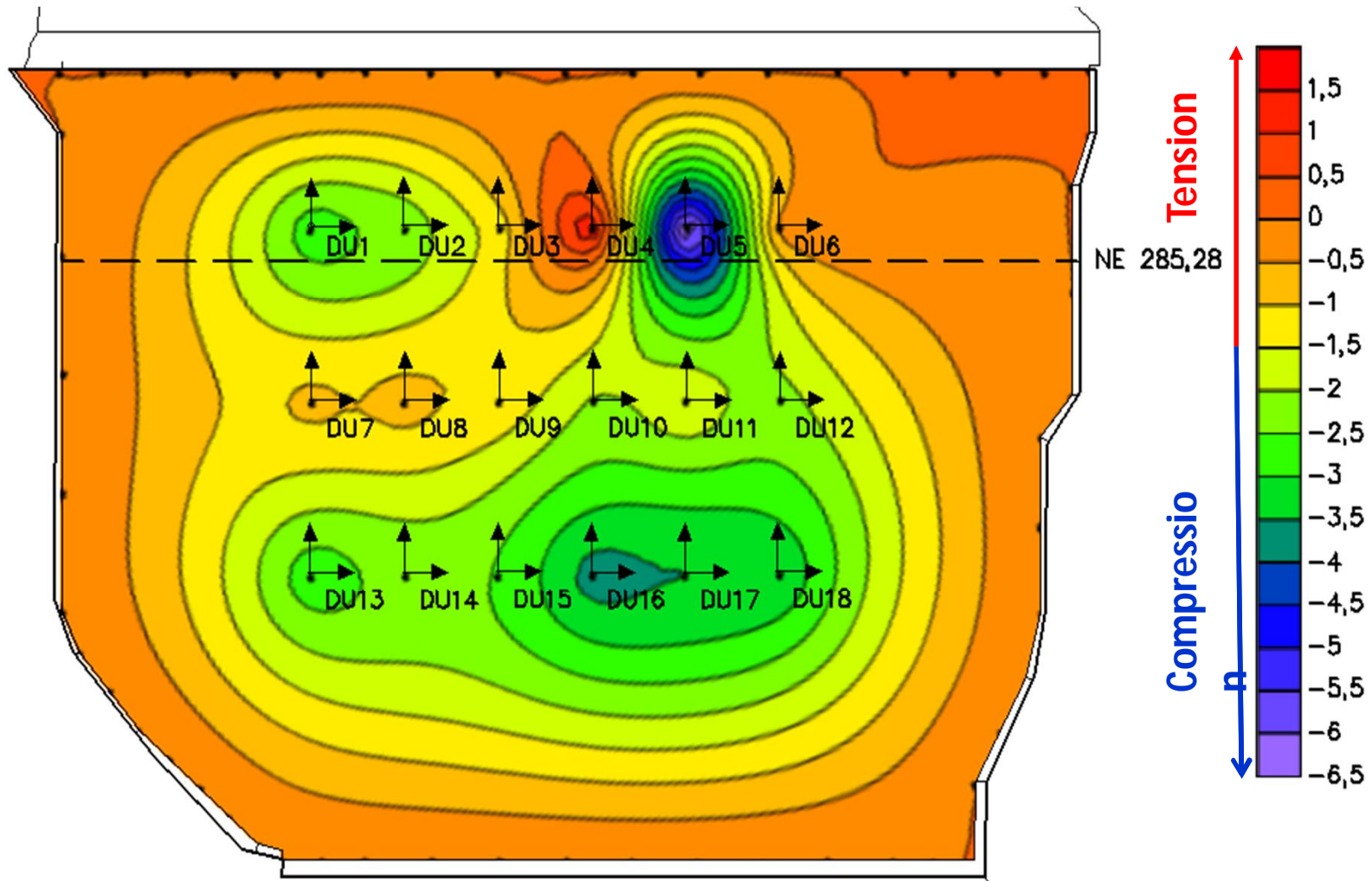
Horizontal Stresses (parallel to the dam axis) obtained from strain gauges placed at EL. 259,25 masl



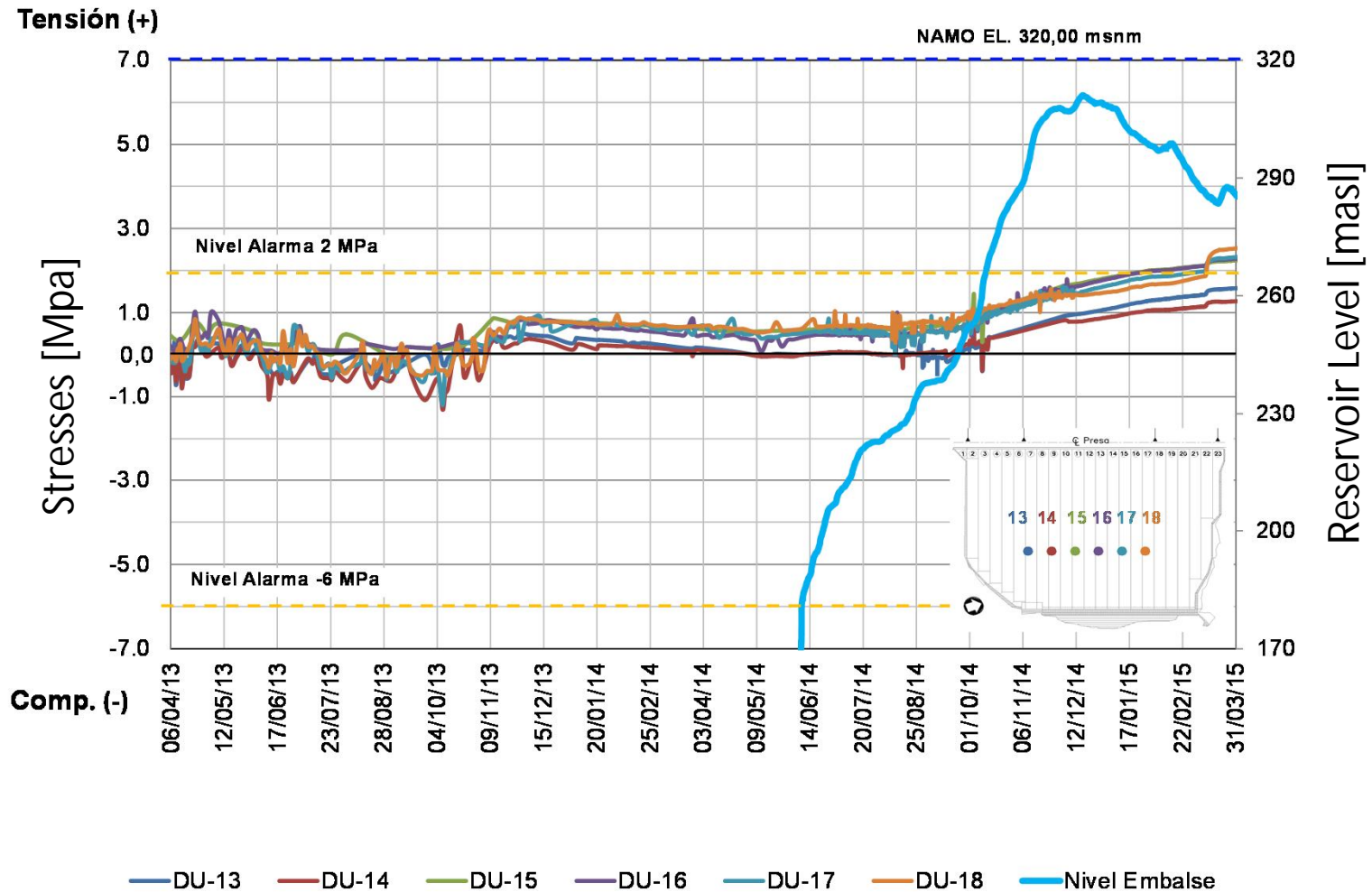
Horizontal Stresses (parallel to the dam axis) obtained from strain gauges placed at a EL. 292,47 masl



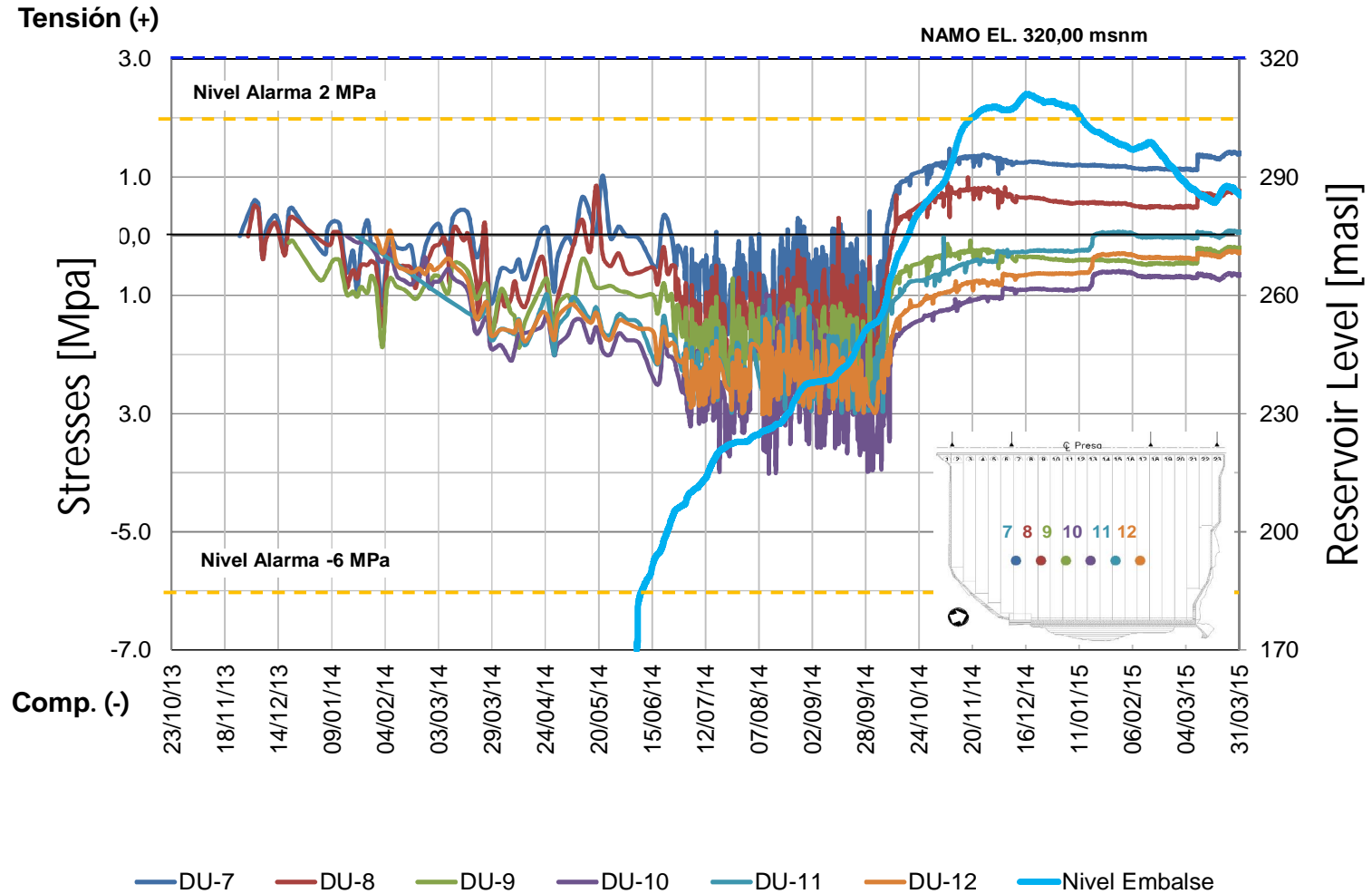
Horizontal stress contours 31 de marzo de 2015 [MPa].



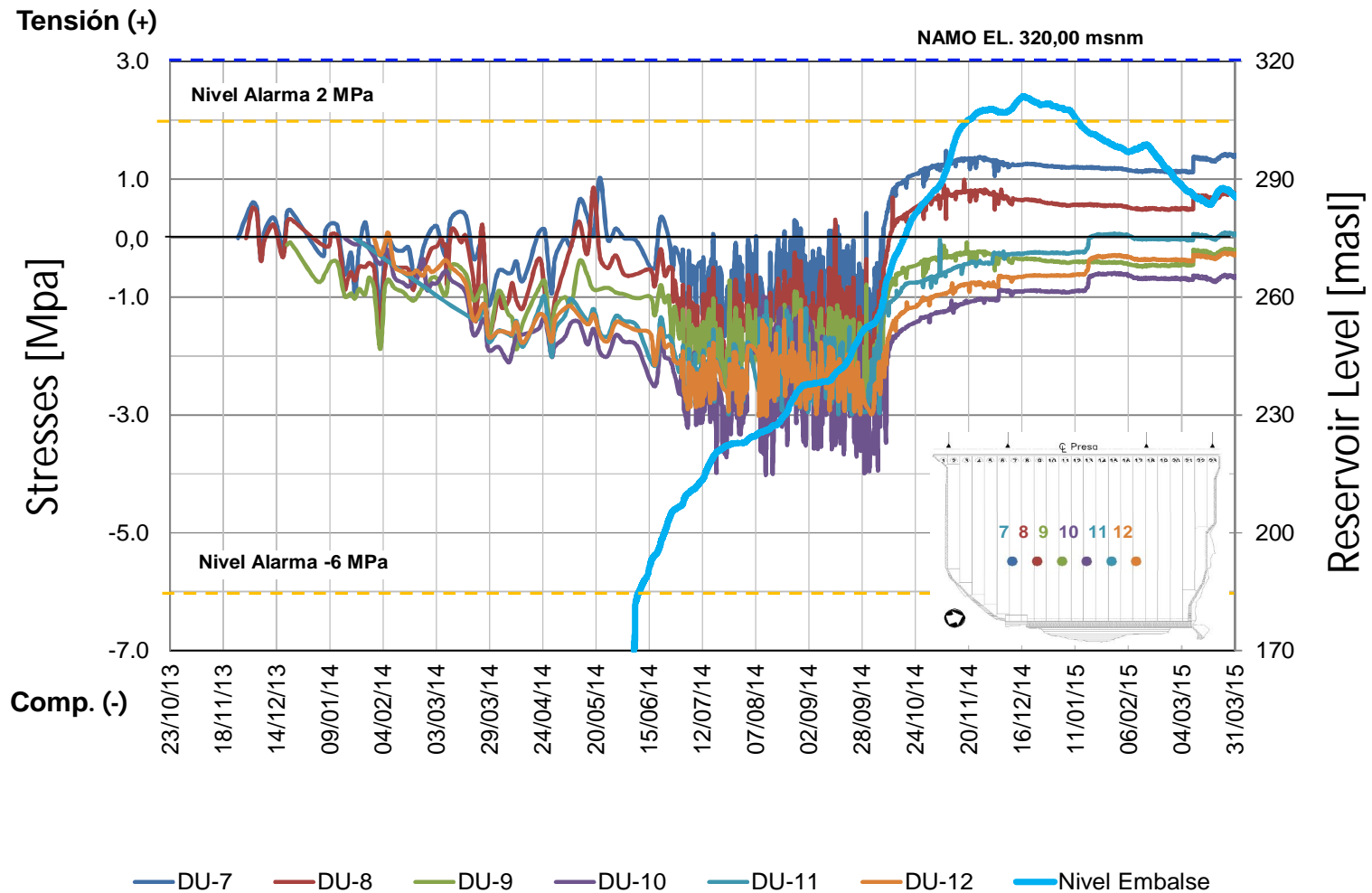
Stresses along the concrete face plane at EL. 226,04 msnm



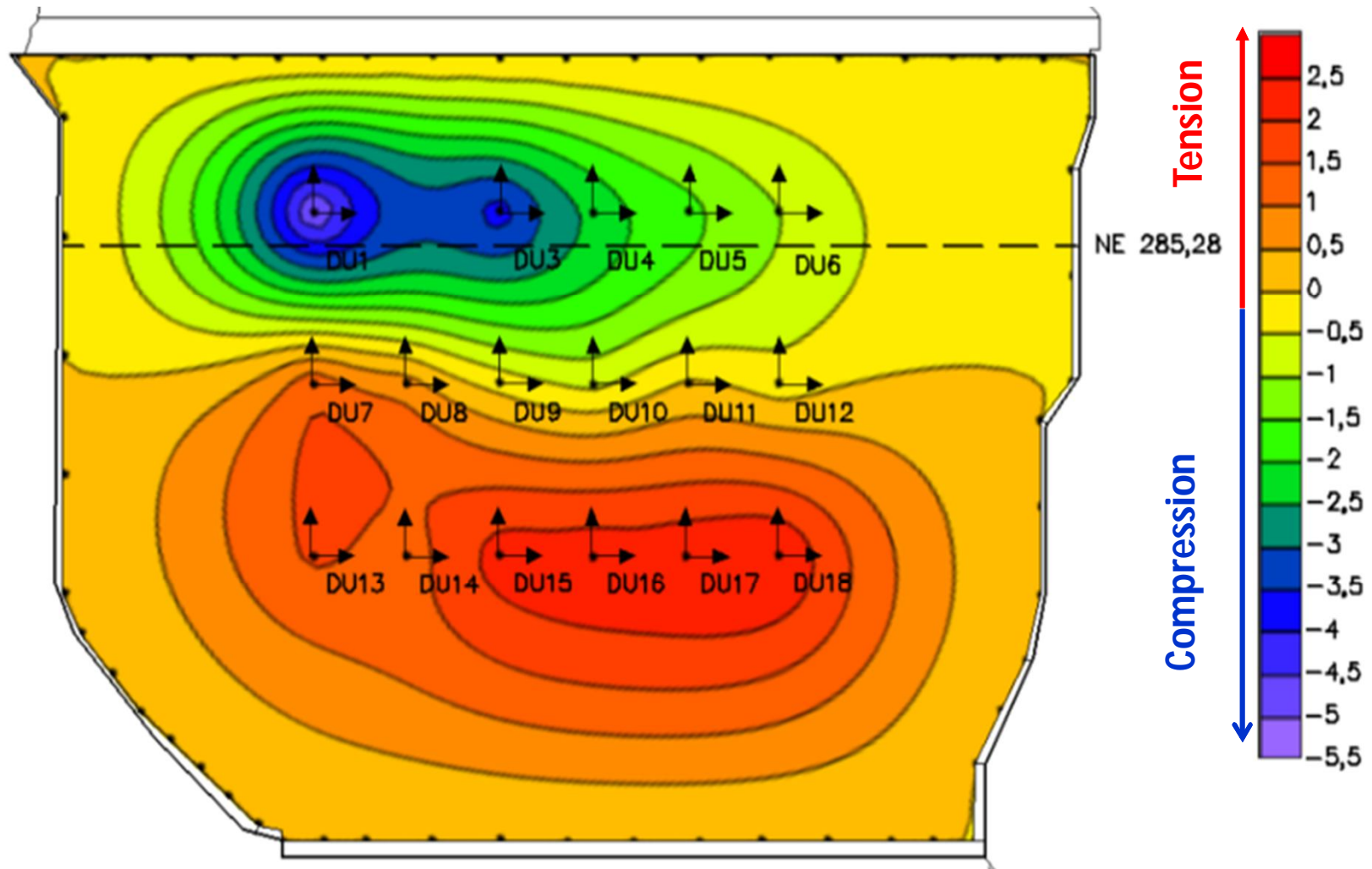
Stresses along the concrete face plane at 259,25 msnm



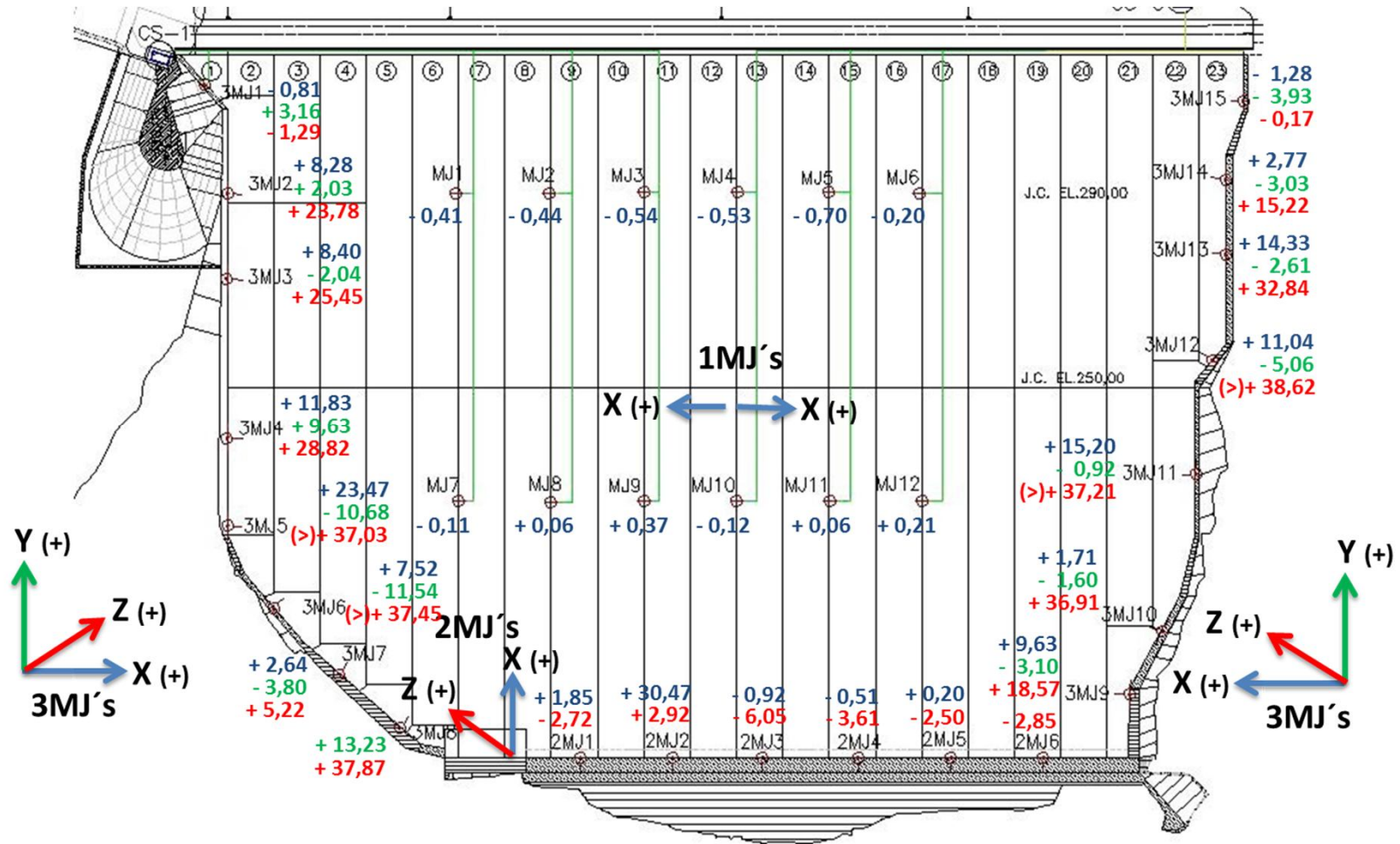
Stresses along the concrete face plane at EL. 292,47 msnm



Perpendicular stress contours 31 de marzo de 2015 [MPa].



Joint total displacements at max. water elevation level 311 masl

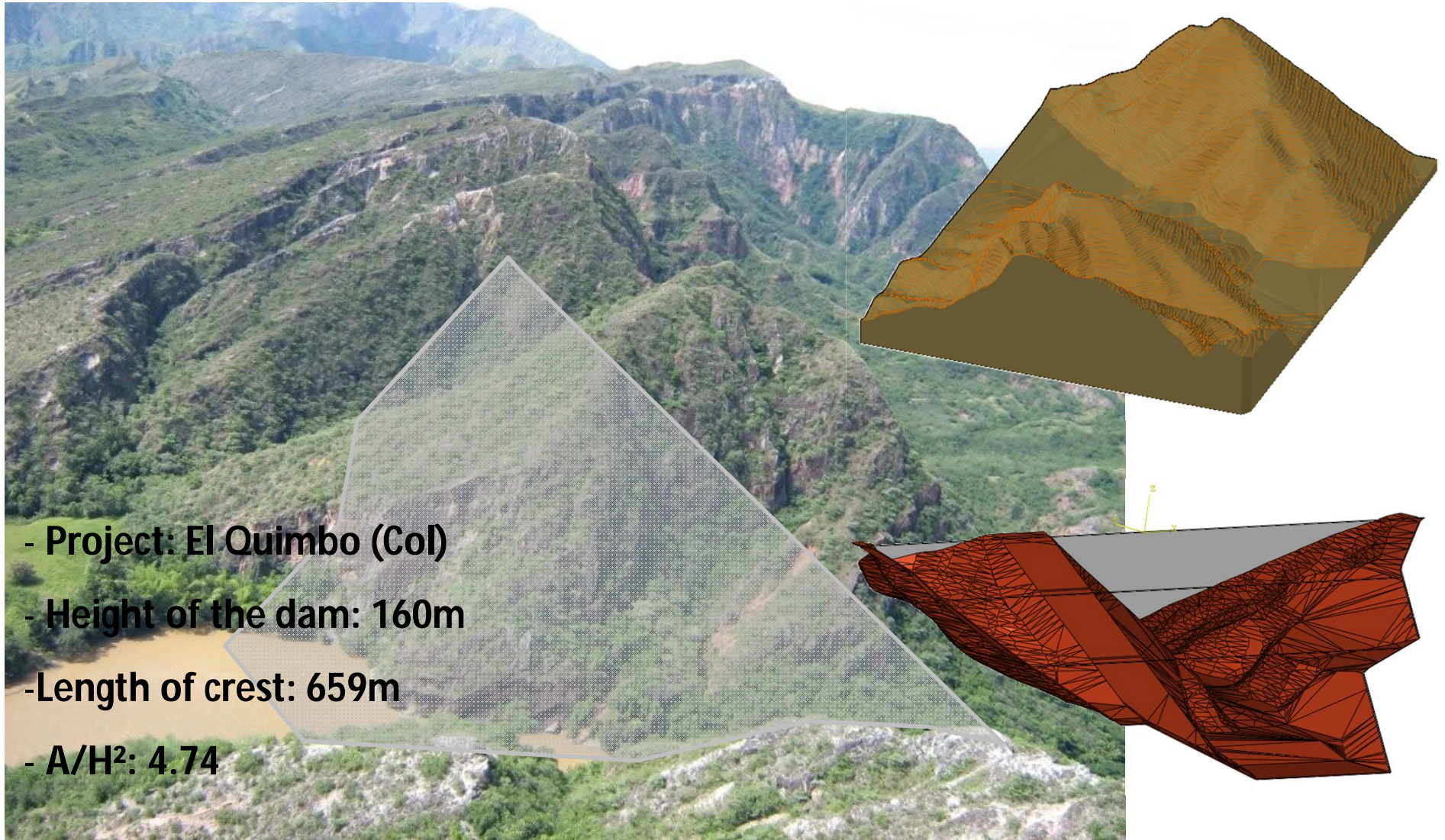


Main findings are:

- Perimeter joints movements perpendicular to the face were larger than the openings. This confirms observed behavior in another dam with almost vertical abutments.[14]
- Maximum movement perpendicular to the face close to the center of the canyon was about 30 cm.
- Openings and closing along the same joint varied with elevation.

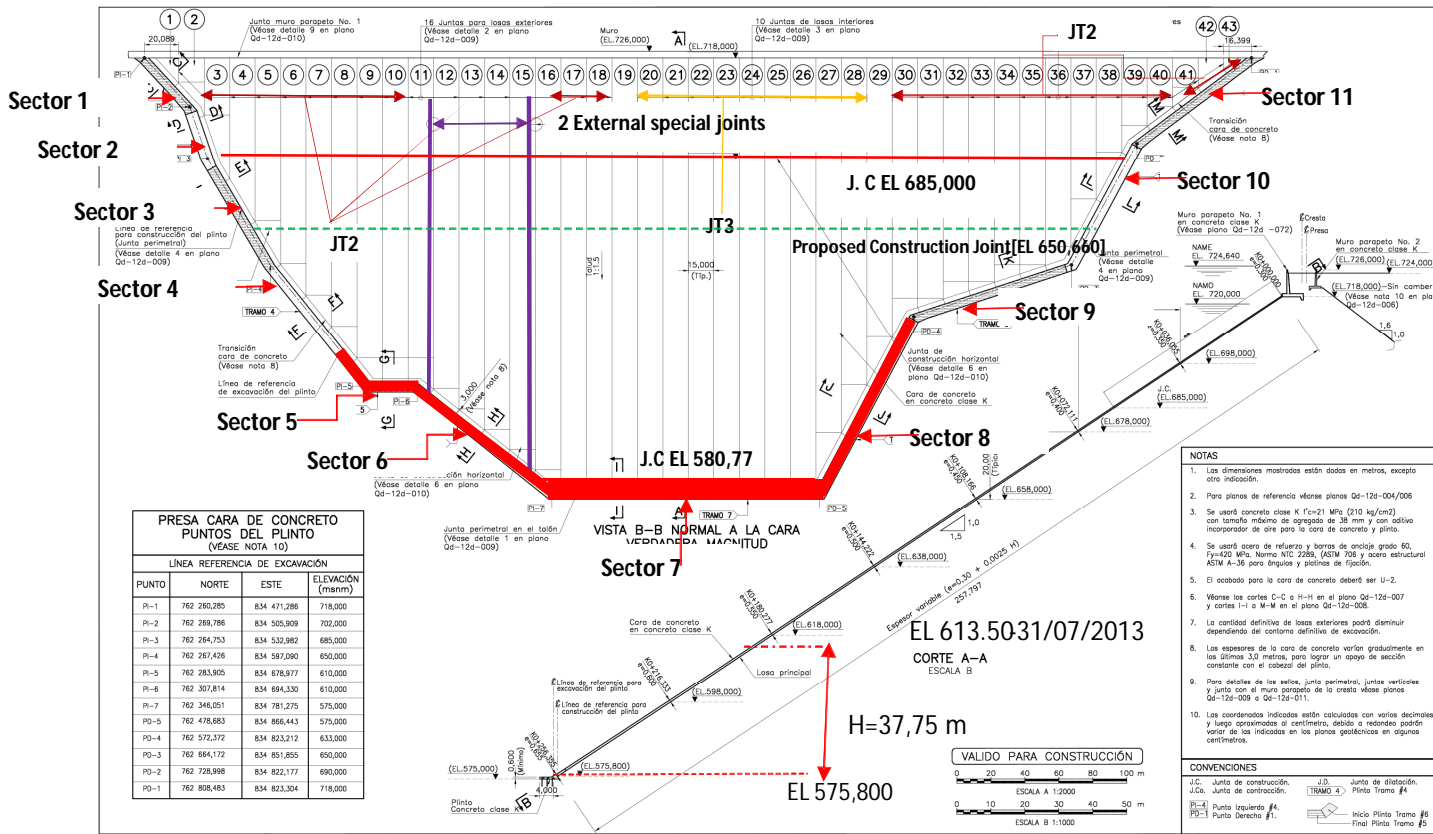


EL QUIMBO PROJECT - COLOMBIA

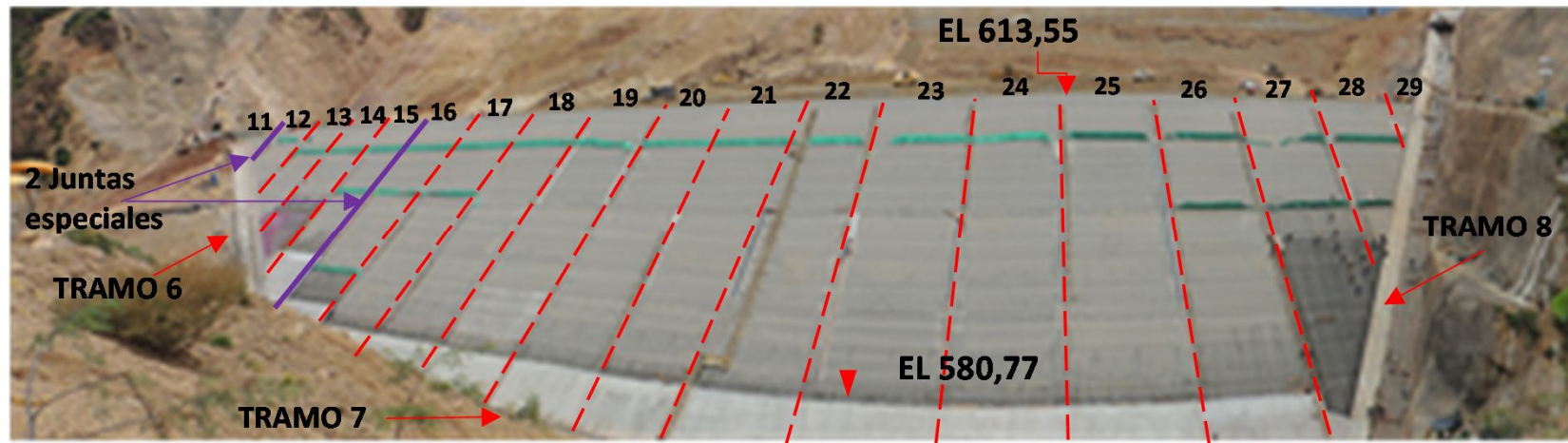


- Project: El Quimbo (Col)
- Height of the dam: 160m
- Length of crest: 659m
- A/H^2 : 4.74

HYDROELECTRIC PROJECT EL QUIMBO

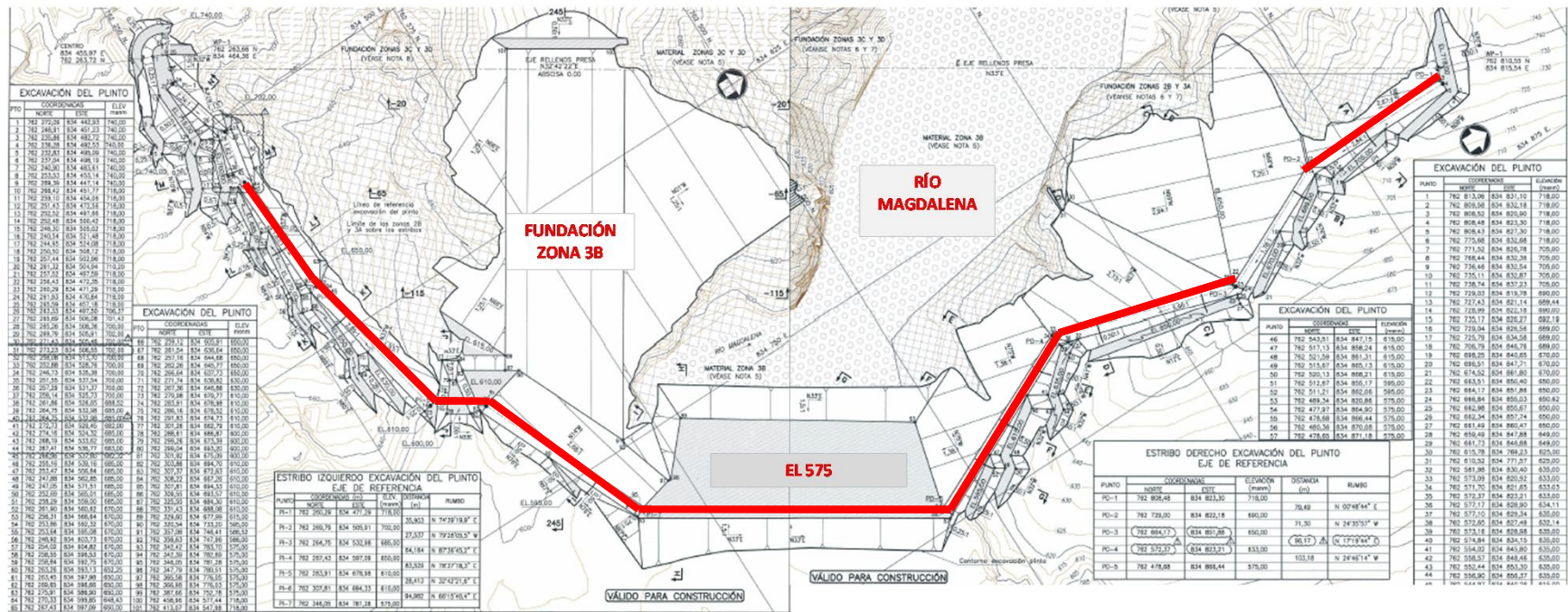


EL QUIMBO HYDROELECTRIC PROJECT



HYDROELECTRIC PROJECT EL QUIMBO

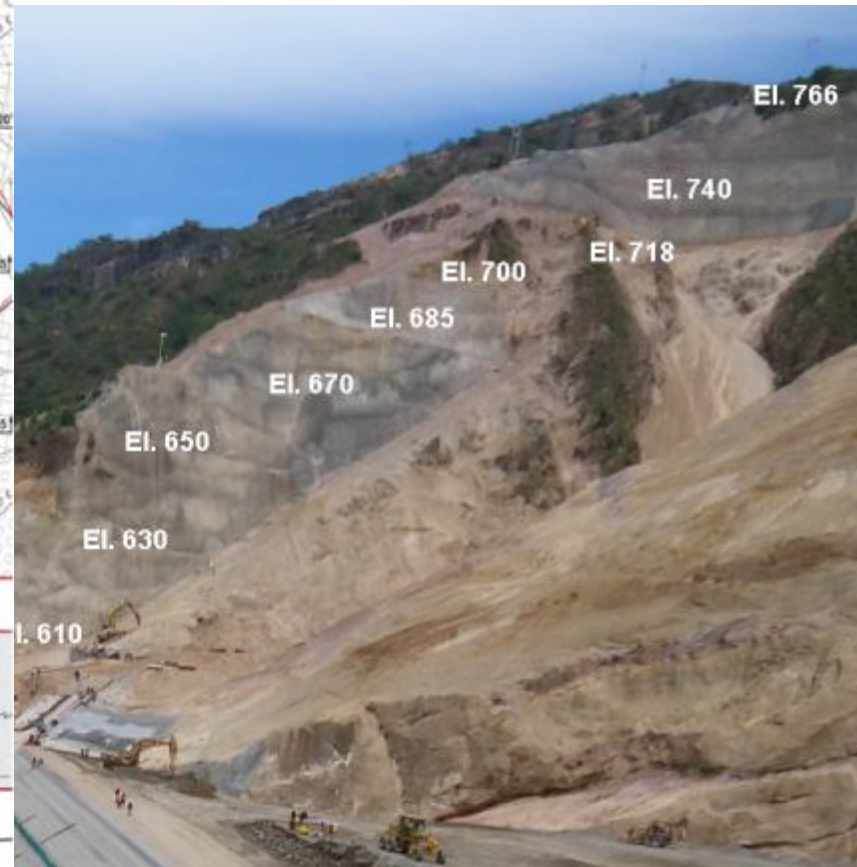
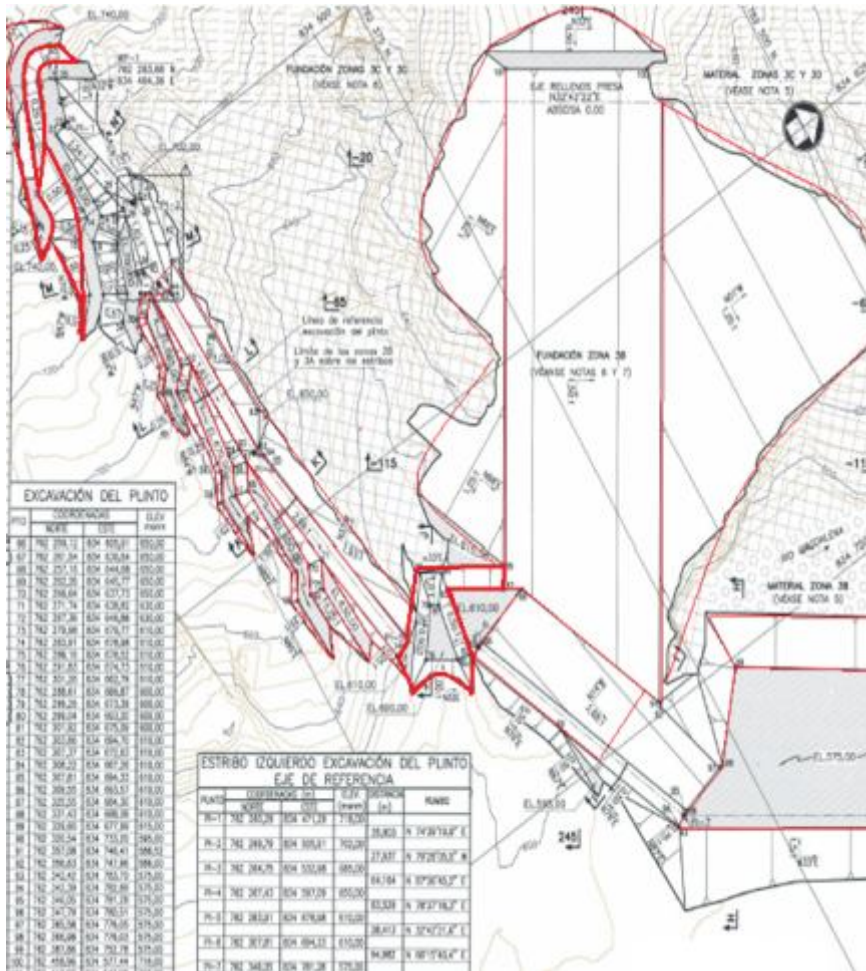
Plinth Excavations



Plan View: Excavations for 11 sectors of the plinth

HYDROELECTRIC PROJECT EL QUIMBO

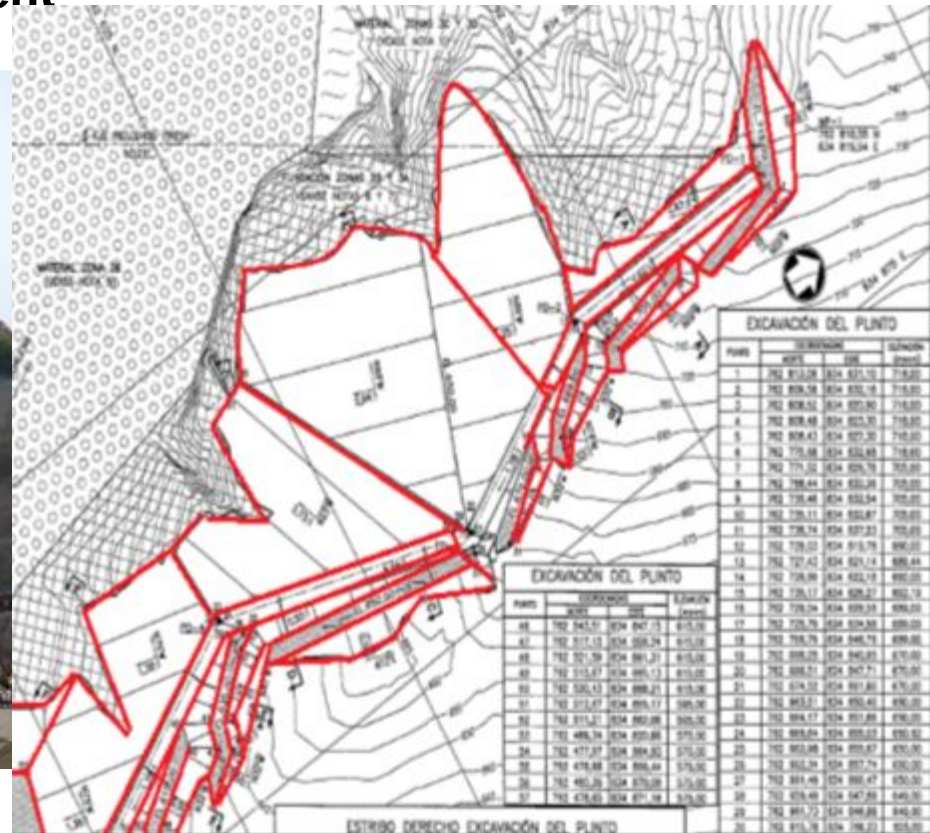
Plinth: Excavations for the left abutment



Plan view: Excavations of the left abutment for 6 sectors of the plinth

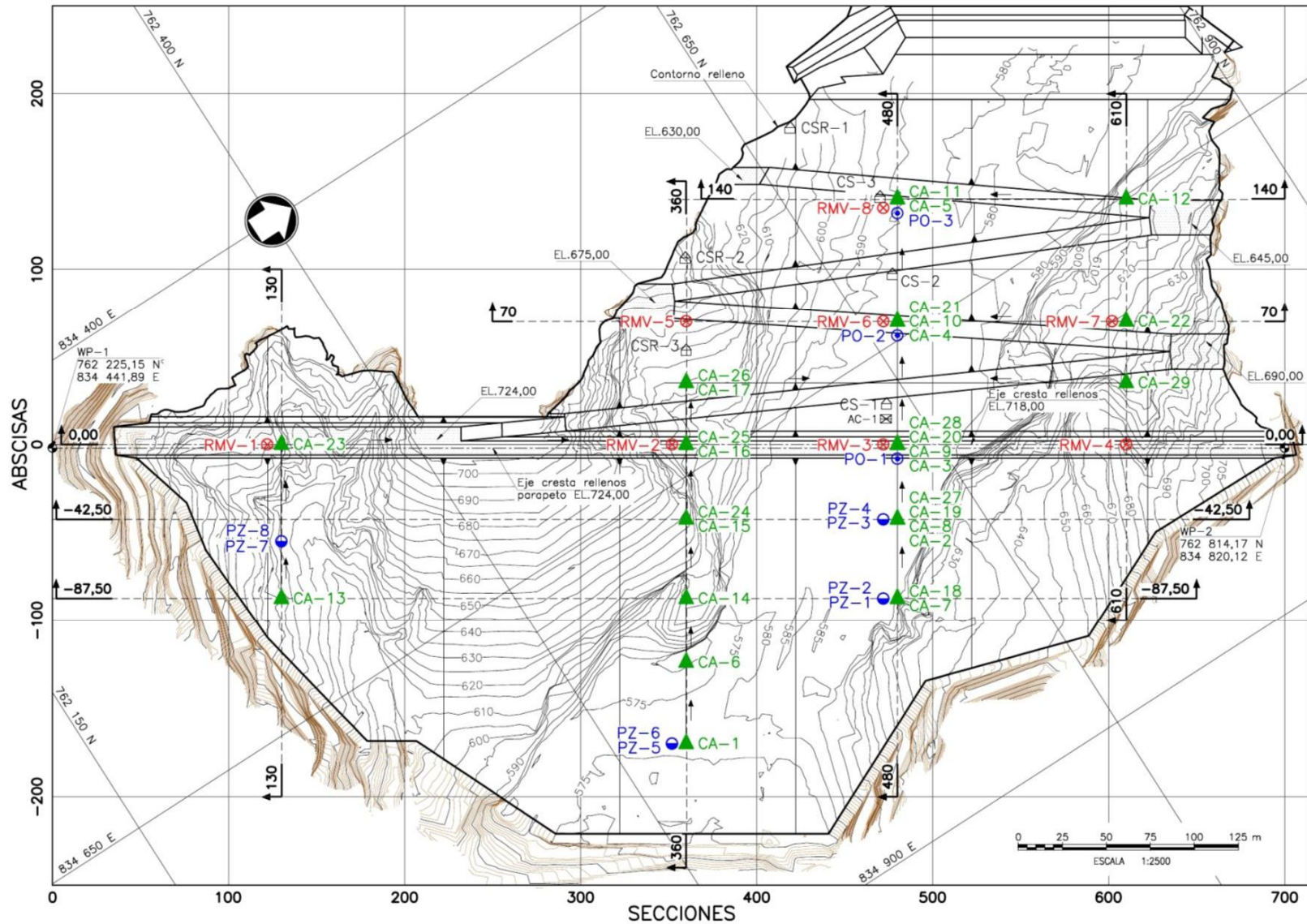
HYDROELECTRIC PROJECT EL QUIMBO

Plinth: Excavations for the right abutment

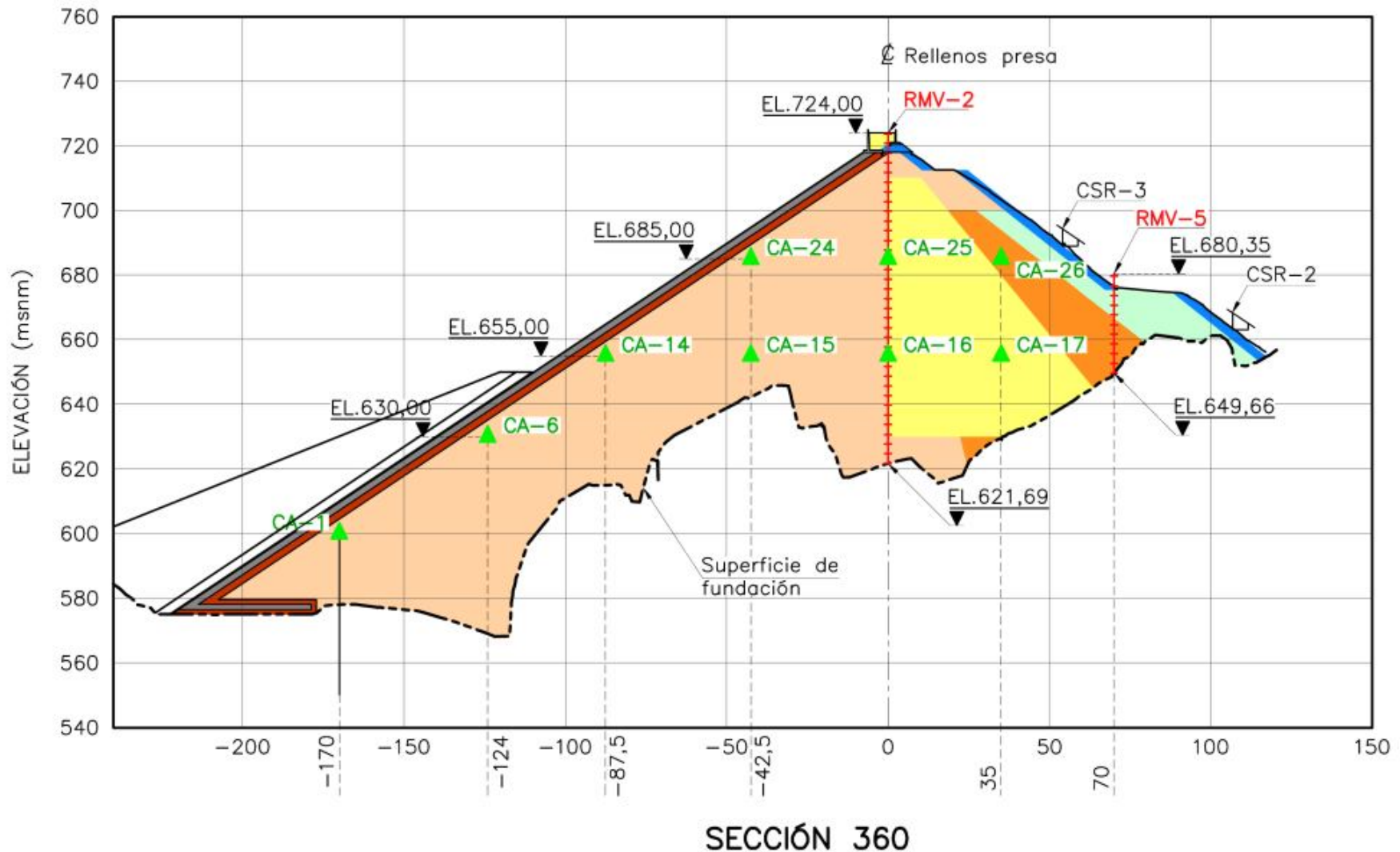


Plan view: Excavations of the right abutment for 4 sectors of the plinth

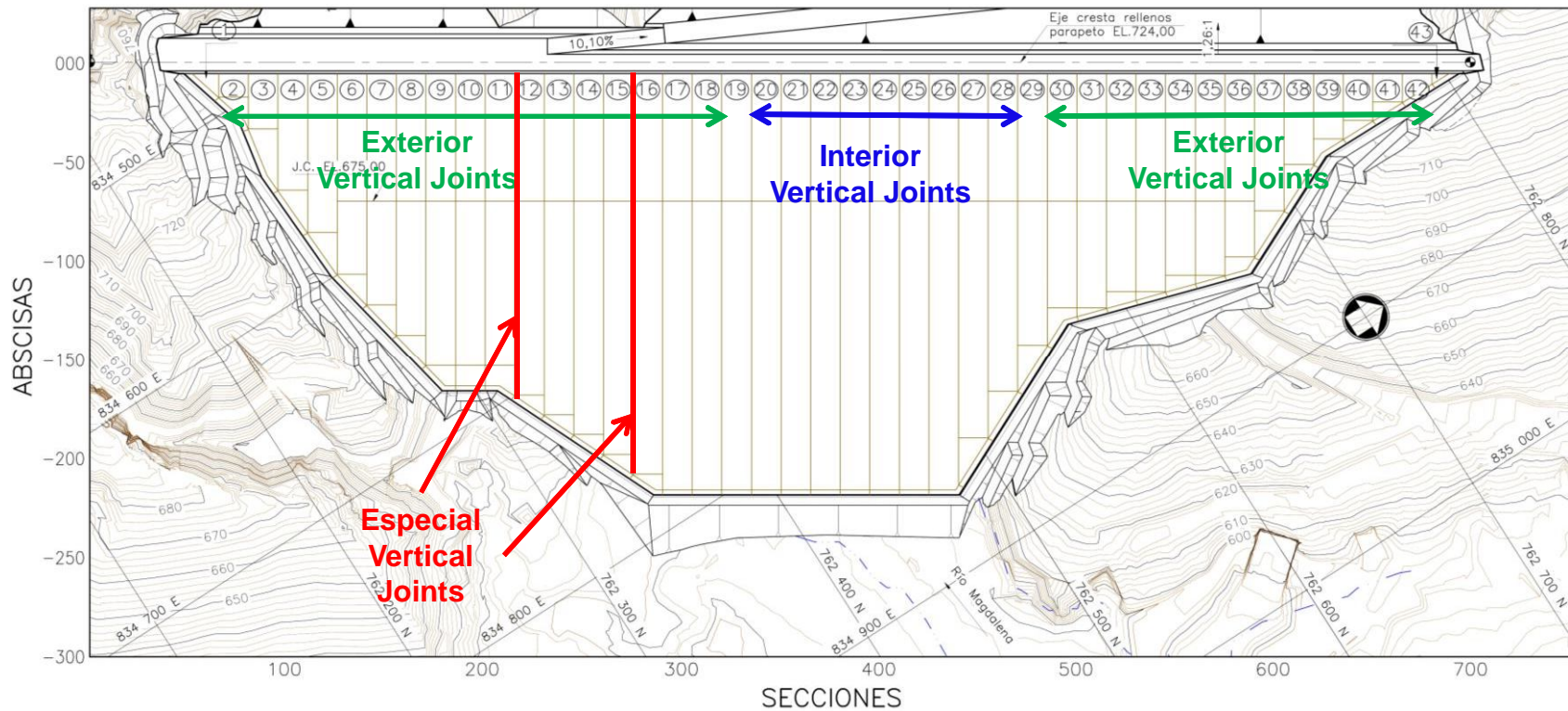
HYDROELECTRIC PROJECT EL QUIMBO - Instrumentation



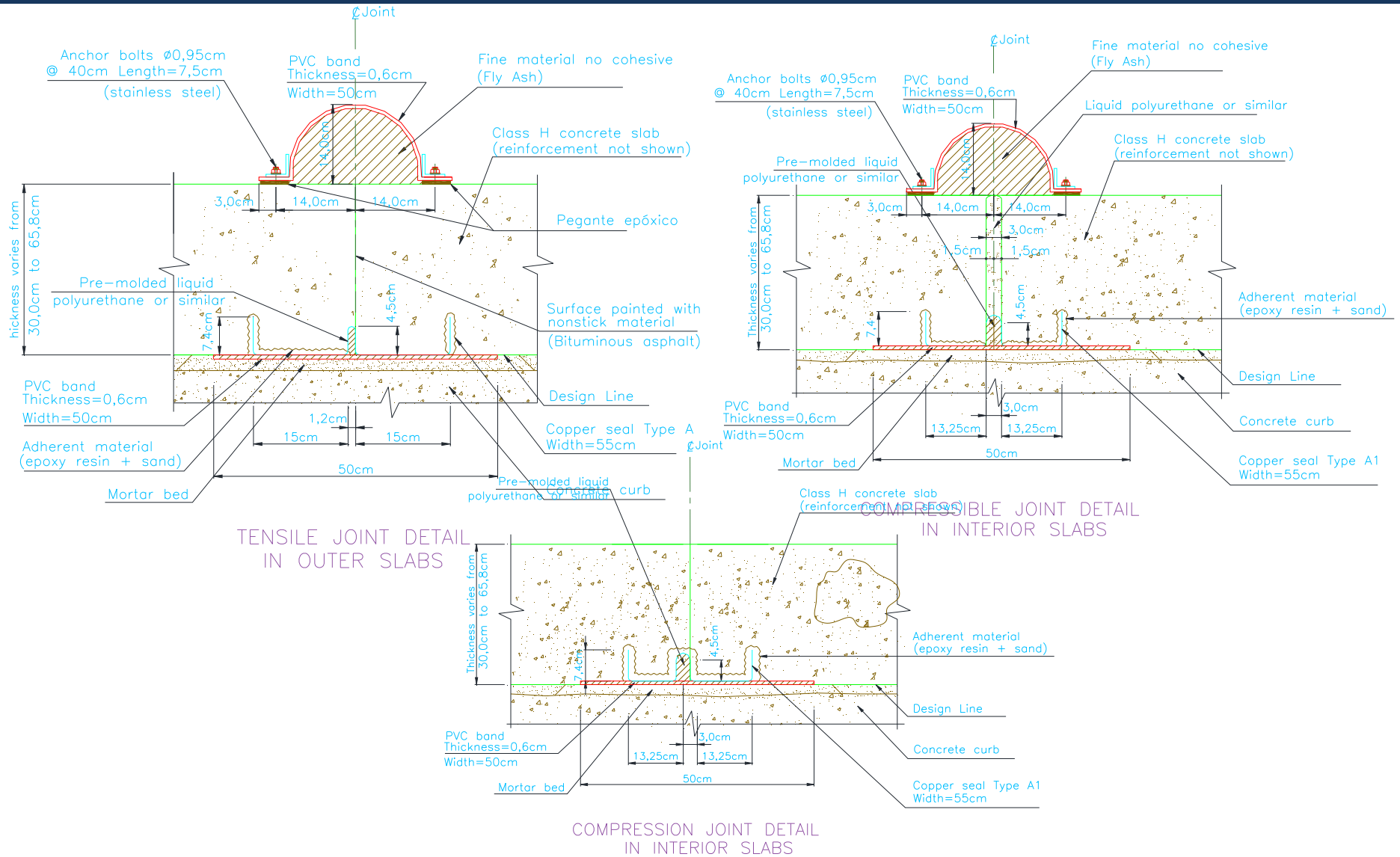
HYDROELECTRIC PROJECT EL QUIMBO – Dam Sections Instrumentation



CONCRETE FACE VERTICAL JOINTS – DETAILS



CONCRETE FACE VERTICAL JOINTS – DETAILS



HYDROELECTRIC PROJECT EL QUIMBO



HYDROELECTRIC PROJECT EL QUIMBO



HYDROELECTRIC PROJECT EL QUIMBO



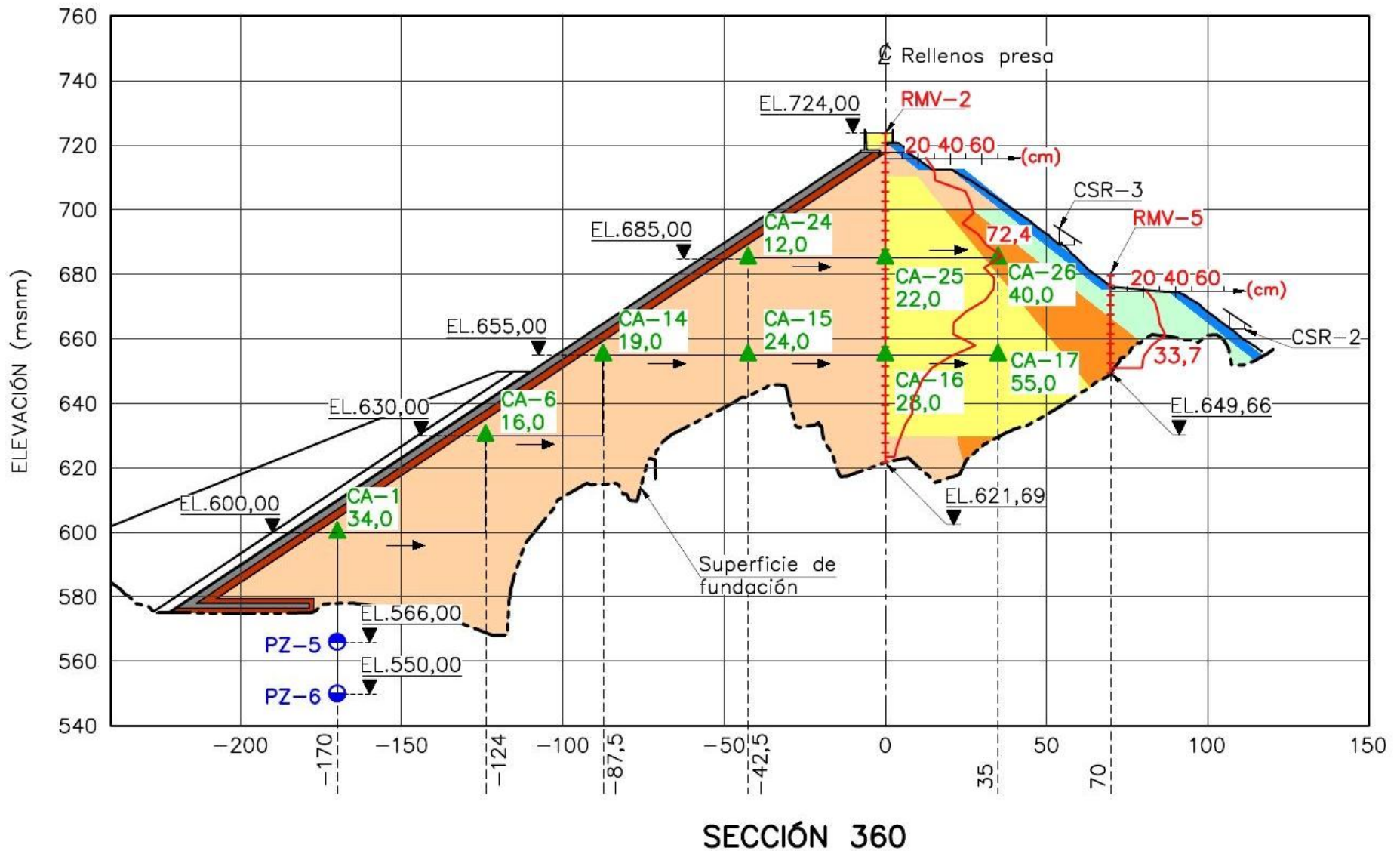
HYDROELECTRIC PROJECT EL QUIMBO



HYDROELECTRIC PROJECT EL QUIMBO

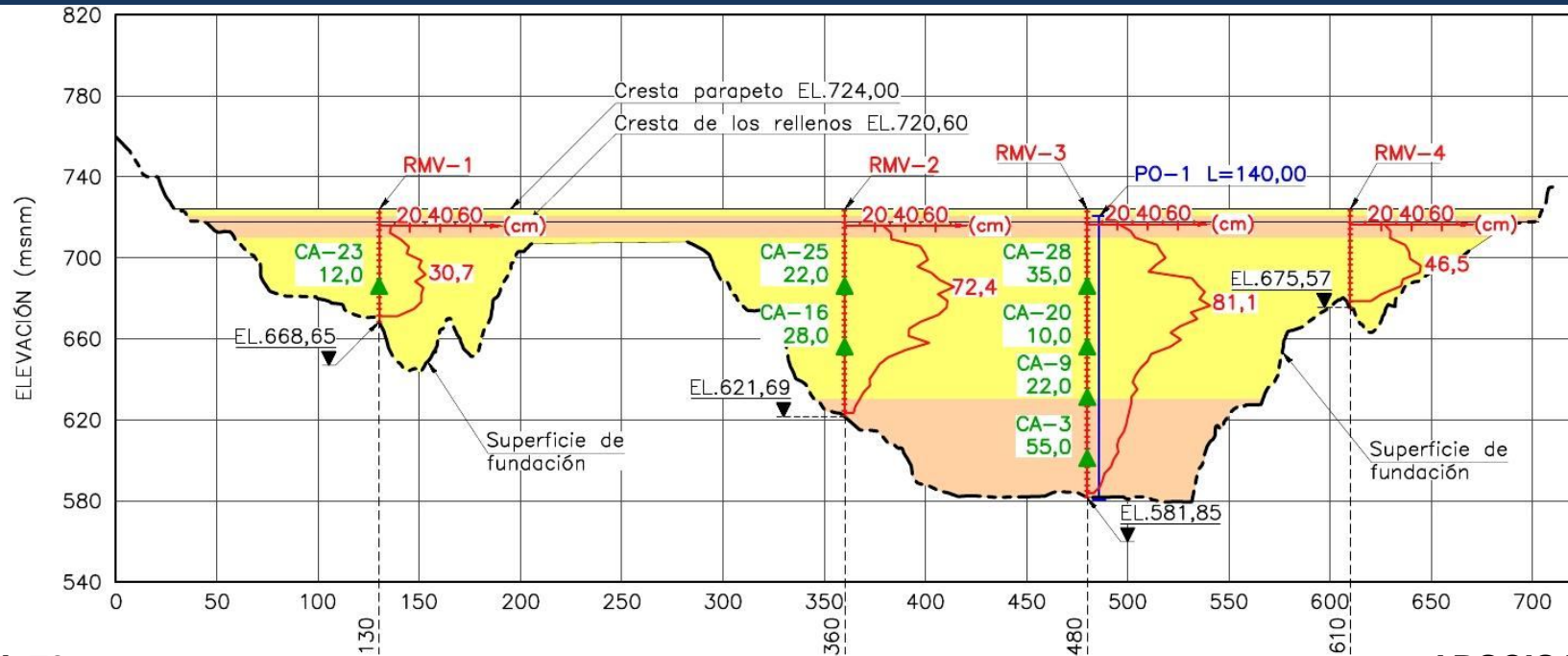


HYDROELECTRIC PROJECT EL QUIMBO – Dam Sections Instrumentation

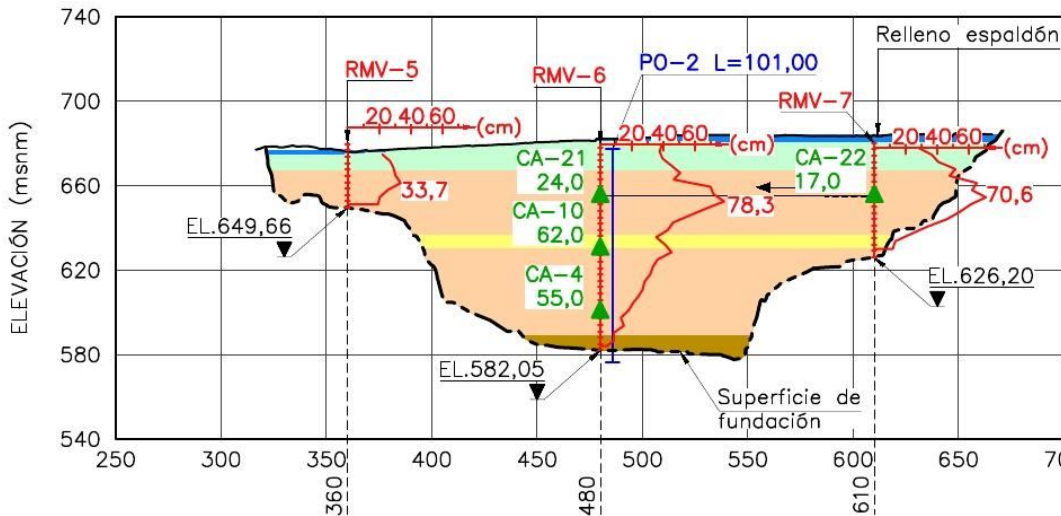


HYDROELECTRIC PROJECT EL QUIMBO Instrumentation

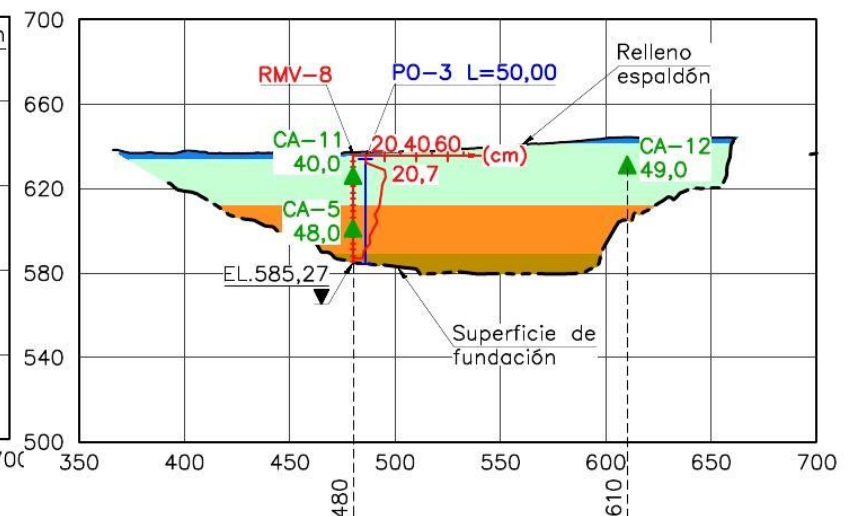
ABSCISA 0,00



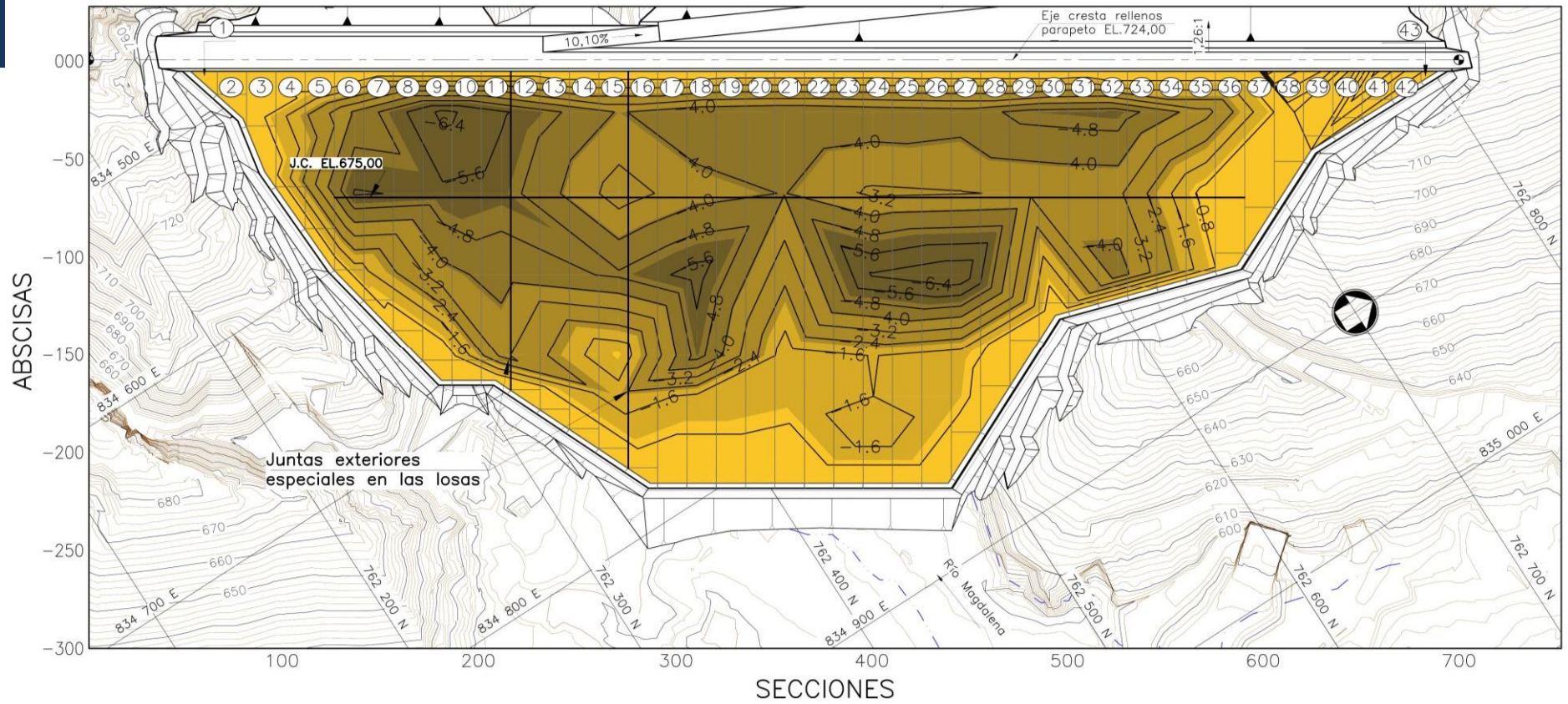
ABSCISA 70



ABSCISA 140



CONCRETE FACE SETTLEMENT MEASUREMENTS



| SETTLEMENT (cm) | | | |
|-----------------|-------|-------|--|
| 1 | 0,00 | -1,44 | |
| 2 | -1,44 | -2,40 | |
| 3 | -2,40 | -2,74 | |
| 4 | -2,74 | -3,40 | |
| 5 | -3,40 | -5,90 | |

HYDROELECTRIC PROJECT EL QUIMBO



HYDROELECTRIC PROJECT EL QUIMBO



CONCLUSIONS

- The design and development of CFRD dams, have been based primarily on precedent and empiricism, however, recent incidents have shown that the extrapolation of precedent with the current procedures can have serious consequences. The framework described provides a rational and systematic approach for evaluating the rockfill properties that complemented with the use of numerical methods to predict the response of CFRD's which will consequently contribute to the proper evolution of these dams. It will enhance and integrate precedent with numerical modeling

CONCLUSIONS

- Based on the observed behavior, it can be concluded that the main problem in the dams that have behaved adversely was the characteristics of the rockfill, which confirmed that a “good” rockfill is not defined by the existence of hard fill particles but by its gradation, key in obtaining a less deformable rockfill. This issue was well recognized several decades ago by Marsal, however, is likely that given the pressure to further reduce costs and time for this already economical dam, this fundamental knowledge on rockfill behavior was somehow overlooked. The adequate processing of a rockfill, including gradation, sluicing and compaction are essential to obtain an adequate behavior of a rockfill dam

CONCLUSIONS

- The physical mechanisms involved in the interaction of the different structural components of a CFRD dam are a very complex to model; however, with the current computational capabilities available, the development of very sophisticated analyses can than aid considerably the design process of CFRD dams. The analyses are quite useful to evaluate the effectiveness of different mitigation measures to alleviate stresses in the concrete face. Nevertheless, the results of current numerical analysis cannot be taken as absolute and precise values. The analyses should point up tendencies and estimates of stress – strain behavior of the different components of the dam, so that engineers with good judgment can make further decisions

ILISU PROJECT – TURKEY



ILISU PROJECT TURKEY

